

- L-3 Technologies
 - Established 1997
 - 75 Business Units Worldwide
 - Billion 15US\$ Sales
 - 62.000 Employees
- Narda Group
 - 10 Divisions
 - 80 Years in Business
 - 2.800 Employees
 - Core Competence in
 - Microwave Components
 - Antennas
 - Satellite Communications
- **Narda Test Solutions**
 - 3 Facilities
 - 90 Employees
 - Specialized in
 - Spectrum Analyzers
 - EMC Receivers
 - Broadband RF Meters
 - Remote Monitoring Stations



Fundamentals of pre-compliance and compliance in EMC emission tests





Definition of «compliance»:

- Total adherence to a law, standard, etc.
- ...?





Definition of precompliance - 1

Method and/or measuring equipment deviating in some amount from the standards' requirements





Definition of pre-compliance - 2

Acceptable deviation from compliance

Based on facts

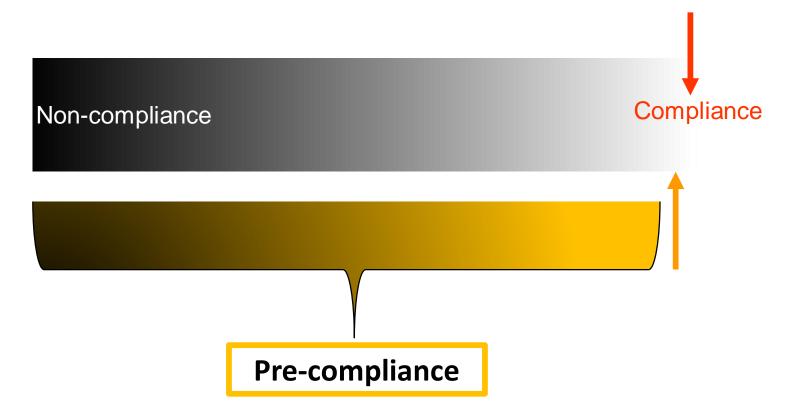
Aimed to ease passing final tests

not easily and directly correlable to measurement uncertainty





Compliance levels







Considerations for effective Pre-compliance:

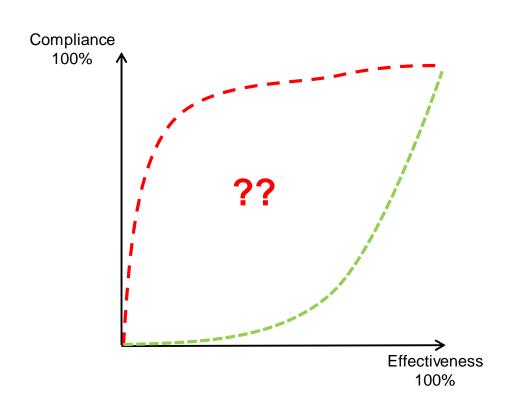
- Defined purpose: design, prototyping, pre-testing
- Knowledge of the physics
- Consistence with the EUT characteristics
- Test environment capabilities
- Impact on products development and time-to-market
- Available budget

In EMC the measurement results are:

- absolute, in terms of quantities and limits to respect
- relative, in reference to methods, equipment and environment that may be not standards compliant



Pre-compliance ok but... how much?



Very variable in function of:

- Phenomena
- Environment
- Test type
- Equipment
- Skills
- ...





Pre-compliance and uncertainty

To remember

- The limits to respect (standards) are absolute values
- Too many uncertainties in the measurement chain make it useless

Target:

To be close to compliance as much as possible

How:

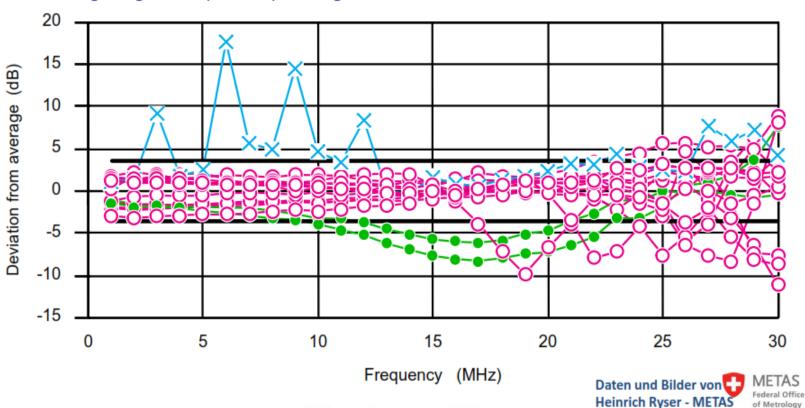
Validation of pre-compliance setup and procedure by comparison with a compliant Laboratory





About uncertainty and comparisons

Messung des gleichen (stabilen) Prüflings am Netzanschluss 15 EMV Labors in der Schweiz







The way to effective Pre-compliance

Understand the severity of the EMC issues









The way to effective Pre-compliance

Make use of the right tool







The way to effective Pre-compliance

Minimize the variables



Environment

Equipment

Knowledge





Most critical: radiated and conducted emissions

Why:

- «weighted» measurements = CISPR detectors (QP, C-Avg, RMS-AVG...)
- Disturbances of high spectral contents (energy)
- High measuring dynamic range required
- Severity of the meter validation (CISPR 16-1-1)





CISPR detectors evolution

CISPR 16 Edition	16-1 (1999)	16-1-1 Ed.2 (2006)	16-1-1 Ed.3 (2010)
Detectors & Frequency Range	QP (9k-1G) RMS (9k-1G) AVG (9k-1G) PK (9k-18G)	QP (9k-1G) RMS (9k-1G) AVG (9k-18G) C-AVG (9k-18G) PK (9k-18G) RMS-AVG (9k-18G) APD (1-18G)	QP (9k-1G) RMS (9k-1G) AVG (9k-18G) C-AVG (9k-18G) PK (9k-18G) RMS-AVG (9k-18G) APD (1-18G)

Red: not required by CISPR 16-1-1, still present in some Product Standards

QP = Quasi-Peak

RMS = Pure Root Mean Square

AVG = Arithmetic Mean

RMS-AVG = Combination of RMS and AVG @ corner Frequency

C-AVG = Max Hold Average

APD = Amplitude Probability Distribution





Setup fixed elements:





Variable elements:

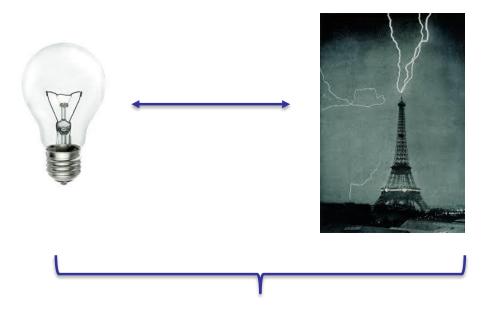
The Meter

Environment





EMI – a very complex matter

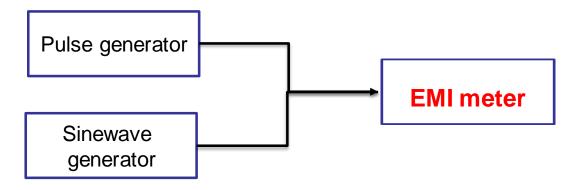


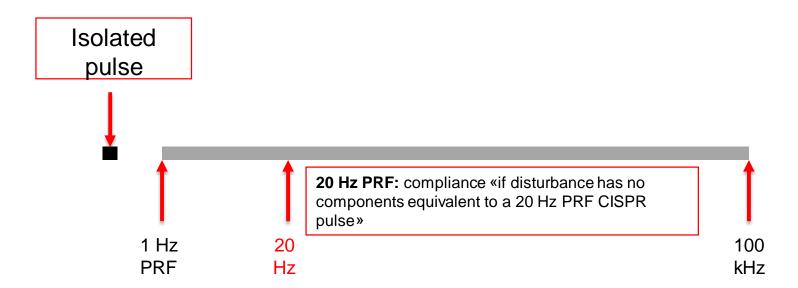
CISPR 16-1-1 defines the method representative of any kind of disturbance to be used for testing the «EMI meter»





Validation of CISPR 16-1-1 compliant meters



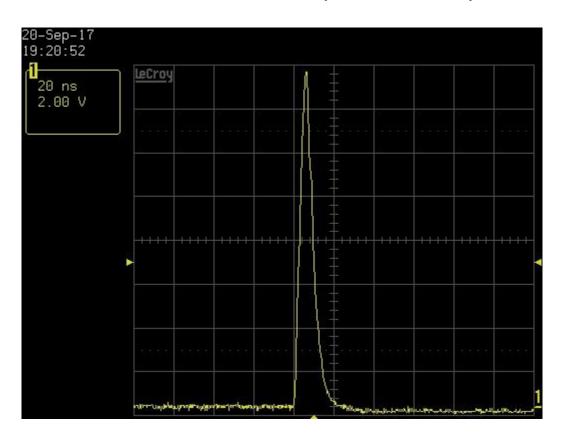


PRF: CISPR test Pulse Repetition Frequency





Example of CISPR pulse

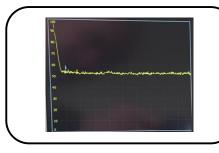






Importance of using an EMI-specifically designed meter in emissions testing

CISPR Pulse Generator



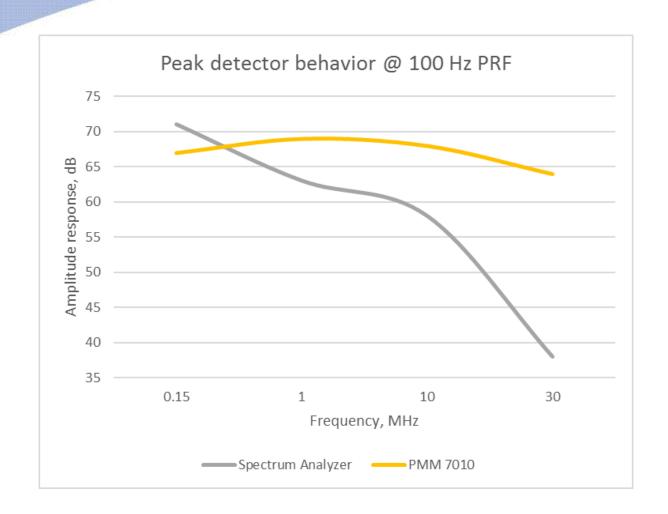
Spectrum Analyser with EMI option



Pre-compliance EMI receiver

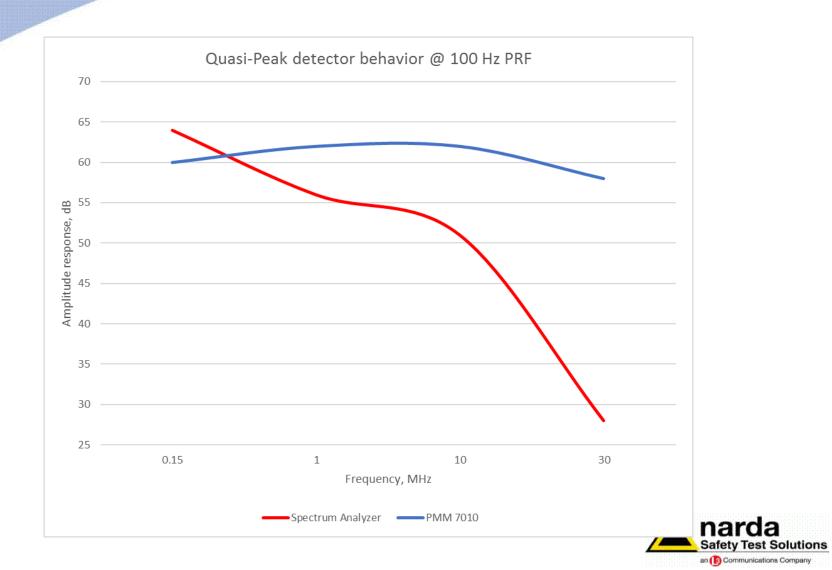














Emission tests anywhere?

Question: is Ambient noise subtraction possible?

Answer:

Subtracting spectra could be of some consistency assuming the ambient noise and EUT emissions are both *narrowband*, supposing the ambient noise levels are stable.

When both ambient and EUT signale are *broadband*, spectra subtraction become unreliable at the point they don't even approximate to the actual EUT emissions.





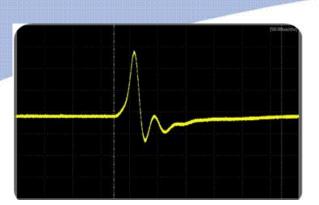
Oscilloscopes, Spectrum Analyzers, Field probes...



- Useful in debugging
- May be ineffective for pre-qualification:
 - Dynamic and sensitivity may be inadequate
 - Input may be not designed for EMC



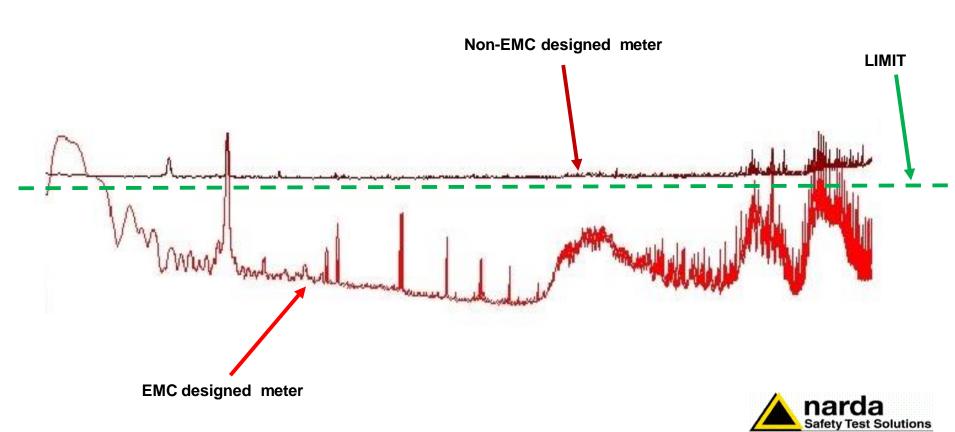




Example of inappropriate meter

Light dimmer noise pulse

an (B) Communications Company





Correct Pre-compliance - advantages

- Better and earlier understanding of product's EMC issues
- Shorter time-to-market
- Increased confidence to pass the final tests
- Money saving







Thank you!

