

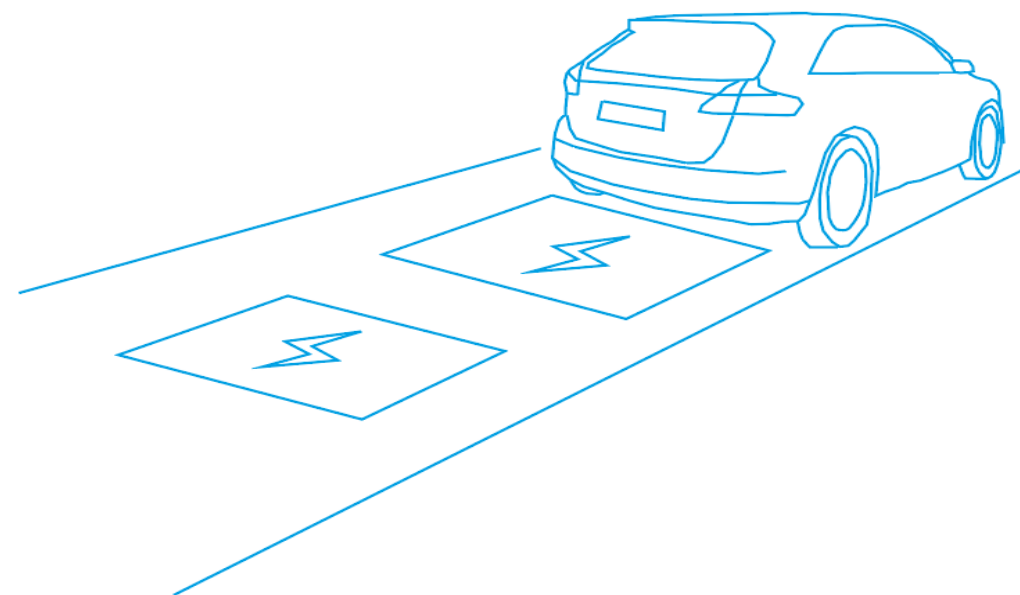
Wireless Charging of Electric Vehicles

human exposure and foreign objects

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de Nederlandse EMC-ESD Vereniging
EMC-ESD Event 2023

Hotel van der Valk Vianen
Dinsdag 21 november

About me



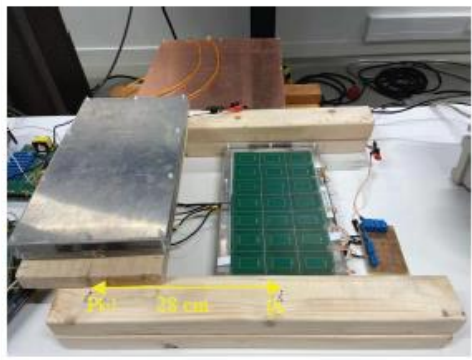
Dr. Wenli Shi

Education

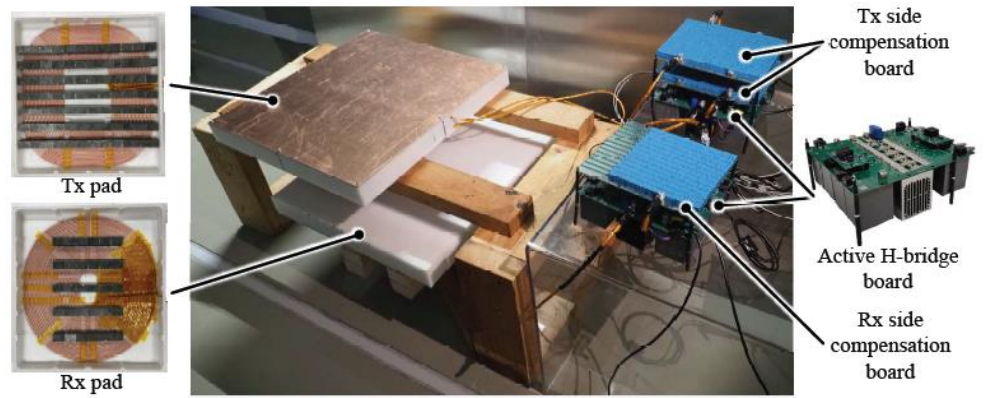
- MSc in Mechanical Engineering, 2015-2018, “*Efficient Wireless Charger for EVs*”
- PhD in Electrical Engineering at TU Delft, 2018-2023
Thesis title “Dynamic Wireless Charging of Electric Vehicles”

Work

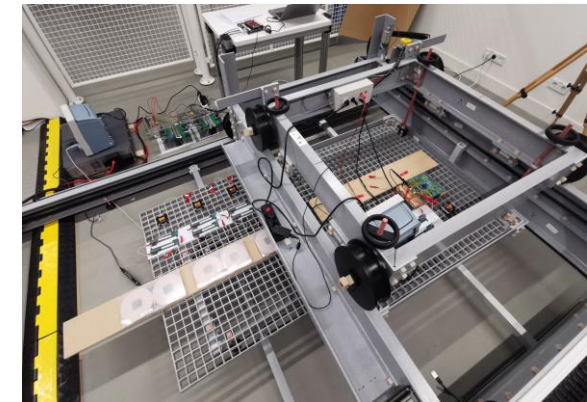
Postdoctoral researcher in DCE&S group at TU Delft, 2023-Now



wireless charger with integrated detection system



20 kW wireless charger with 97.4% dc-dc efficiency



dynamic wireless charger with low power fluctuation

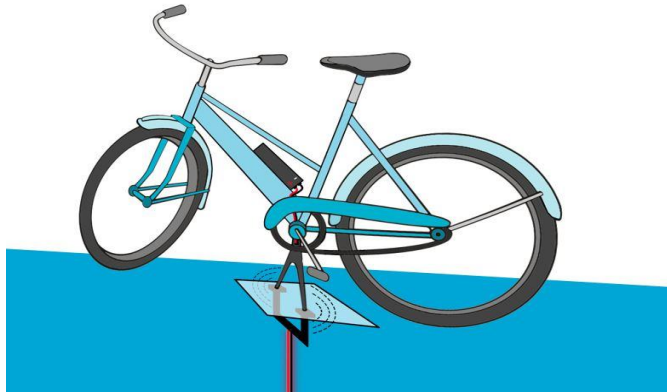
Outline

- Basics of wireless power transfer
- Human exposure of wireless power transfer
- Foreign object detection of wireless power transfer
- Conclusions

WPT applications

TU Delft Prototypes:

- 20 kW at 97.4% dc-dc power efficiency
- 50 kW at 97.7% dc-dc power efficiency



Wireless E-bike Charging
www.tudelft.nl

Essential functional elements (SAE J2954):

- Power transfer function
- Communication function
- Safety: human exposure and metal foreign objects

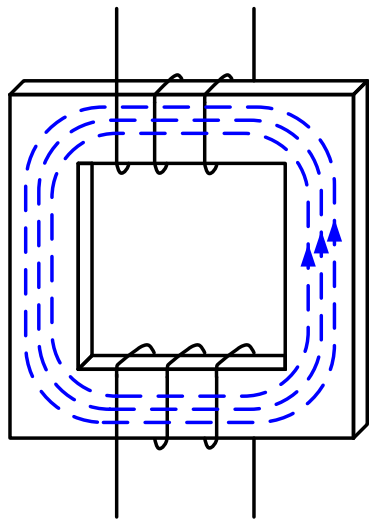


Inductive Power Transfer for
Electrical Vehicles
www.witricity.com

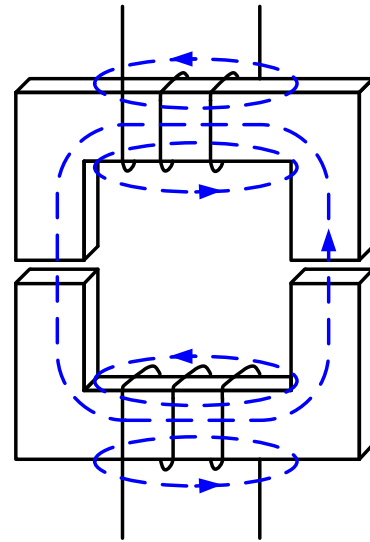
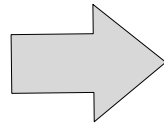


*Based on: Beckers. C. et al (2021), "The State-of-the-Art of Battery Electric City Buses. Paper presented at 34th International Electric Vehicle Symposium and Exhibition (EVS34), Nanjing, China.

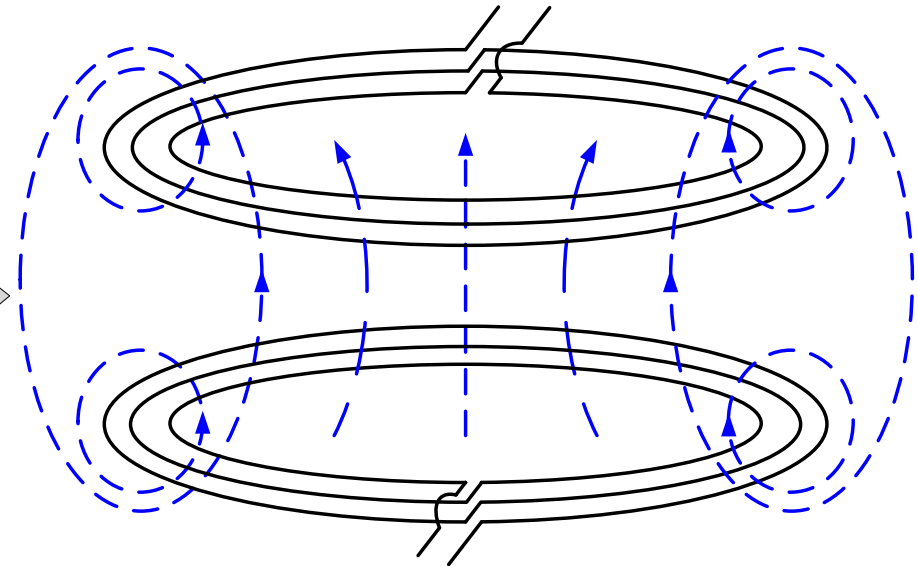
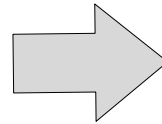
WPT principles



Highly coupled transformer

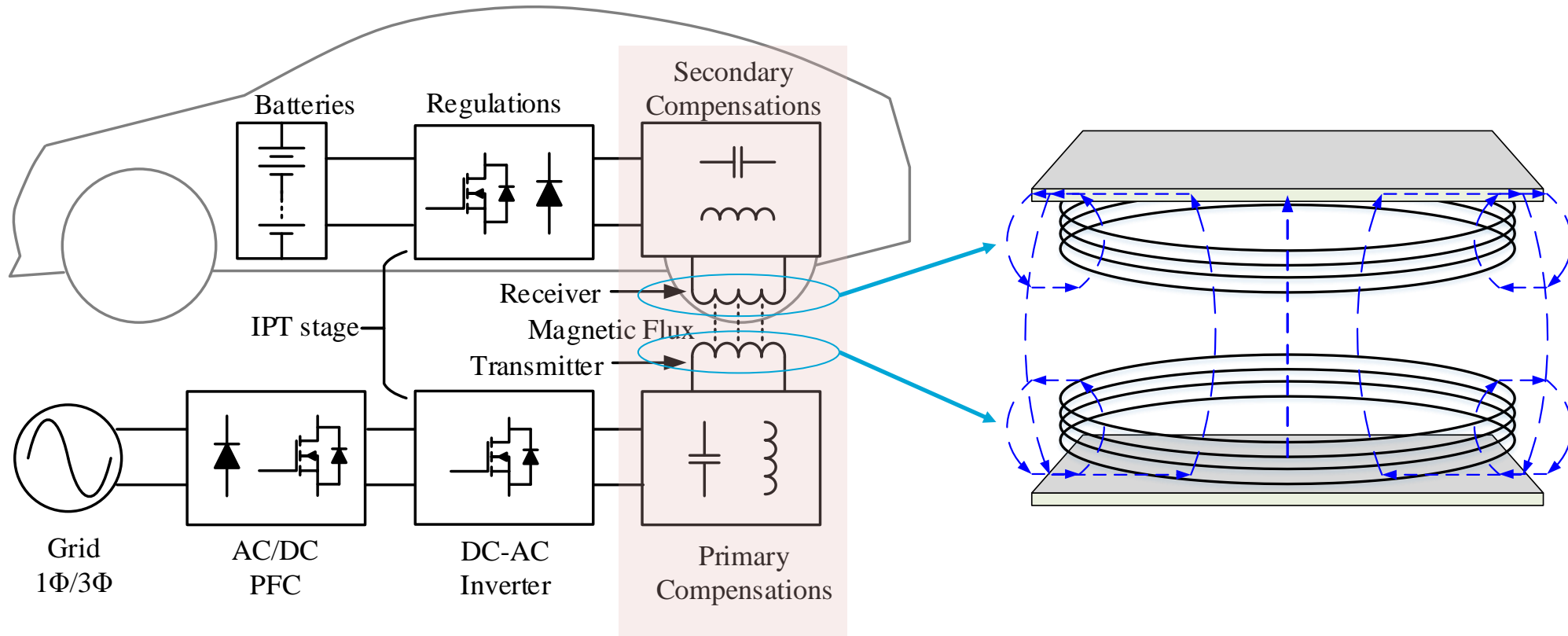


Splitted core transformer

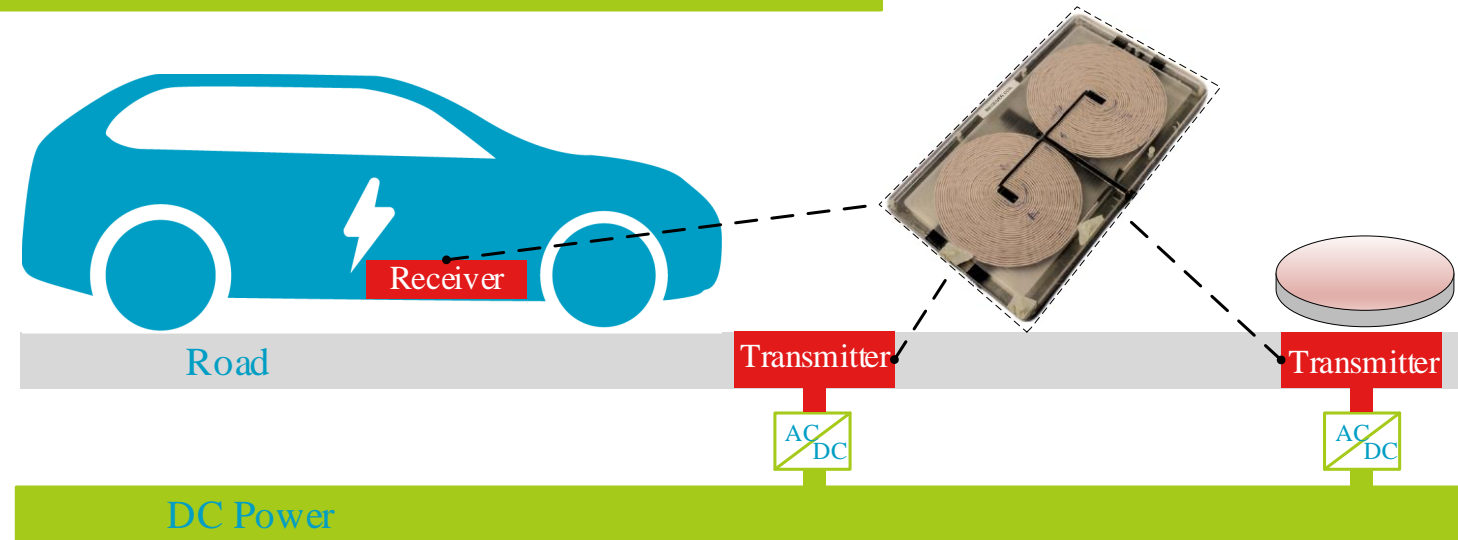
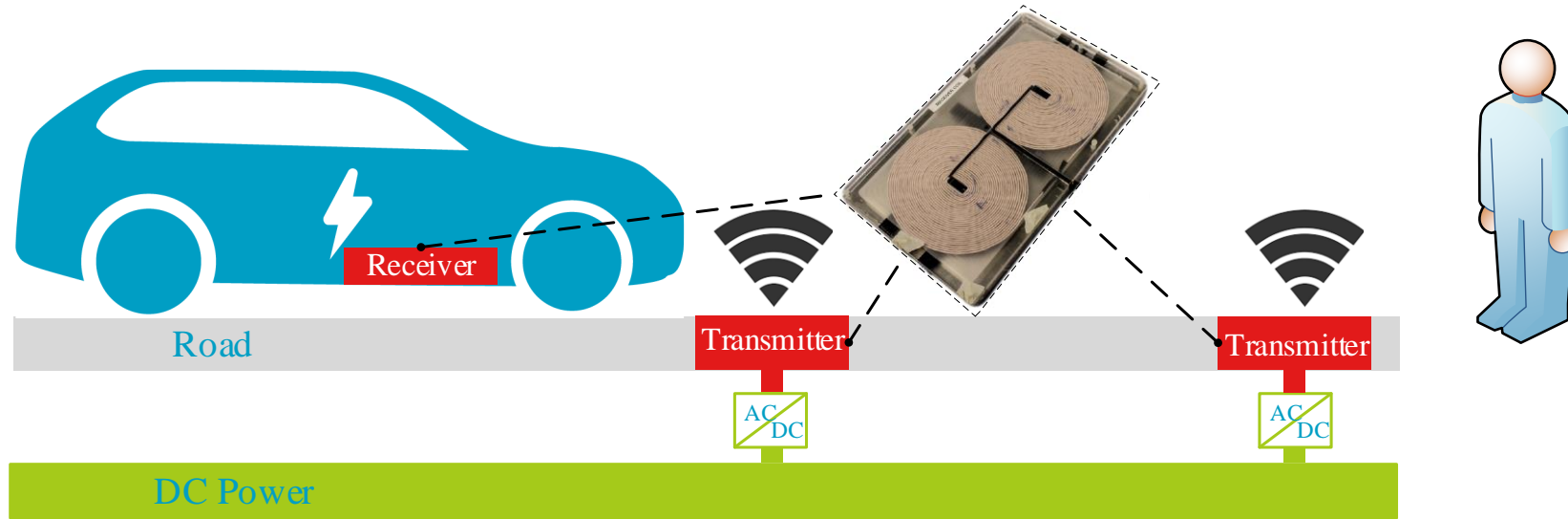


Air core transformer

WPT principles

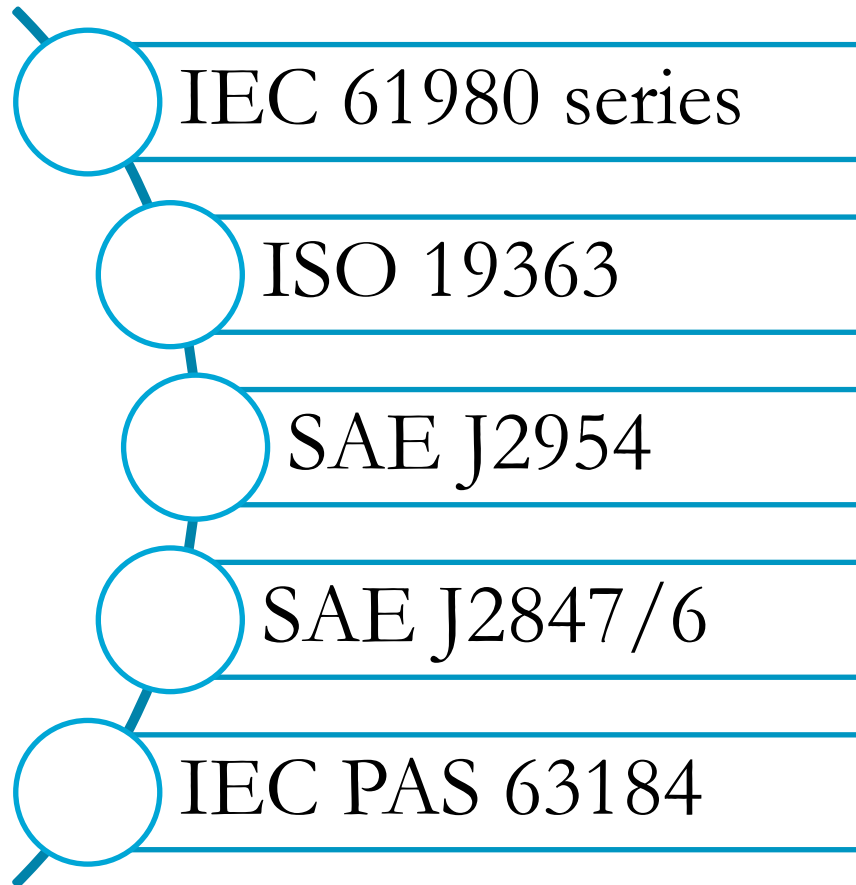


WPT safety issues



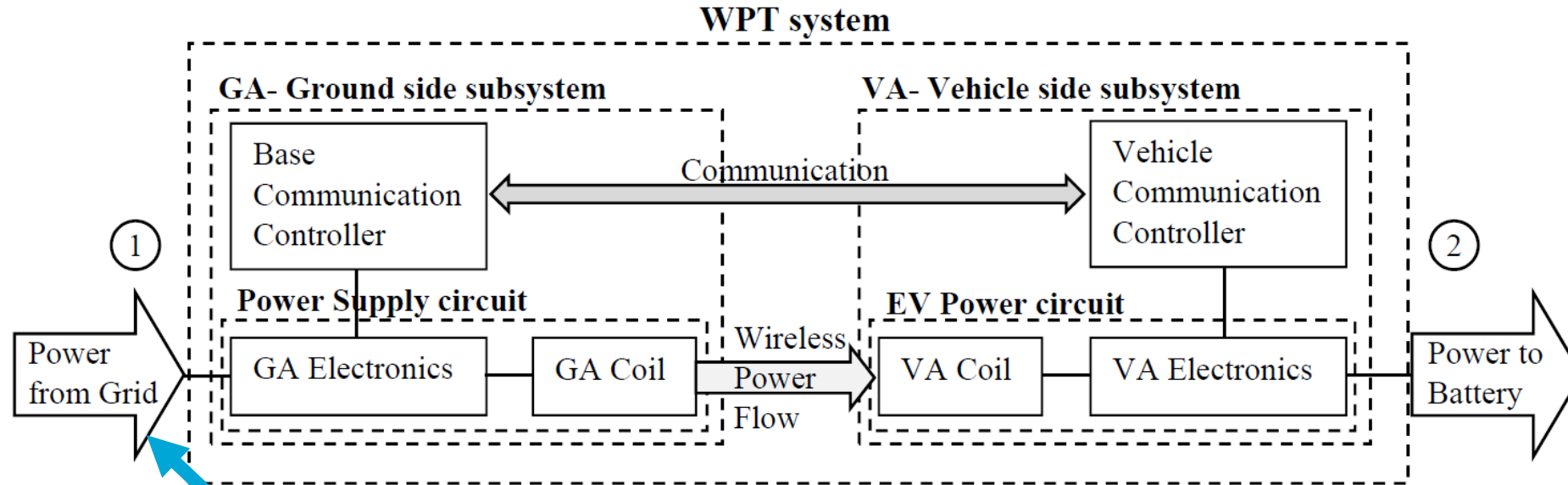
WPT standards

From 2015 until now:



- Power levels and reference designs
- Communications
- Interoperability
- Protection against electric shock
- Human exposure
- Foreign objects
- ...

IEC 61980-3, ISO 19363, SAE J2954

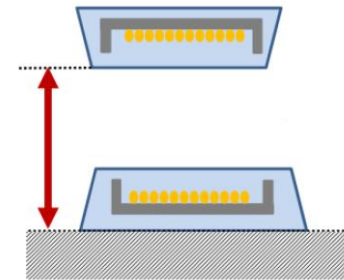


Power classes					
	WPT1	WPT2	WPT3	WPT4*	WPT5*
Maximum input (kVA)	3.7	7.7	11.1	22	60
* under consideration					

Minimum efficiency between ① and ② :

→ 85 % aligned

→ 80 % offset



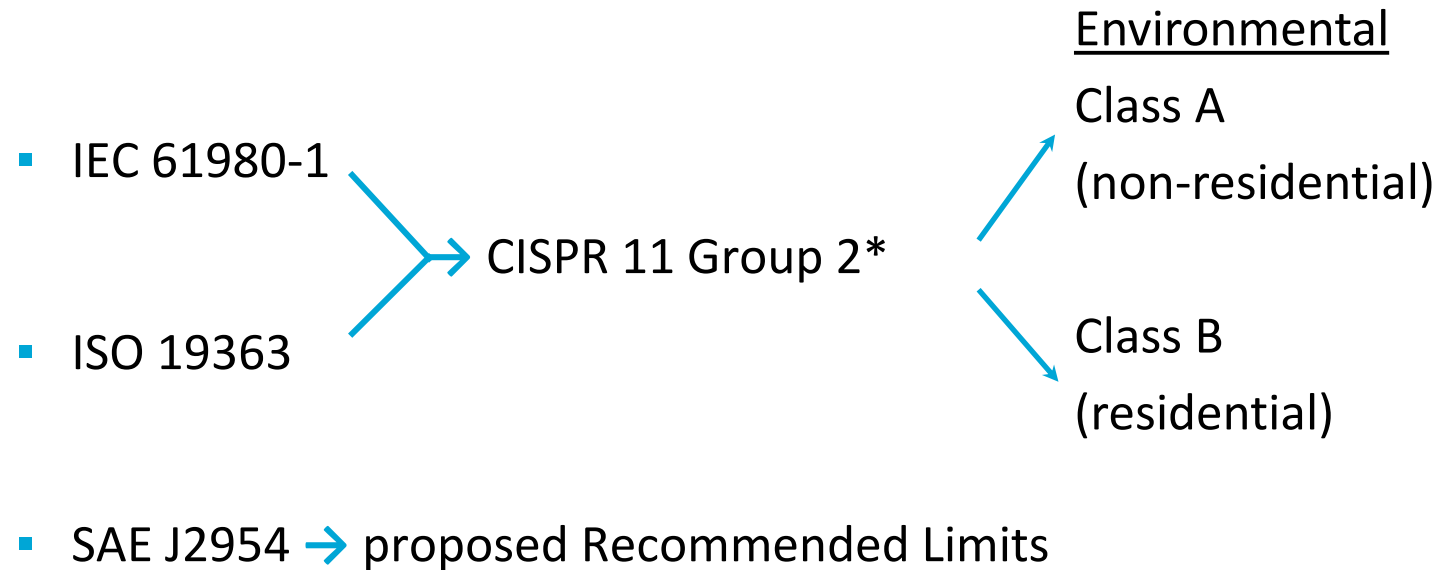
		Z-classes		
		Z1	Z2	Z3
VA Coil ground clearance range (mm)	from	100	140	170
	to	150	210	250

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IEC 61980-3, ISO 19363, SAE J2954

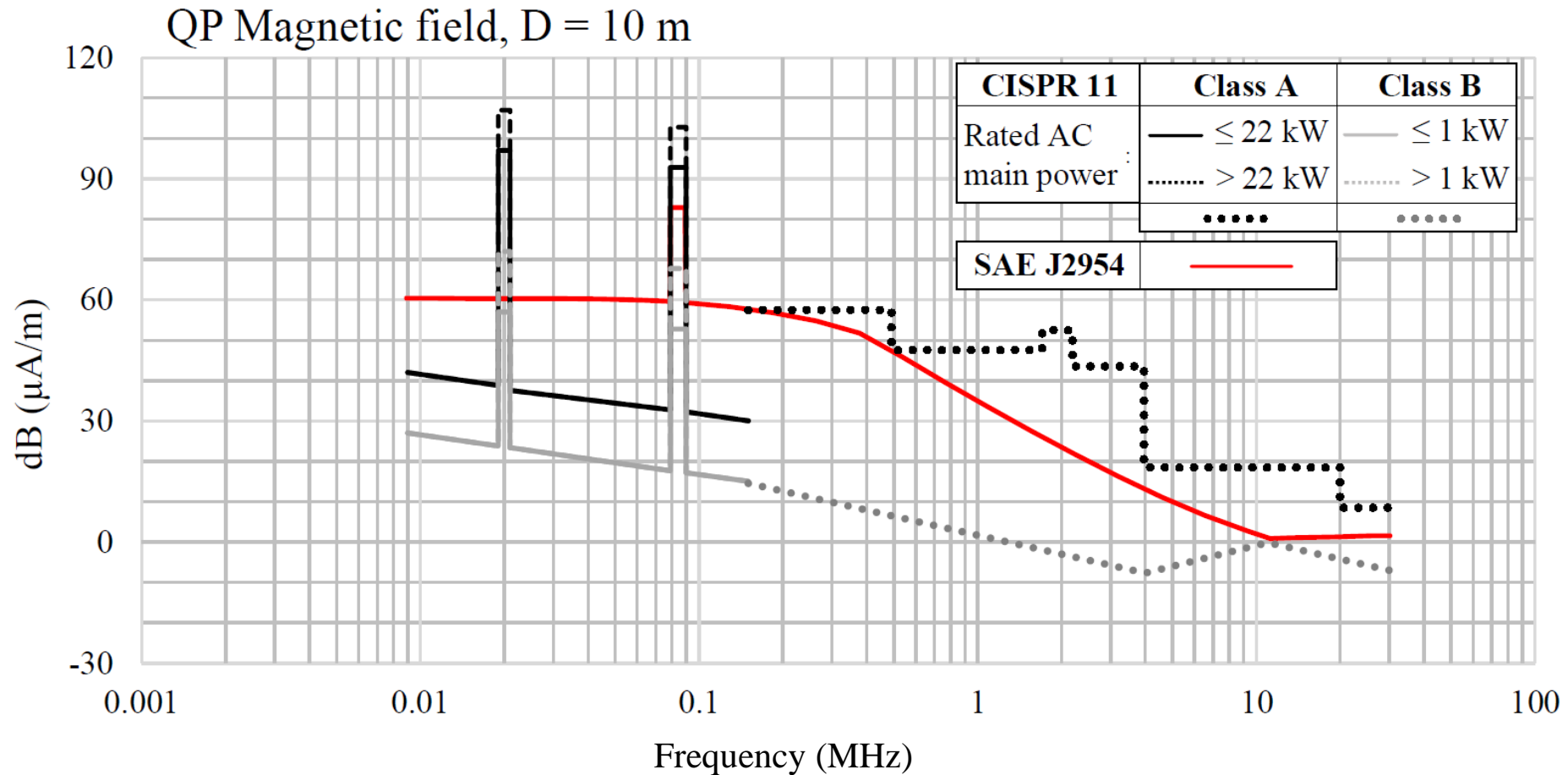
Magnetic field radiation limits



*A specific part of CISPR 11 for WPT is under development

IEC 61980-3, ISO 19363, SAE J2954

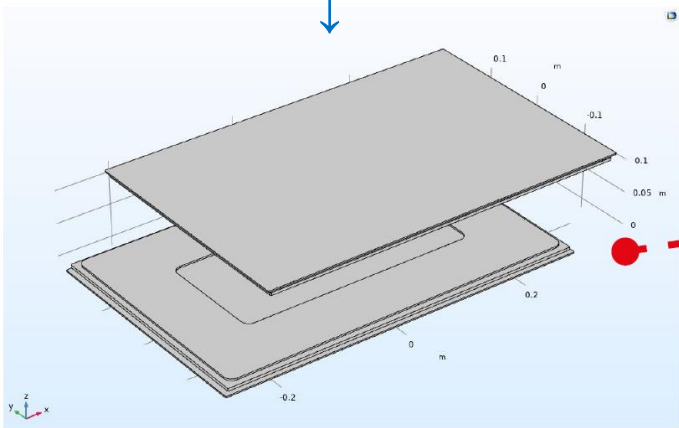
Magnetic field radiation limits - Comparison



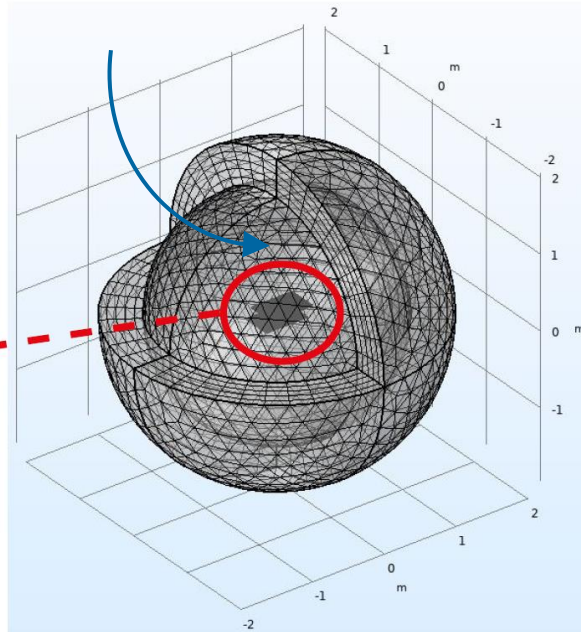
FEM simulation of the radiated magnetic field

Harmonic amplitude,
phase and frequency
of the measured

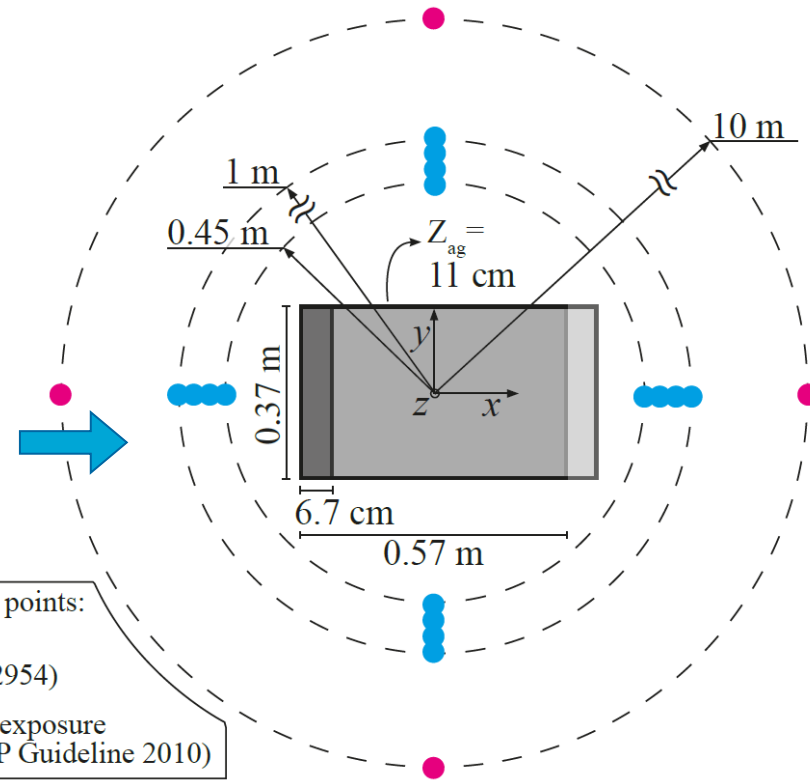
I_1, I_2



FEM model:
infinite element domain



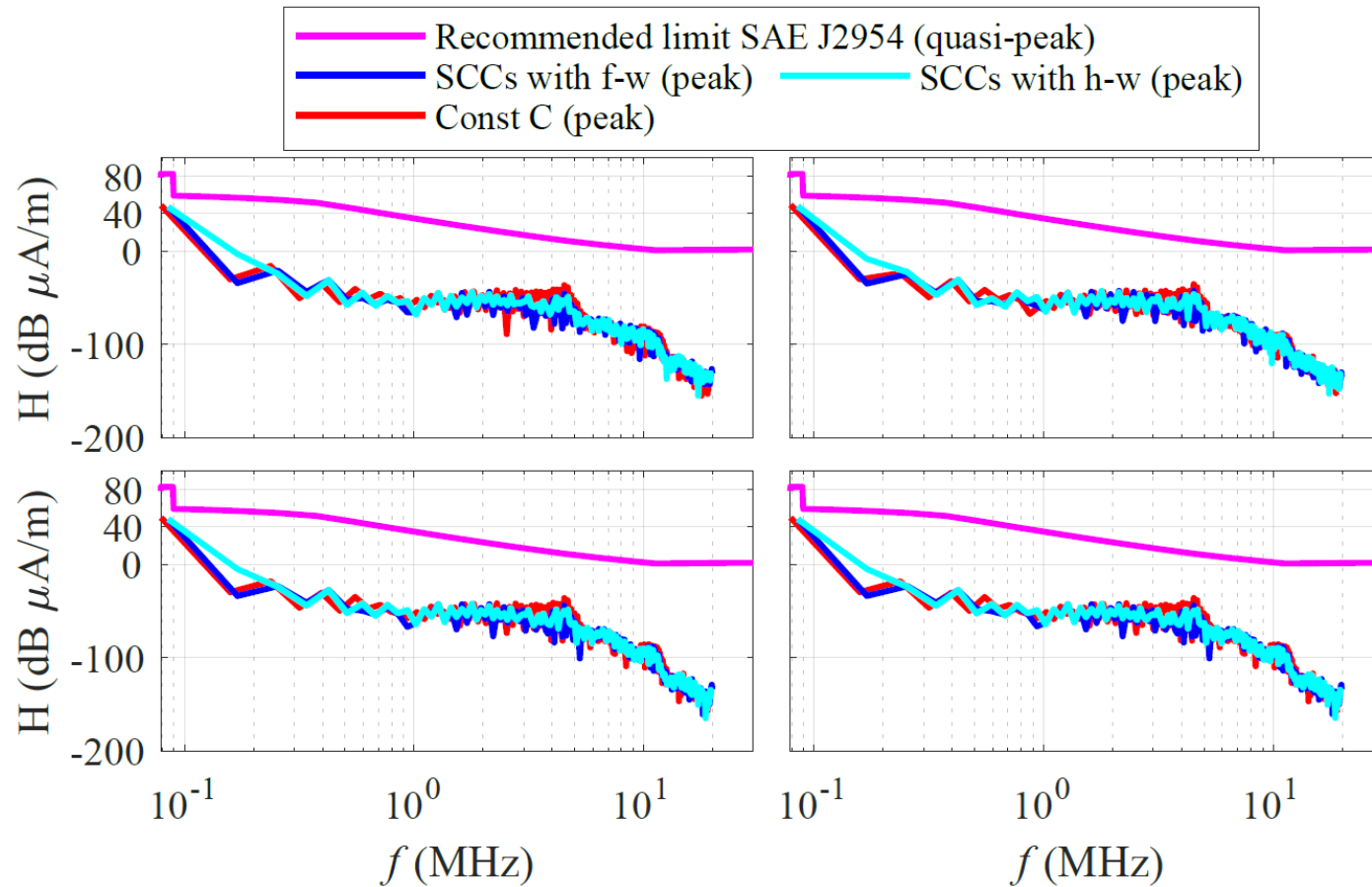
Evaluation of the radiated magnetic field



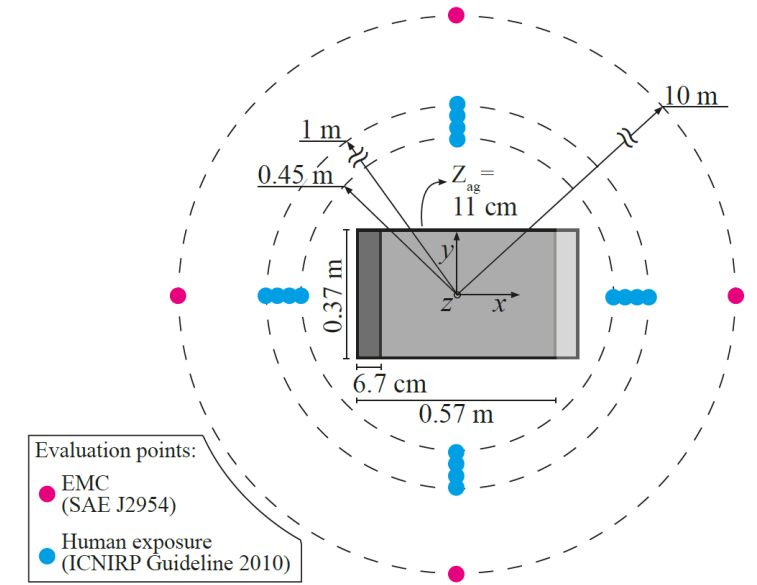
- Evaluation points:
- EMC (SAE J2954)
 - Human exposure (ICNIRP Guideline 2010)

FEM simulation of the radiated magnetic field

Magnetic field radiation at 10 meter distance

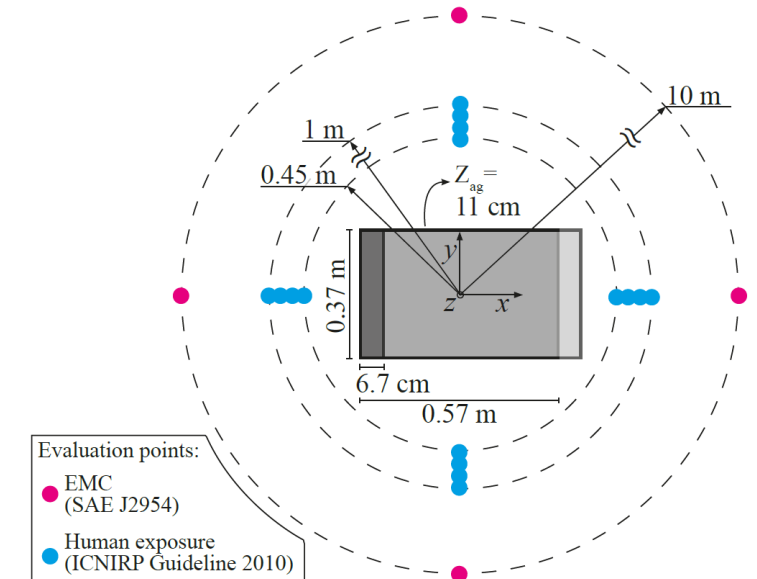
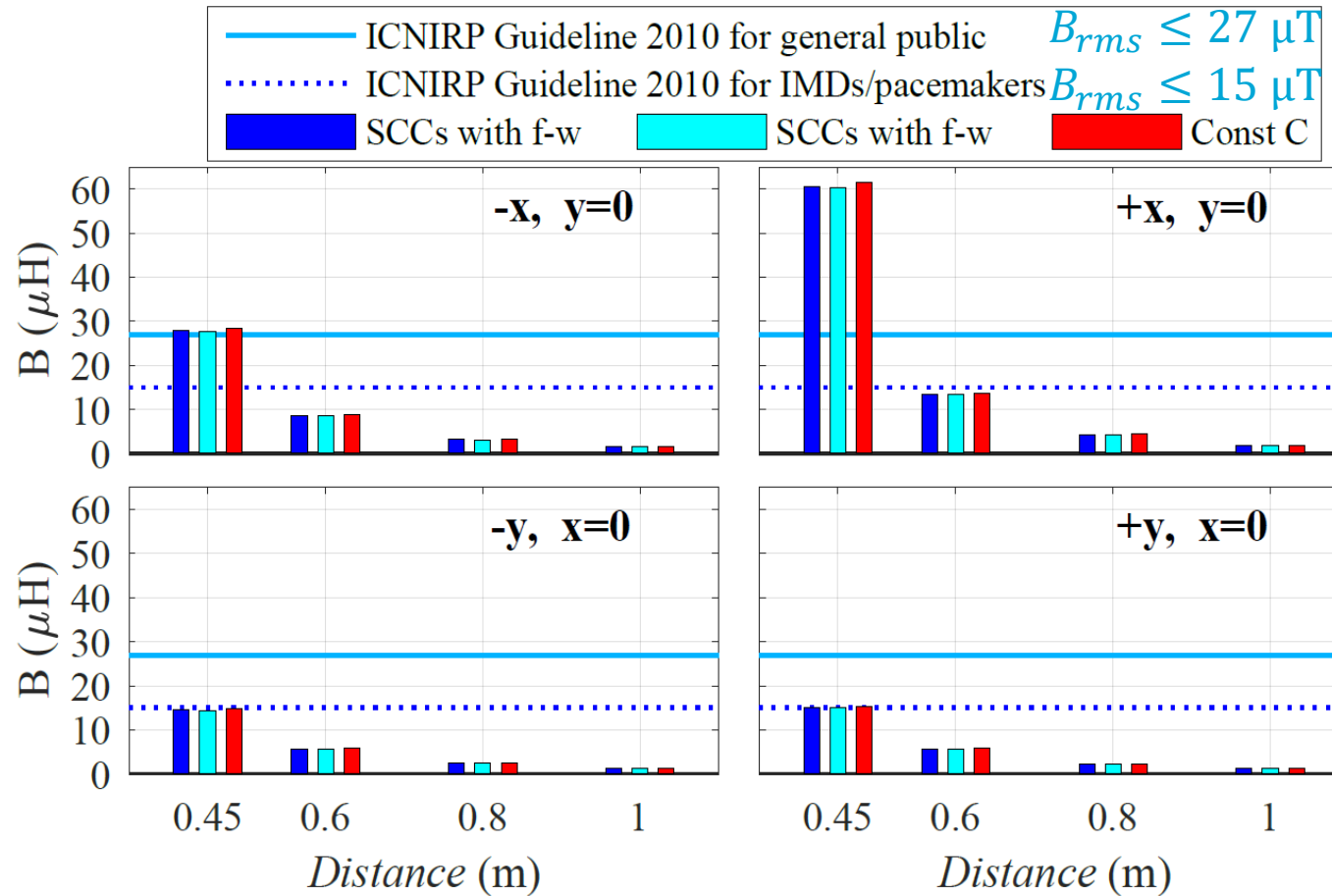


$$\underbrace{H_{peak}}_{(dB_{\mu A/m})} = 20 \cdot \log_{10} \left[\frac{\overbrace{B_{peak}}^{(T)}}{\mu_0} \cdot 10^6 \right]$$



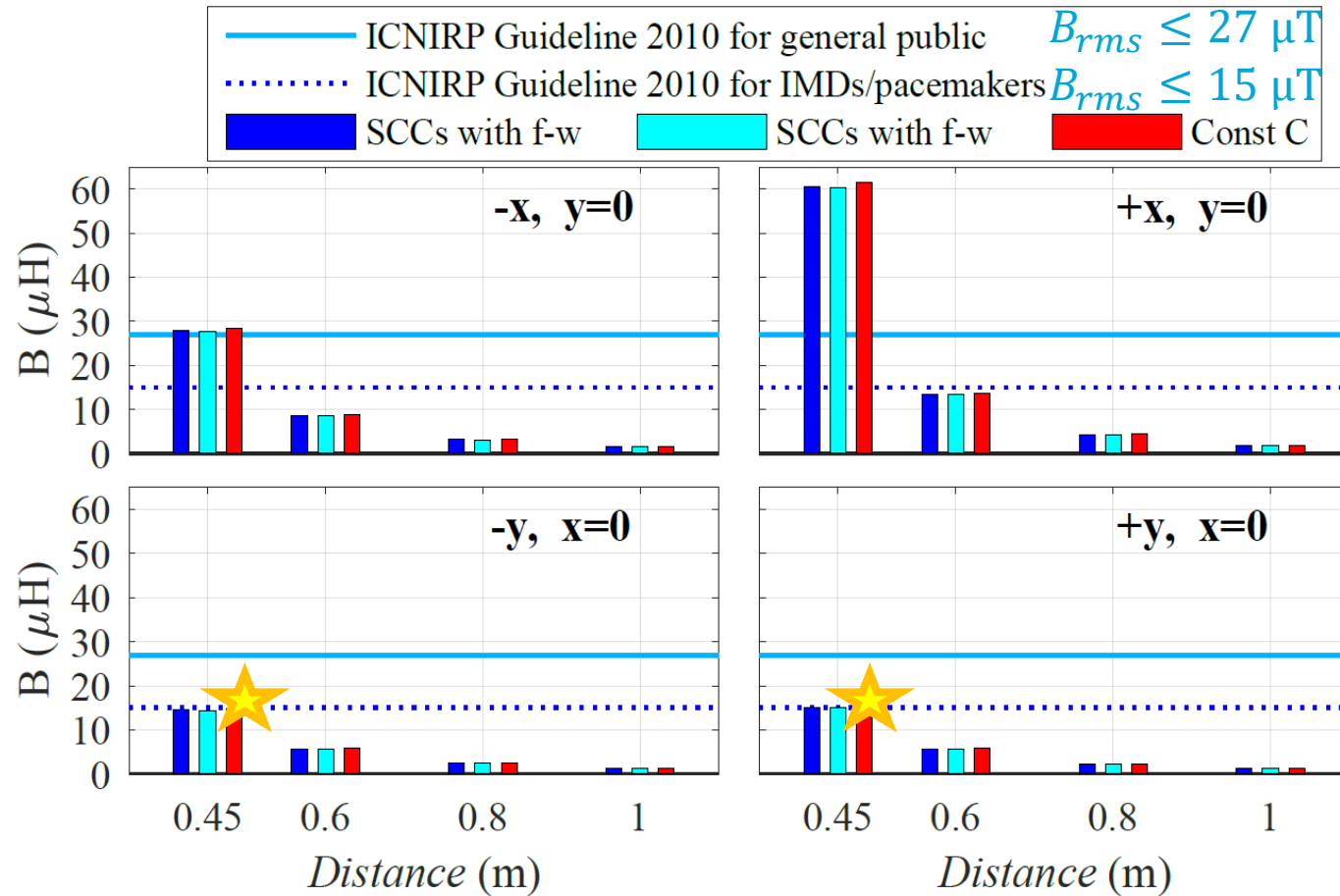
FEM simulation of the radiated magnetic field

Magnetic field radiation < 1 meter distance



FEM simulation of the radiated magnetic field

Magnetic field radiation < 1 meter distance



ELT-400

Exposure Level Tester
ICNIRP 1998, 1Hz-400kHz

Outline

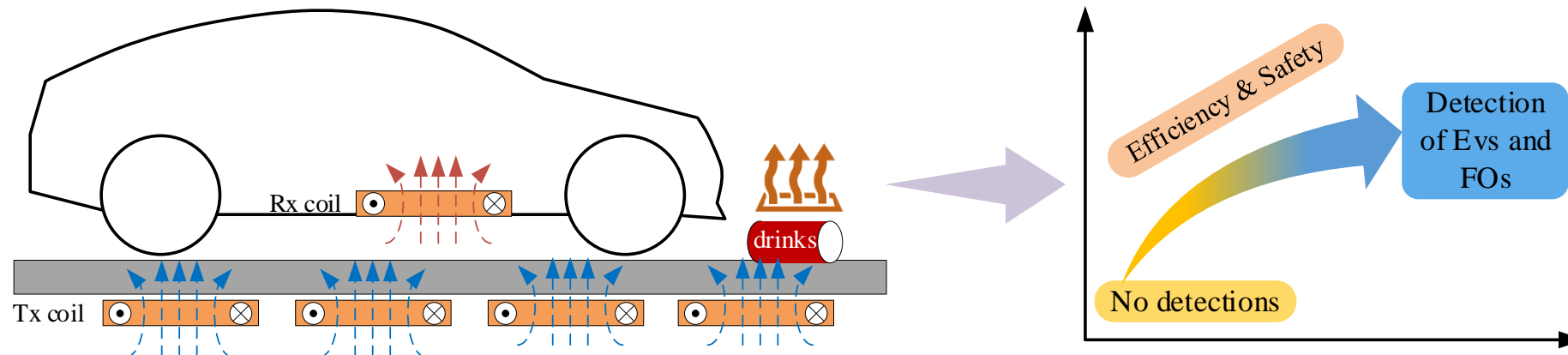
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Metal foreign objects detection

The potential hazards with metallic foreign objects fall into three areas (SAE J2954):

- Metallic object **becomes hot enough to damage the surface** with which it is in contact.
- Metallic object is heated to a temperature that is **dangerous to touch** at the time that the object becomes accessible.
- Metallic object in contact with a flammable item becomes hot enough and **cause ignition of the flammable item**.

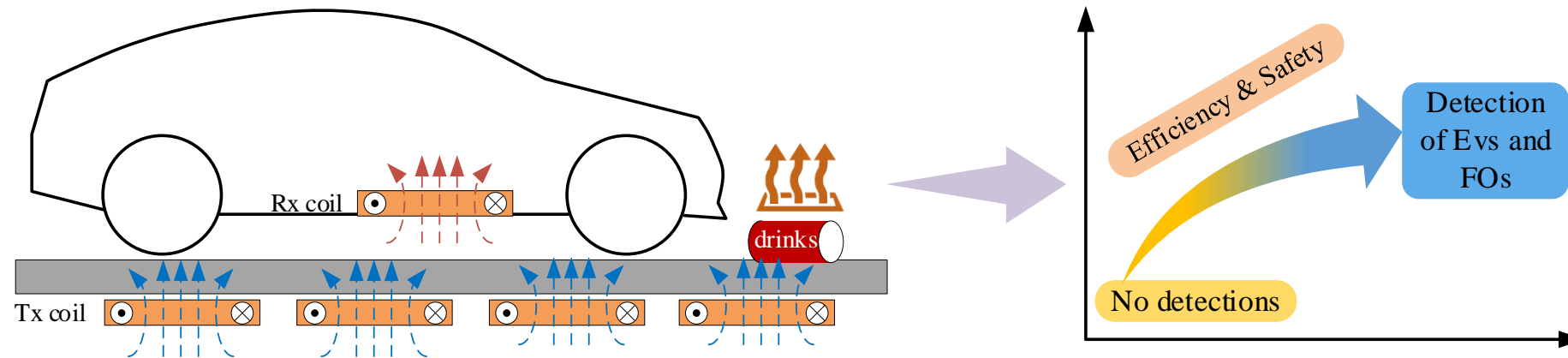
IEC 61980-3:
80 °C for metal parts bare metallic surfaces
90 °C for parts with non-metallic surfaces



Metal foreign objects detection

Solutions to prevent the hazards (SAE J2954):

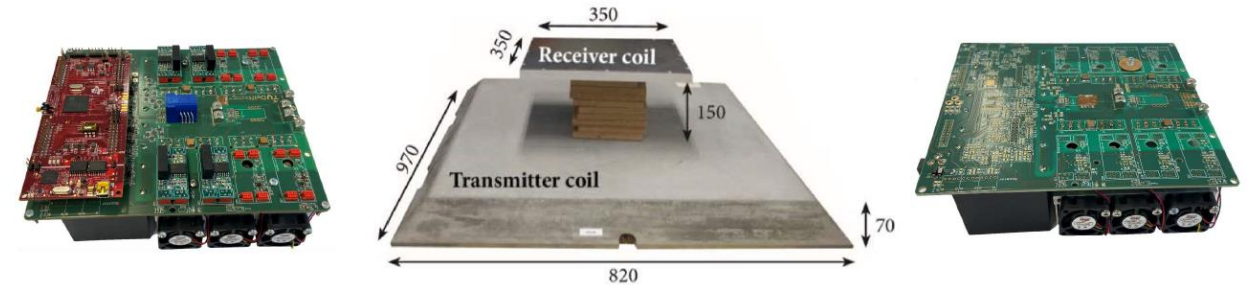
- Control the produced magnetic field through **design of GA coils** such that dangerous temperature cannot occur.
- Use **FOD system to detect metal objects** and cause the system to take actions.



Experimental measurement of metal foreign objects

Experimental test conditions

- A WPT system operating at 2 kW
- Three metal objects
- Temperature rise and power transfer efficiency are measured



Inverter

Charging pads

Rectifier



Two test points



Coke can



Key



Bolt

Experimental measurement of metal foreign objects

Experimental results

- Largest power loss increase 30.3 W
- Highest efficiency drop 1.159%
- Highest temperature rise below 20 °C

Case	Condition	Power Loss Increase (W)	Efficiency Decrease (%)	Temperature Rise ($T_{\text{amb}}=19^{\circ}\text{C}$) ($^{\circ}\text{C}$)
1	Coke can, point A	30.3	1.159	20
2	Coke can, point B	1.4	0.049	7
3	Key, point A	2.3	0.104	14
4	Bolt, point A	2.2	0.088	13

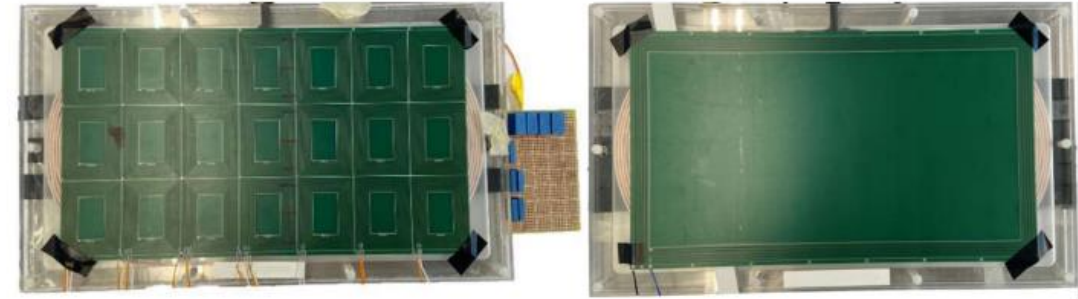


Coke can at point A

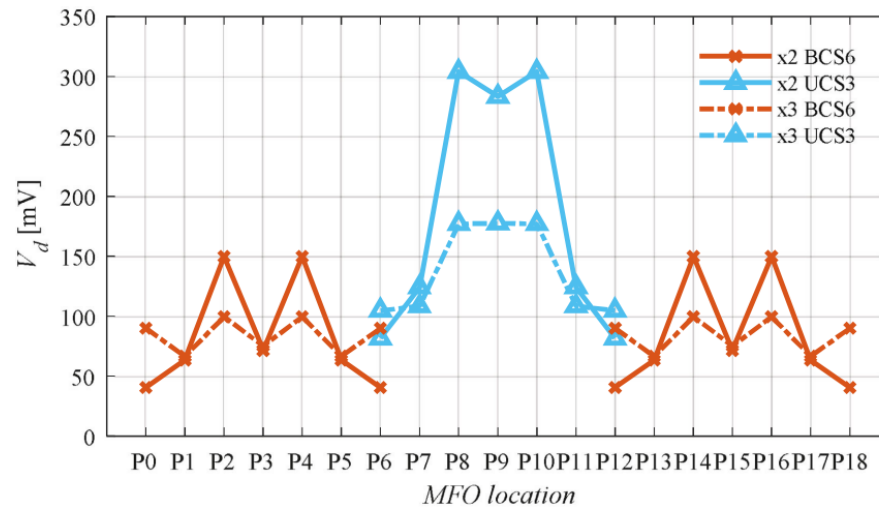
TU Delft foreign object detection method

FOD using PCB coils

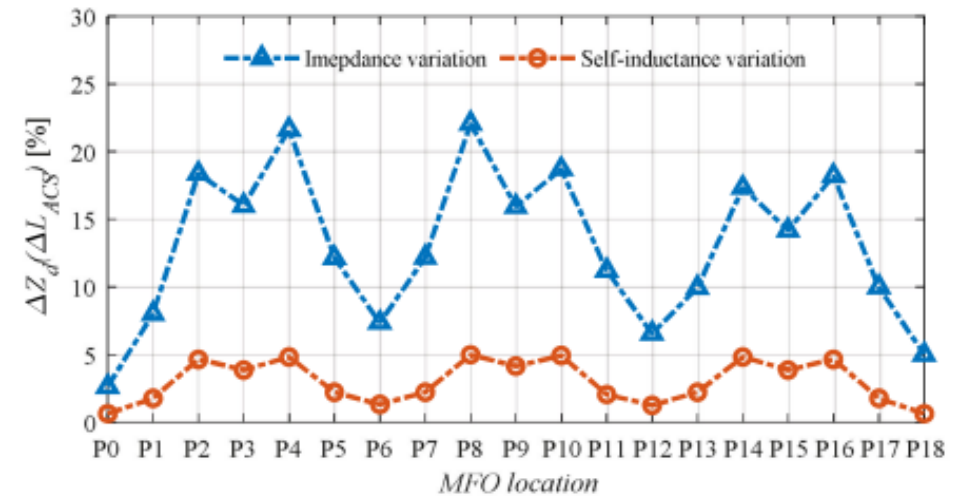
- High sensitivity, effectively detect a one euro coin
- No blind zone
- Electric vehicle detection integrated



PCB coils on charging pads



Experiment measurements of passive detection



Experiment measurements of active detection

Conclusions

- 1) WPT technology can realize high-efficiency EV charging, but **special attention should be paid to safety requirements.**
- 2) International standards made **clear requirements on human exposure and foreign objects issues**, which are summarized in this presentation.
- 3) Based on simulation results, the **radiated magnetic field can be maintained below the limits through proper designs.** The measurement on the 3.7 kW prototype can be a proof.
- 4) Based on experimental results, the temperature rise and power loss caused by **metal foreign objects with limited size are not significant**, but **FOD is necessary** for safety and efficiency.
- 5) PCB coils can be used to achieve **high-sensitivity FOD** for WPT systems.

Thanks for your attention!

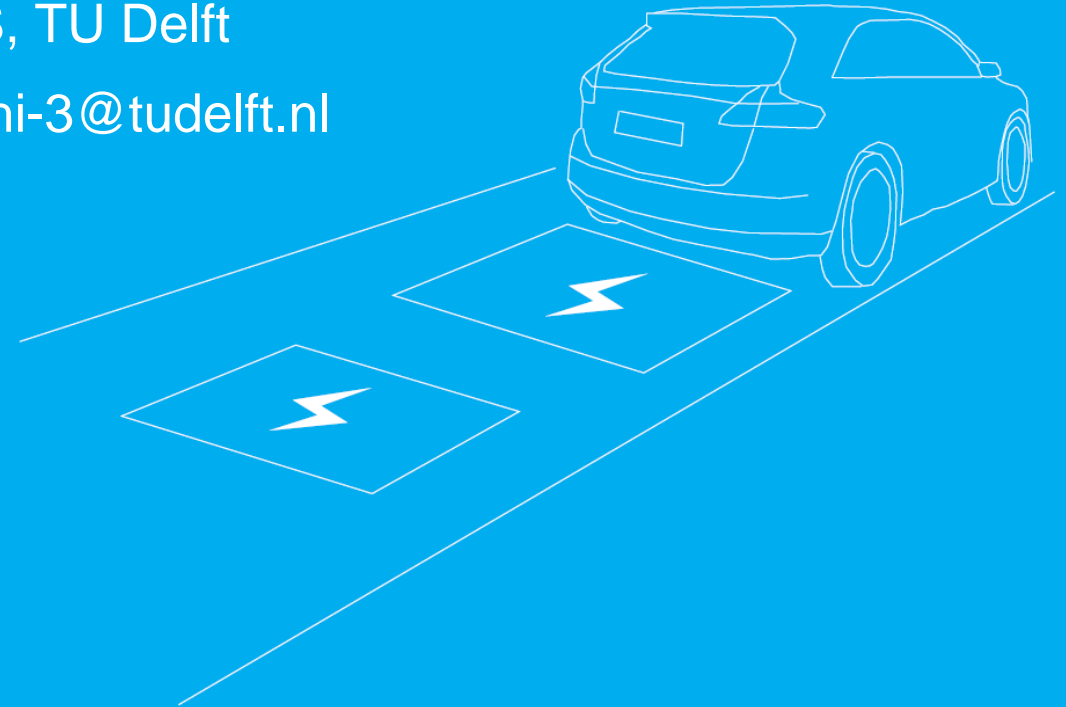
 **TU Delft**



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Hotel van der Valk Vianen
Dinsdag 21 november