






Georganiseerd door:  
  **EMC-dag voor installateurs & machinebouwers**  
  13 oktober 2015


## Electromagnetic Interference Mitigation

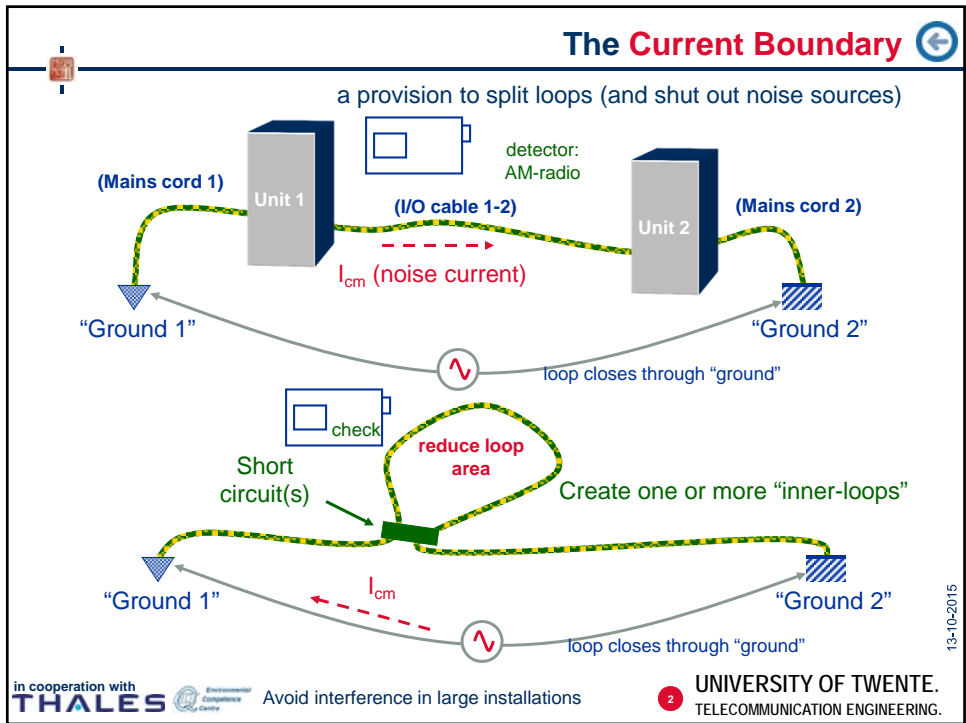


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Funded by the European Union on the basis of Decision No 912/2009/EC, and identified in the European Metrology Research Program (EMRP) as Joint Research Project (JRP) IND60 EMC (2013-2016). Additional funding was received from the EMRP participating countries.

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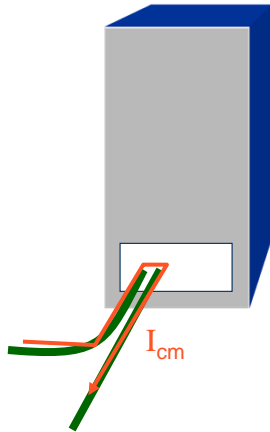
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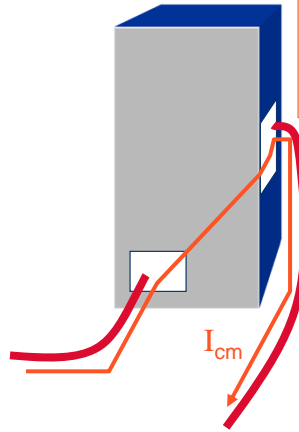
## Install current boundaries at natural interfaces

edge of PCB, cabinet wall, basement of a building; **one** boundary per unit!

**Right**



**Wrong**



Drawbacks:

- Current follows long path over equipment
- Loop area cannot easily be minimized

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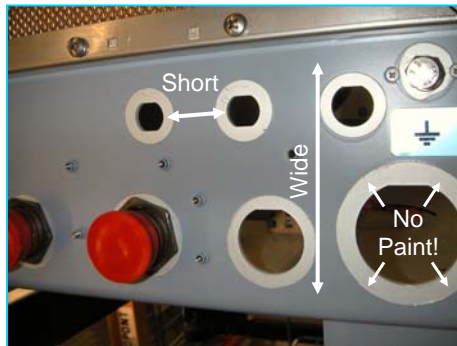
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## Examples of current boundaries on equipment

**wide** conductors and **low-resistance** transitions (be careful with paint) !



protect all units with a current boundary!  
(and check any conductor that passes it)

check DC resistance with  
a milli- $\Omega$  meter: < 1 m $\Omega$ !



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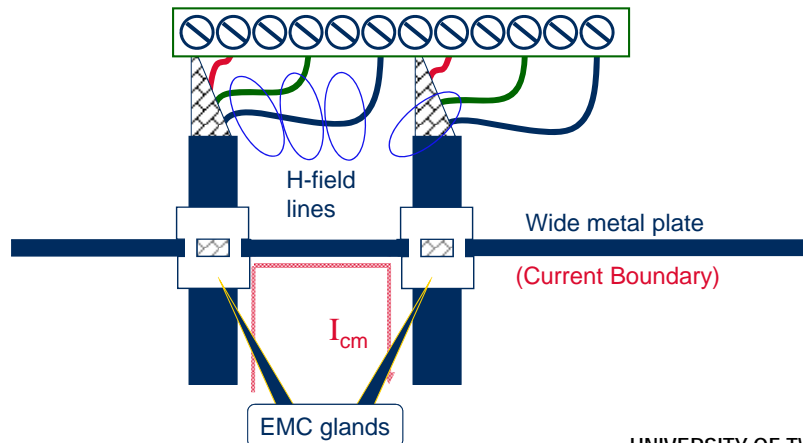
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## Use **Current Boundary** to protect existing "pig-tail"

pig-tails can be acceptable as long as CM currents are kept away from it



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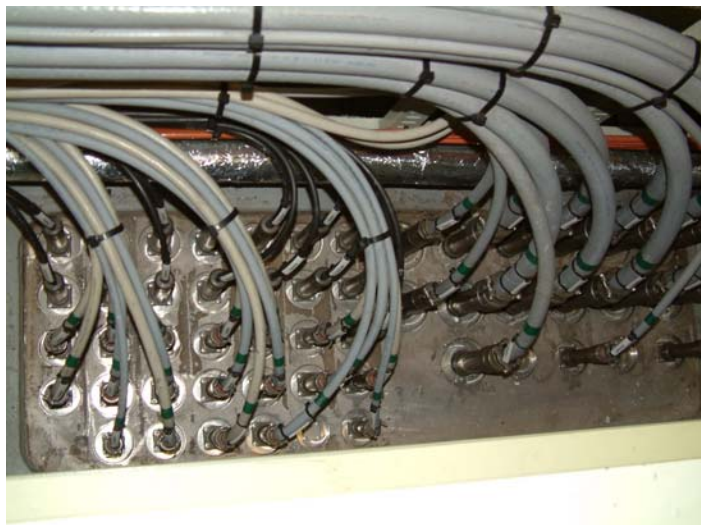
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## If many Cables are Guided through Shielding Wall..

other options exist



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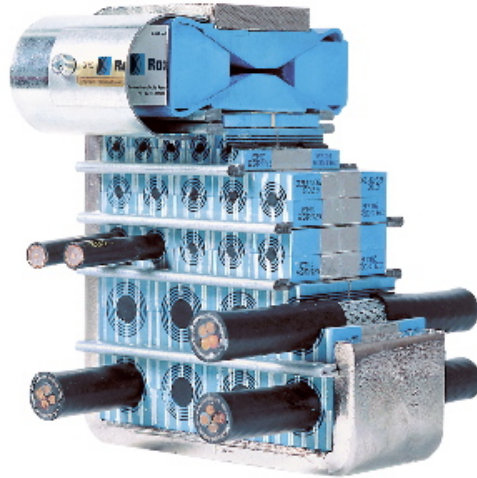
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## Roxtec / Brattberg Glands



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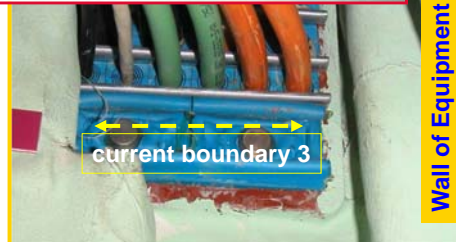


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## Special Gland System: Many Cables Through Wall

all make good electrical contact in wall ( $< 10 \text{ m}\Omega$ )



**MIL-STD-1310G**

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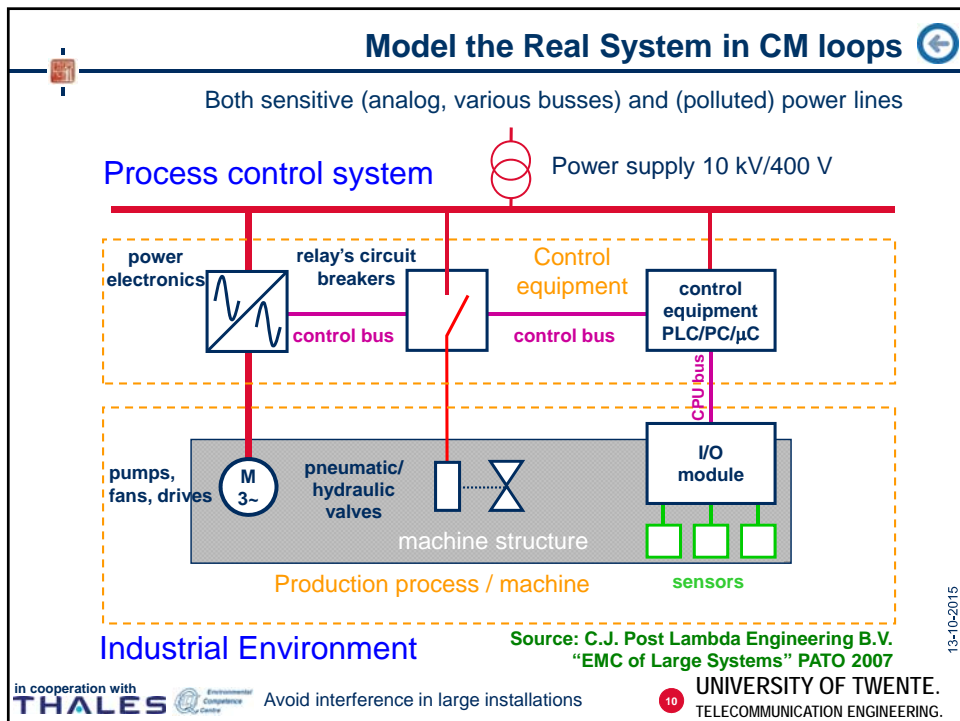
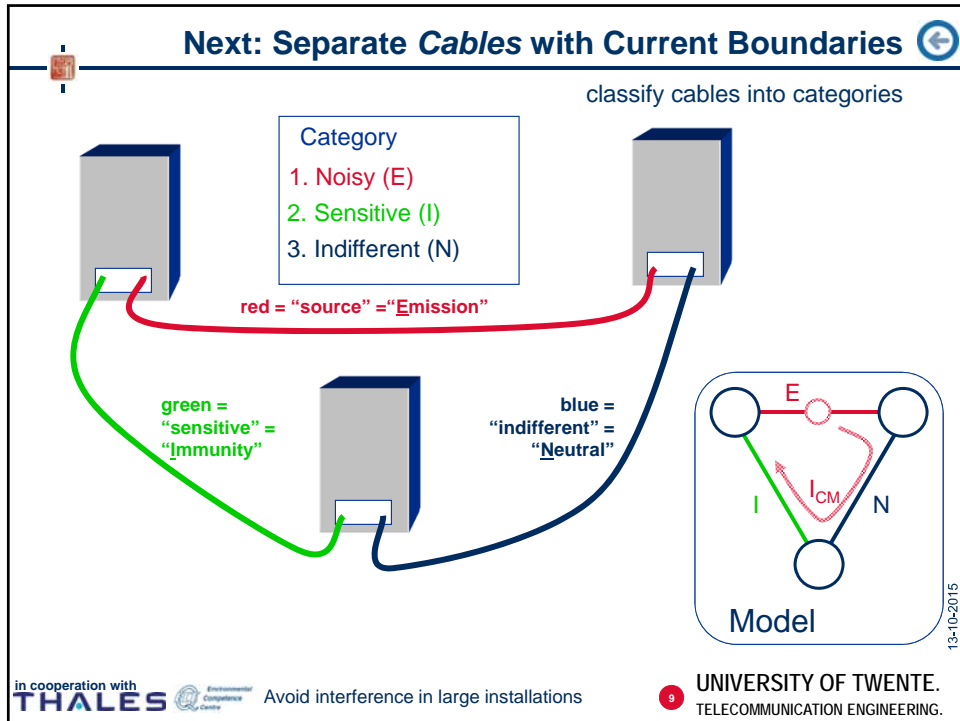


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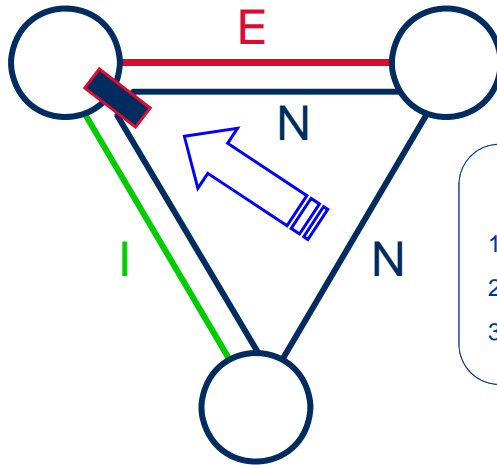
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## Separating Cables with Current Boundaries

use Nutral conductor to reduce loop area; then insert current boundary



### Steps:

1. recognize loop
2. reduce loop area
3. add boundary

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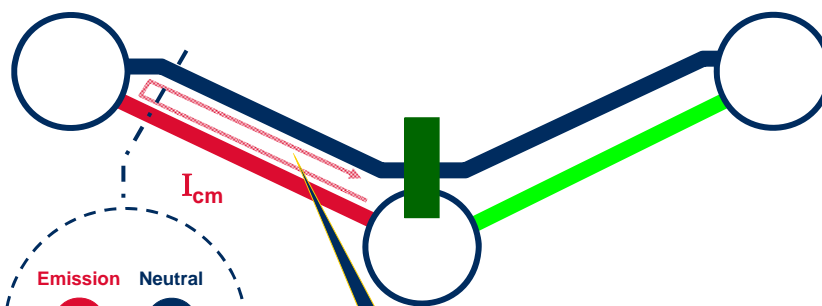
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## Separating Cables with Current Boundaries

neutral conductor in practical cases: **never** a "wire", always a **structure part**



Emission Neutral

cross section:

twin wires!

(CM-) Transfer impedance of combination of two relatively thin conductors is too high (radiates fields) (does not work for high frequencies)

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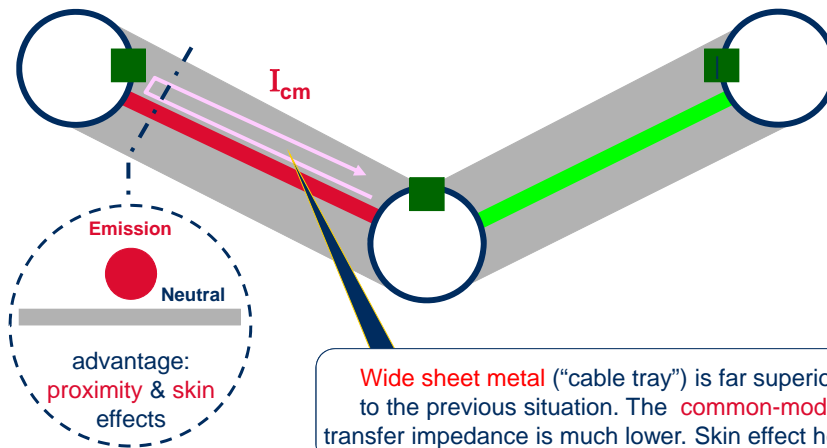
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## Separating Cables with Current Boundaries

wide metal reduces fields i.e. the transfer-impedance of the cm-current loop



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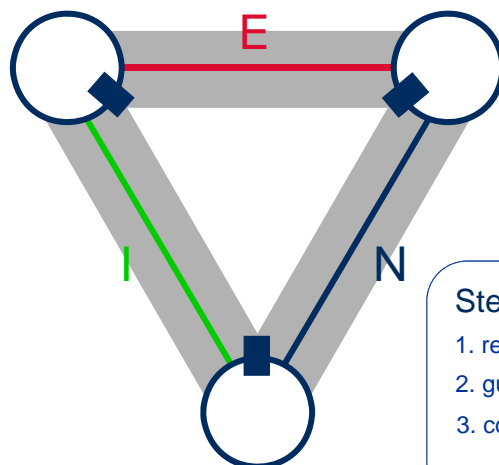
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## Separating Cables (Alternative)

use structure metal parts to "guide" cables and insert current boundaries



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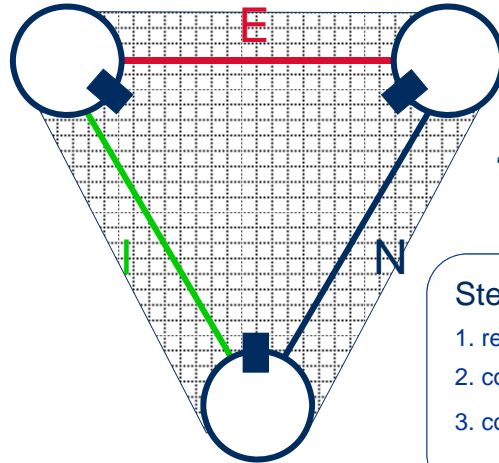
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## Separating Cables with Current Boundaries

use (Ground-) Plane to reduce loop area; then insert current boundaries



**Note:** we are actually reducing *CM-loop areas* here, using wide metal "short-circuits"

"Plane" could be metal mesh

### Steps:

1. recognize loop
2. cover loop with metal (ground-)plane
3. connect current boundaries to plane

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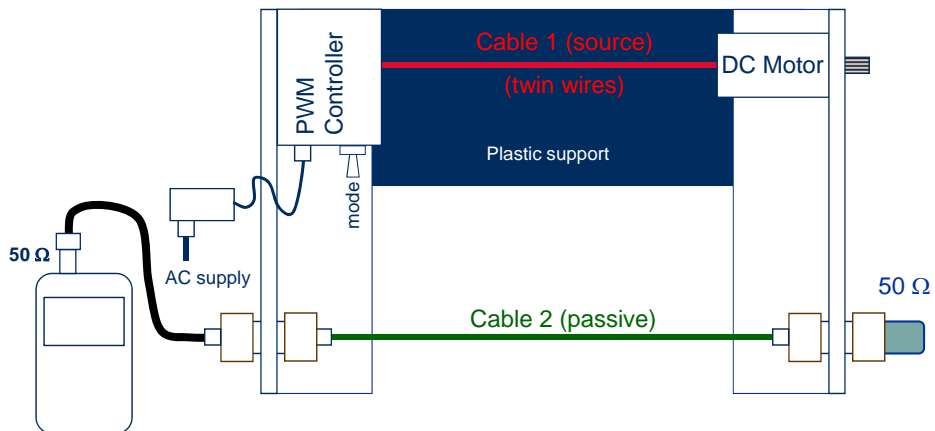
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## Experiment with Frequency Controlled Motor

crosstalk between cables due to transfer-impedance



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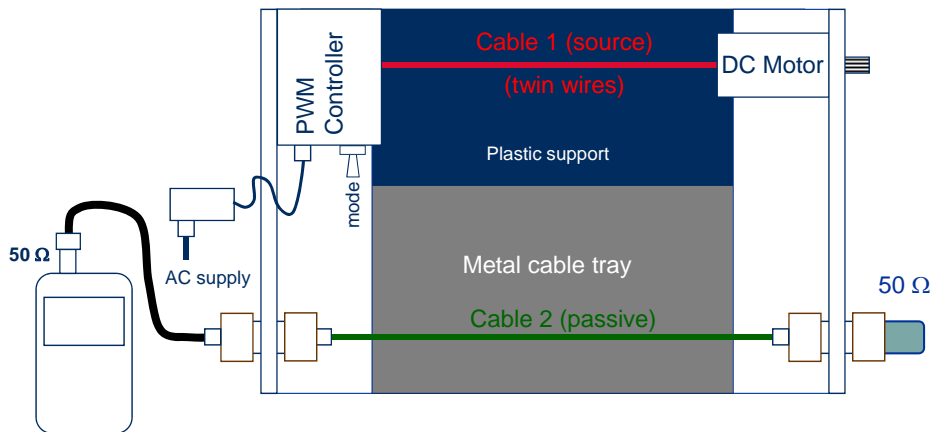


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## Experiment with Frequency Controlled Motor

crosstalk between cables due to transfer-impedance



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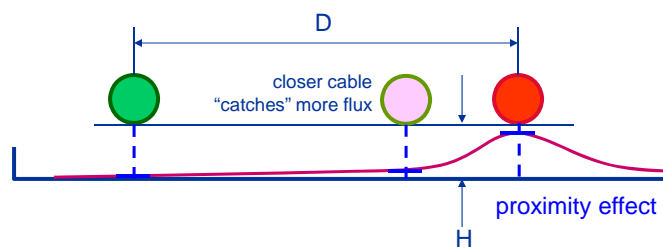
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## Cable distance is important

once a cable tray is used for protection



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### Separating Regions using Current Boundaries ←

enclosures with current boundaries form individual “environments”

Top level (“outside”)  
**Region 0**

Region N

Region N+1

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### Three Types of Current Boundary ←

Short Circuit for Common-Mode “Sources”

Environment Region “0”

1. Connector Plate

Environment Region “1”

Enclosure / EMC Cabinet / Shielded Room

2. Cable Tray

3. Completely Shielded Enclosure

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## Regions/Environments can be Nested

prepare for current boundaries on every module interface



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## Only Limited Shielding can be achieved per Enclosure

20 -40 [dB]; but it can be applied recursively!

In EMC terms,  
sometimes referred to as:  
Multipoint Grounding...



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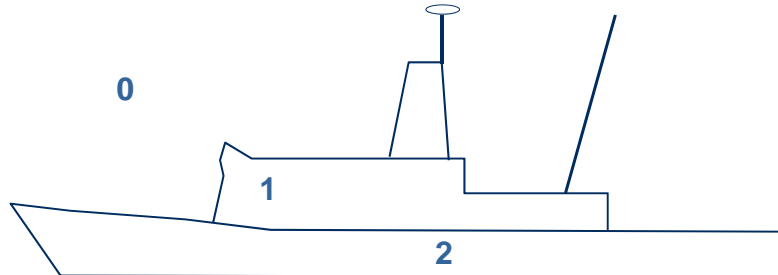
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## Regions are defined Electromagnetic Environments

(example) region 0: MIL-STD-464A, region 1: bridge, region 2: below deck



Aim: use commercial equipment in region 2 (susceptibility level 10 V/m)

Shielding between successive regions: 20 - 40 dB (factor 10 to 100)

- Define where EM zones will be
- Define the EM levels per region
- Use adequate current boundaries between regions

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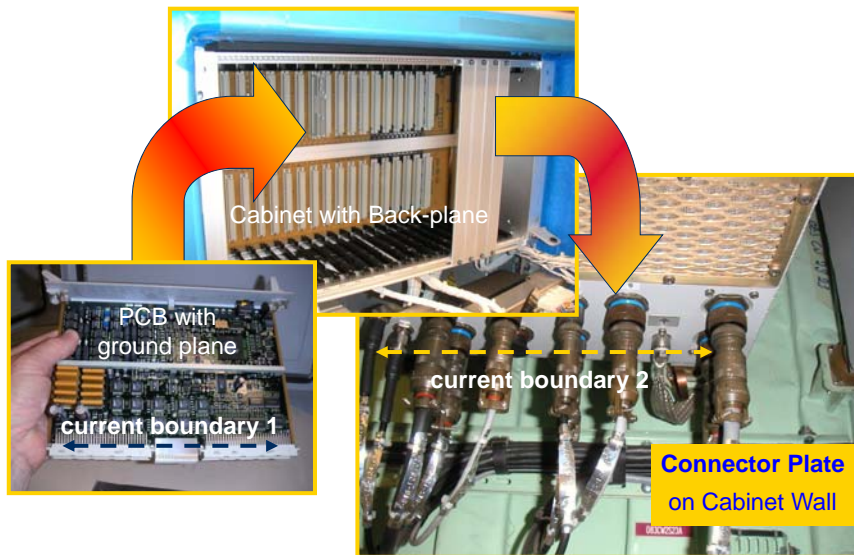
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## Multipoint Grounding

hierarchy of current boundaries



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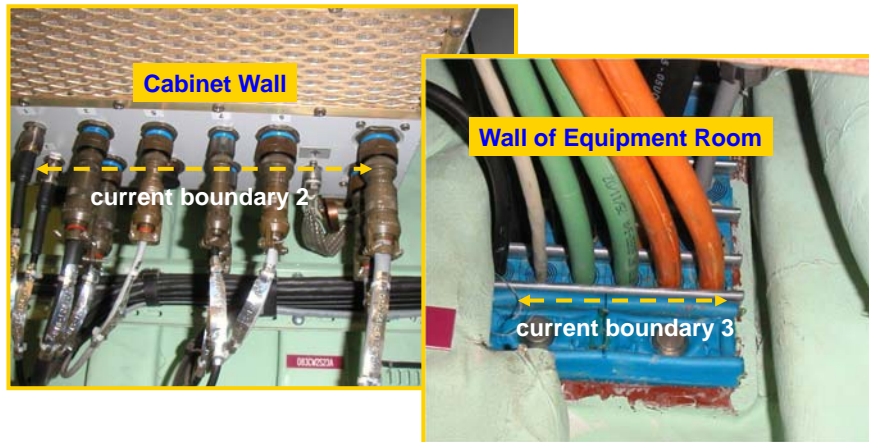
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## Multipoint Grounding

separating rooms in a ship is called Zoning (partitioning into EM-Regions)



20 dB per boundary:  
= 100 dB!

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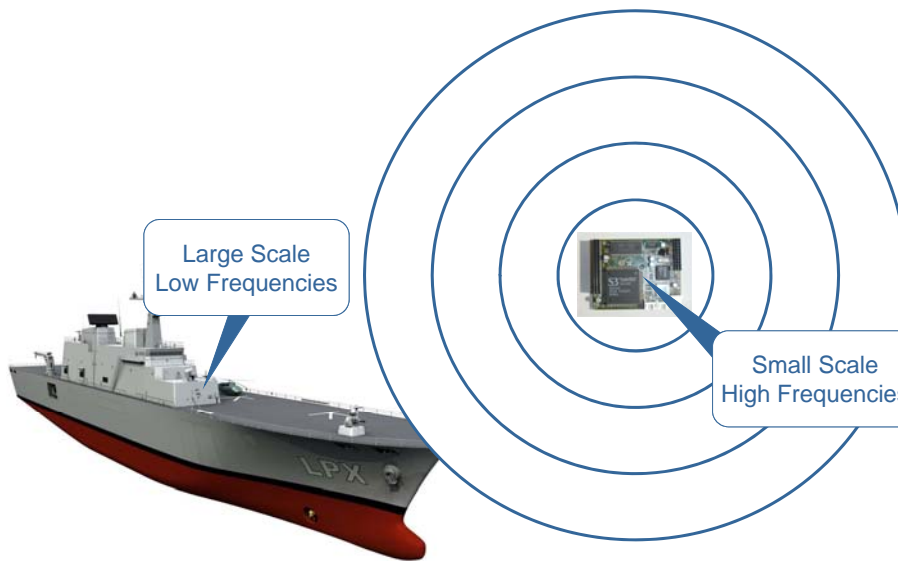
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## Try to stick to the “Low Frequency Approach”

use current boundaries to restrain sizes to way below half-wavelength



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## “Systems Designers Heaven”

independent building blocks with “abstract” behaviour

Object Oriented

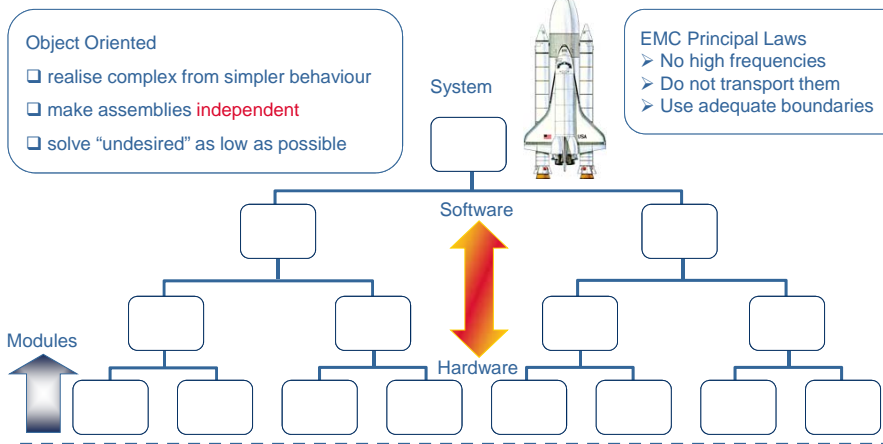
- realise complex from simpler behaviour
- make assemblies **independent**
- solve “undesired” as low as possible




System

EMC Principal Laws


- No high frequencies
- Do not transport them
- Use adequate boundaries





Components



Hardware







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## Product Development/Program Support

systems **EMC requirements** are set by the **environment** it is intended for







[Tests to cover] **Phenomena**

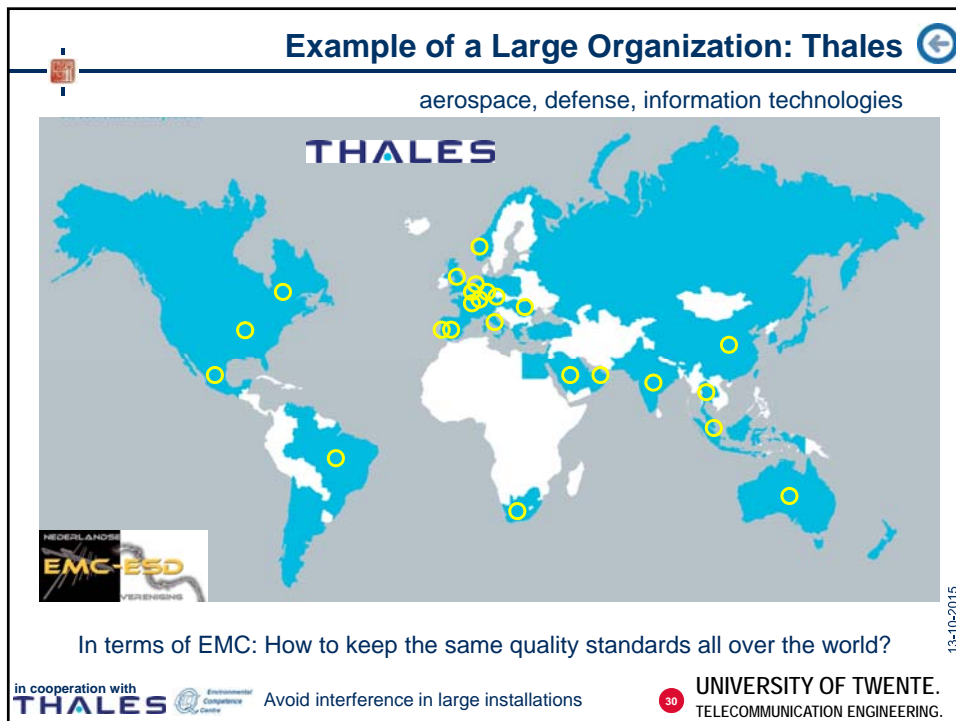
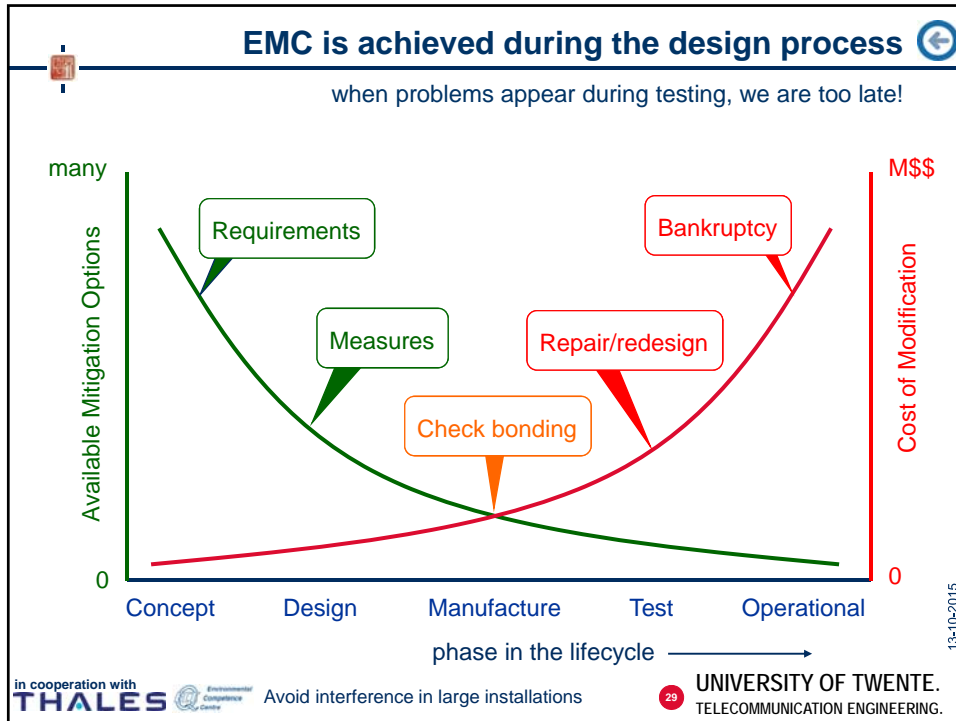
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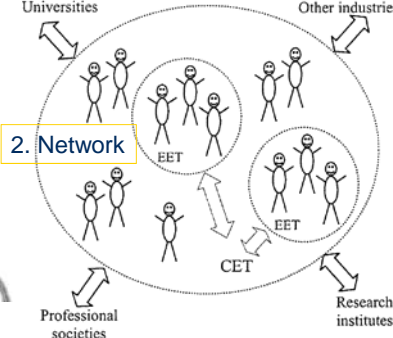
## Four Key Elements

of EMC implementation in large organizations

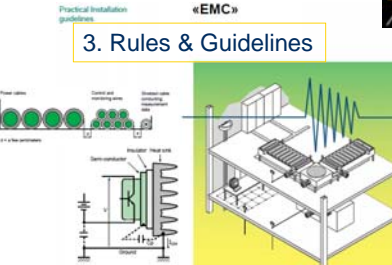
**1. Awareness**

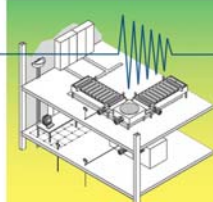
**2. Network**



**3. Rules & Guidelines**



**4. Program support**



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## Product Development/Program Support

perform engineering & qualification tests

<http://www.thales-ecc.nl/onze-expertise/emc/>



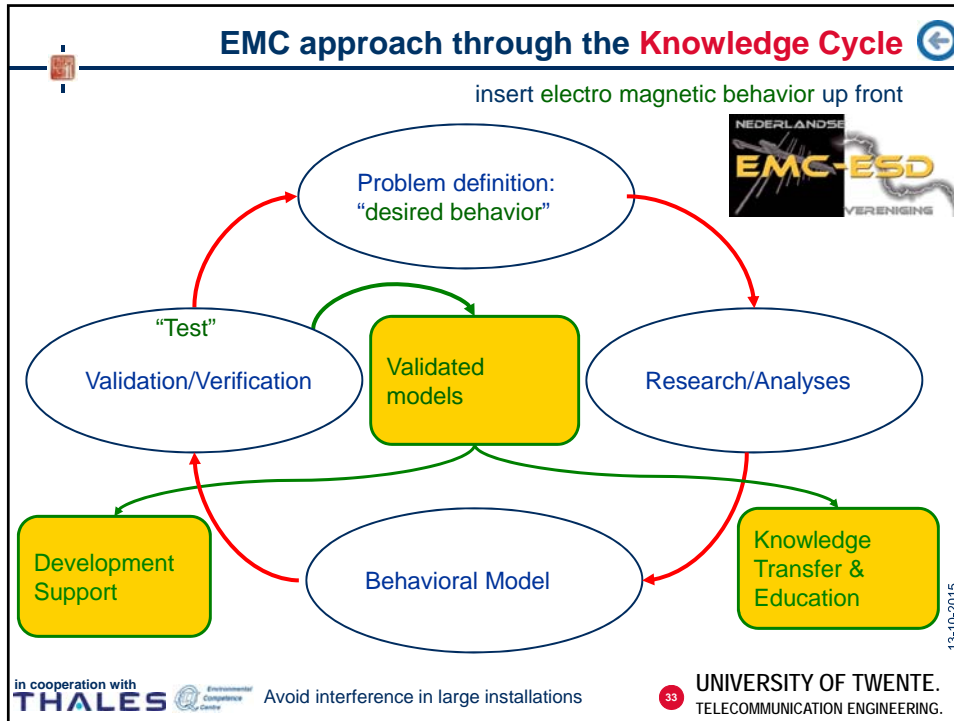
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## EMC Rules and Guidelines

a lot of information on EMC engineering can be found on the internet

A. Roc'h en F. Leferink, „An audit tool for the implementation of emc in large companies”, *International Symposium on EMC, EMC Europe, Rome, Italy, sep 2012.*

F. Leferink, S. Lerosse, M. Sauvageot en W. van Etten, „The four key elements of emc implementation in large organizations”, *International Symposium on EMC, Sorrento, Italy, 2002.*

*Mil-hdbk-237b guidance for controlling electromagnetic environmental effects on platforms, systems and equipment*, US Department of Defense Handbook, okt 1997.

*Iec 61000-5-1 electromagnetic compatibility, part 5: installation and mitigation guidelines, section 1: general considerations*, International Electrotechnical Commission, 1996.

*Iec 61000-5-2 electromagnetic compatibility, part 5: installation and mitigation guidelines, section 2: earthing and cabling*, International Electrotechnical Commission, 1997.

(Aug 2015). Schneider cahiers techniques. English, address: <http://www.schneider-electric.com/sites/corporate/en/products-services/technical-publications/technical-publications.page>.

(Nov 1999). Schneider cahiers techniques no.149 (emc). English, address: <http://genesis.ee.auth.gr/dimakis/egatastaseis/groupe%20schneider/cashier%20techn/ECT149.pdf>.

K. Armstrong. (jan 2000). Design techniques for emc part 1. English, Cherry Clough Consultants, address: [http://www.humerboard.at/ftkl/Design\\_Techniques\\_For\\_%20EMC.pdf](http://www.humerboard.at/ftkl/Design_Techniques_For_%20EMC.pdf).

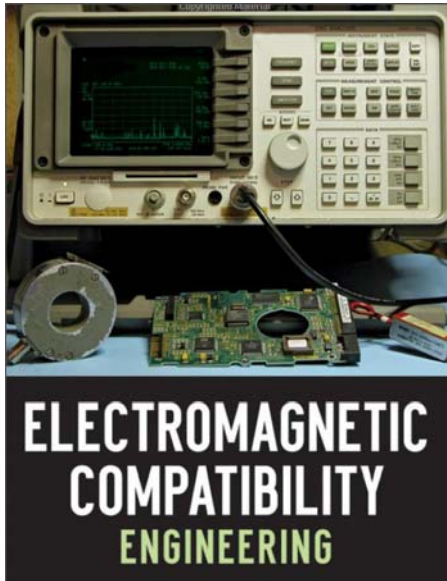
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or: buy a book!



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**QUESTIONS?**

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## Relation of MIL-STD-461E tests to Phenomena

survey of test identifiers

CE102	Conducted Emissions, Power Leads, 10 kHz to 10 MHz
RE101	Radiated Emissions, Magnetic Field, 30 Hz to 100 kHz
RE102	Radiated Emissions, Electric Field, 10 kHz to 18 GHz
RE103	Radiated Emissions, Antenna Spurious and Harmonic Outputs, 10 kHz – 40 GHz
CS101	Conducted Susceptibility, Power Leads, 30 Hz to 150 kHz
CS114	Conducted Susceptibility, Bulk Cable Injection, 10 kHz to 200 MHz
CS116	Conducted Susceptibility, Damped Sinusoidal Transients, 10 kHz to 100 MHz
RS101	Radiated Susceptibility, Magnetic Field 30 Hz to 100 kHz
RS103	Radiated Susceptibility, Electric Field, 2 MHz to 40 GHz
RS105	Radiated Susceptibility, Transient Electromagnetic Field (NEMP)

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