

Electromechanics and Power Electronics Group

3–5 Level Bidirectional Dual Active Bridge DC–DC Converter

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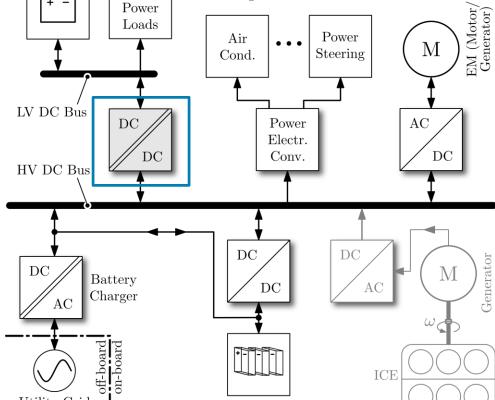








LV Battery Low High Power Loads Power Loads Power AirSteering Cond. LV DC Bus ACDCPower Electr. DCDCConv. HV DC Bus DCDCDCBattery DCCharger ICE Utility Grid **HV** Battery

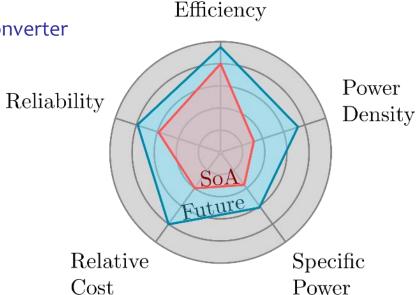


Introduction



- Specifications
 - 8-16 V_{DC} (LV Side)
 - 175-450 V_{DC} (HV Side)
 - 200 A (LV DC current)
- Motivation
 - Single Stage implementation
 - Multi Objective Optimization (MOO) of the converter
 - Comparison with Dual Stage implementation

- Dual Active Bridge
 - Soft-Switching
 - Galvanic Isolation







Content

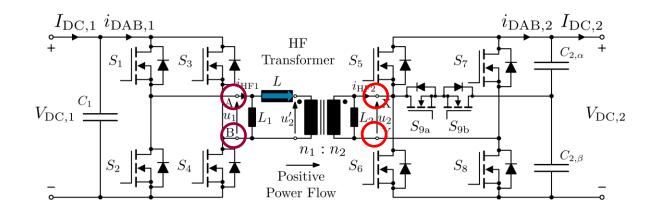


- ► The Dual Active Bridge (DAB)
 - Operating Principle
 - 3-5L DAB
- Switching Control Analysis
 - Zero voltage switching (ZVS)
 - Piecewise linear analysis
 - Switching modes and mode selection
- Modulation Strategy
- Experimental Results: Proof of concept
- Comparative Evaluation (3-3L vs 3-5L DAB)
- Conclusions

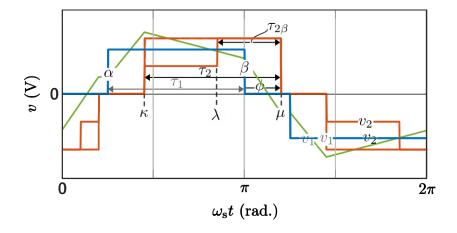


The Dual Active Bridge





Control Variables $\tau_1, \tau_2, \tau_{2B} \text{ and } \phi$





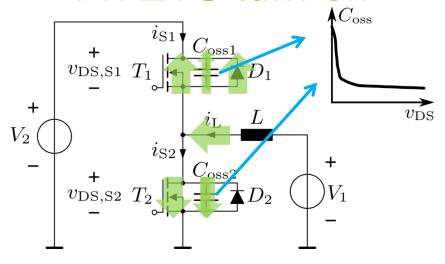


Zero Voltage Switching (ZVS)



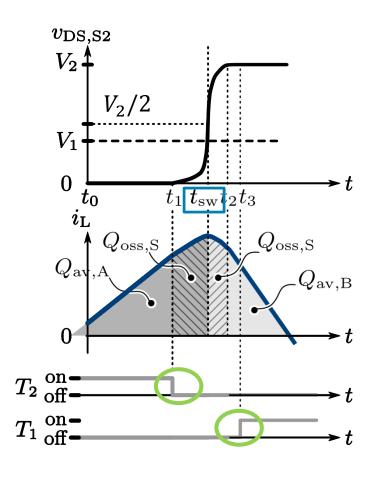
T2: ZVS turn-off

T1: ZVS turn-on



$$Q_{\text{av,A}} \ge Q_{\text{oss,S}}$$

 $Q_{\text{av,B}} \ge Q_{\text{oss,S}}$







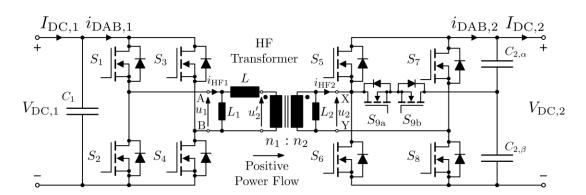
Switching Control Analysis



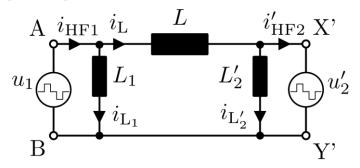
Piecewise linear

$$\frac{di_{L}(t)}{dt} = \frac{v_{1}(t) - v'_{2}(t)}{L}$$

$$\frac{di_{L_{1}}(t)}{dt} = \frac{v_{1}(t)}{L_{1}} \qquad \frac{di_{L'_{2}}(t)}{dt} = \frac{v'_{2}(t)}{L'_{2}}$$



24 possible modes(i.e. different sequences of the voltage edges)





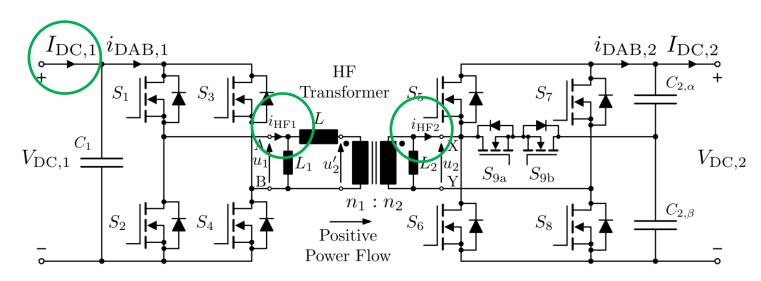


Switching Control Analysis



- Mode selection (non linear constrained minimization)
 - Soft-switching constraints
 - Input current
 - Objective function:

$$f_{\text{obj}} = I_{\text{RMS,HF1}}^2 + \frac{I_{\text{RMS,HF2}}^2}{N^2}$$

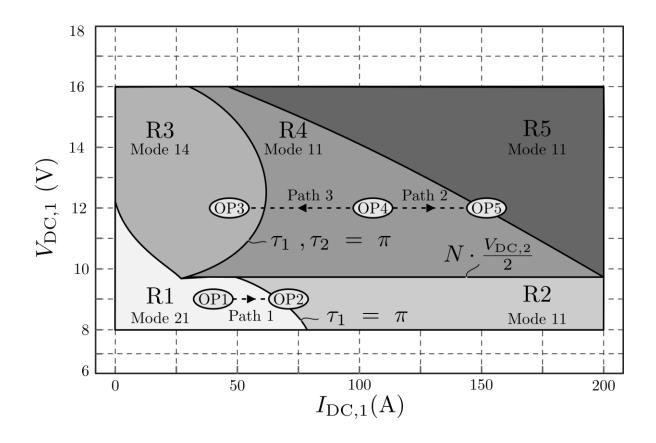






Modulation Strategy







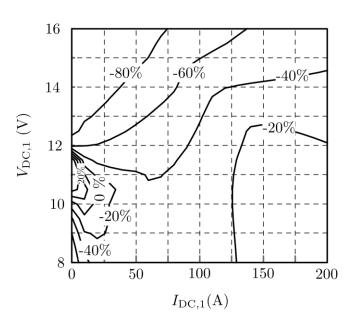


Comparison

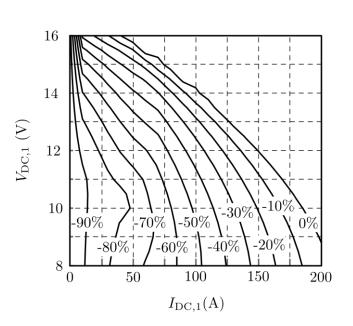


ZVS achieved in the entire operating region

LV Bridge



HV Bridge



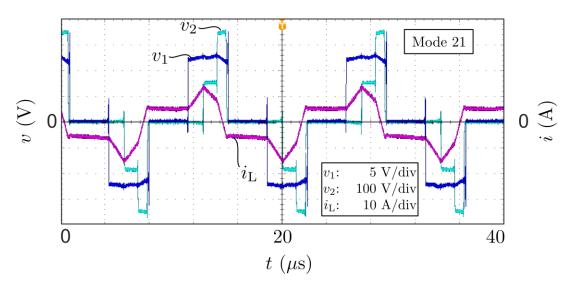
$$RMS_{\%} = 100\% \cdot \frac{I_{\text{RMS,HFx,3-5L}}^{2}(v,i) - I_{\text{RMS,HFx,3-3L}}^{2}(v,i)}{I_{\text{RMS,HFx,3-3L}}^{2}(v,i)}.$$





Experimental Results: Proof of Concept







- $V_{DC,1} = 12 \text{ V}$
- $V_{DC,2} = 350 \text{ V}$
- $I_{DC,1} = 32.6 \text{ A}$

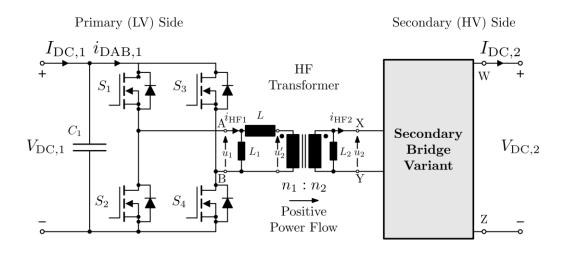
| Switch (LV) | BUK7Y3R5-40E |
|---------------|---------------------|
| Switch (HV) | STW65N65DM2AG |
| $n_1/n_2 = N$ | 1/11 |
| L | $6.4~\mu\mathrm{H}$ |
| $f_{ m s}$ | 70 kHz |





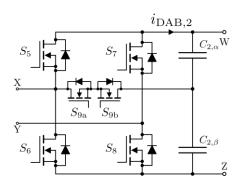
Comparative Evaluation: Dual Active Bridge Variants



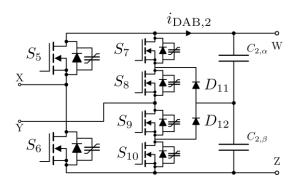


3 Level $i_{\mathrm{DAB},2}$ W X S_{5} S_{7} S_{8} S_{8} S_{8}

5 Level T-Type



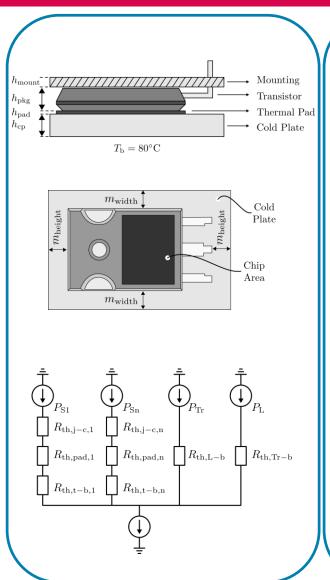
5 Level NPC

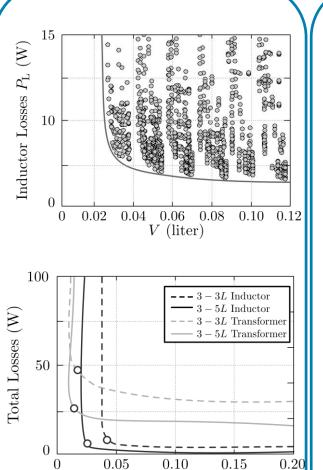




Comparative Evaluation: Loss and Volume Models







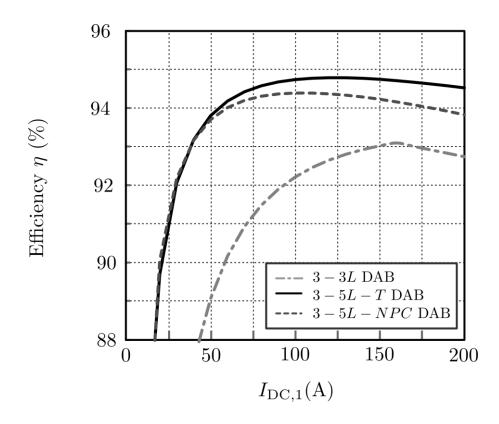
V (liter)

$$Q_{\mathbf{x}}(t) = \int_{0}^{t} i_{C_{\mathbf{x}}}(\tau) d\tau$$

$$C_{\mathbf{x}} = \frac{\Delta Q_{\mathbf{x}}}{V_{\mathrm{DC,x}} \cdot f_{\mathrm{ripple}}}$$

Comparative Evaluation – Efficiency





$$\eta = \frac{P_{\rm DC,in} - (P_{\rm S} + P_{\rm Magnetics})}{P_{\rm DC,in}}$$

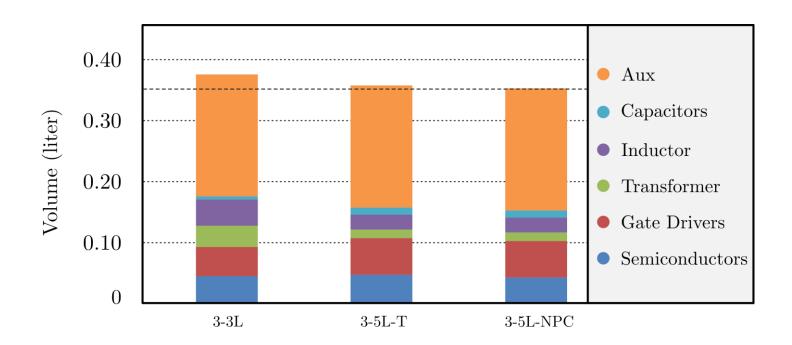




Comparative Evaluation – Power Density



$$\rho = \frac{P_{\mathrm{DC,out}}}{(1 + f_{pack}) \cdot (V_{\mathrm{sem}} + V_{\mathrm{GD}} + V_{\mathrm{Mag}} + V_{\mathrm{C}} + V_{\mathrm{aux}})}$$





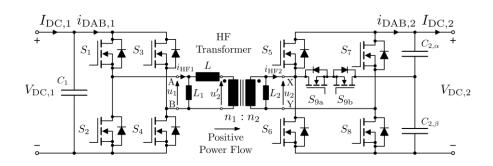


Conclusions



- Multilevel secondary bridge with additional degrees of freedom
- Analytical charge-based ZVS modulation strategy
- Comparison of a 3-5L DAB with a 3-3L DAB
- Experimental verification of the concept
- Design and realization of an optimized 3-5L DAB DC-DC converter prototype (ongoing)











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Thank you for your attention!

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Where innovation starts