

# Solar testing in climate chambers



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Technical director



eternal sun  
NEXT GENERATION SOLAR TESTING

The logo for "eternal sun" features a stylized sun symbol composed of two overlapping, curved bands, one orange and one blue. Below the symbol, the words "eternal sun" are written in a lowercase, sans-serif font, with "eternal" in black and "sun" in blue. Underneath, the tagline "NEXT GENERATION SOLAR TESTING" is written in a smaller, orange, uppercase, sans-serif font.





Costs are not the issue  
anymore...

improving reliability is key.

Gujarat, India



# Testing PV modules



IEC 61215 & 61646



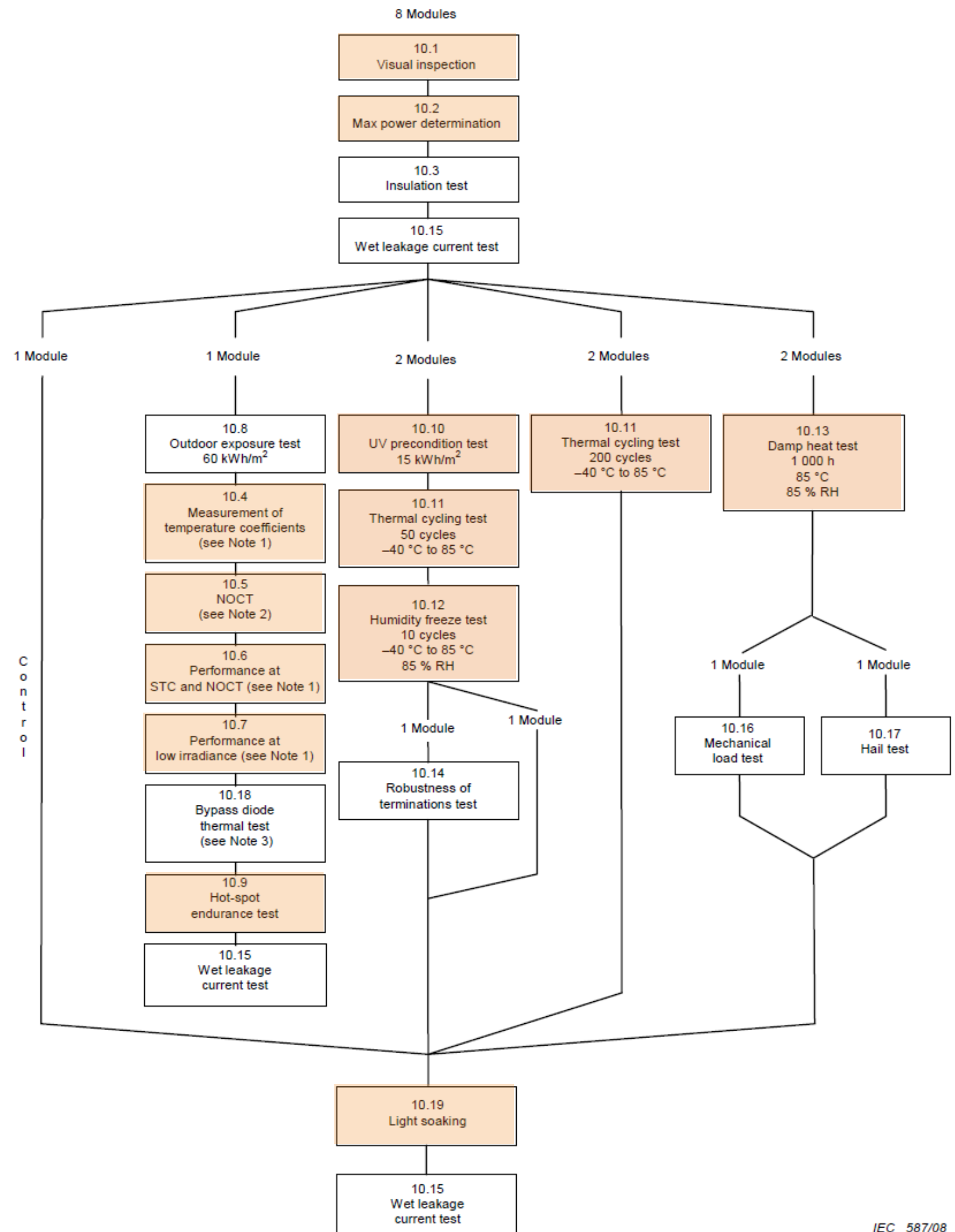
Performance testing



Weathering



Accelerated Life testing



IEC 587/08



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**TNO** innovation  
for life

**hiekema**TESTEQUIPMENT B.V.  
Temperature (& humidity)  
chambers

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+



+



Performance  
testing

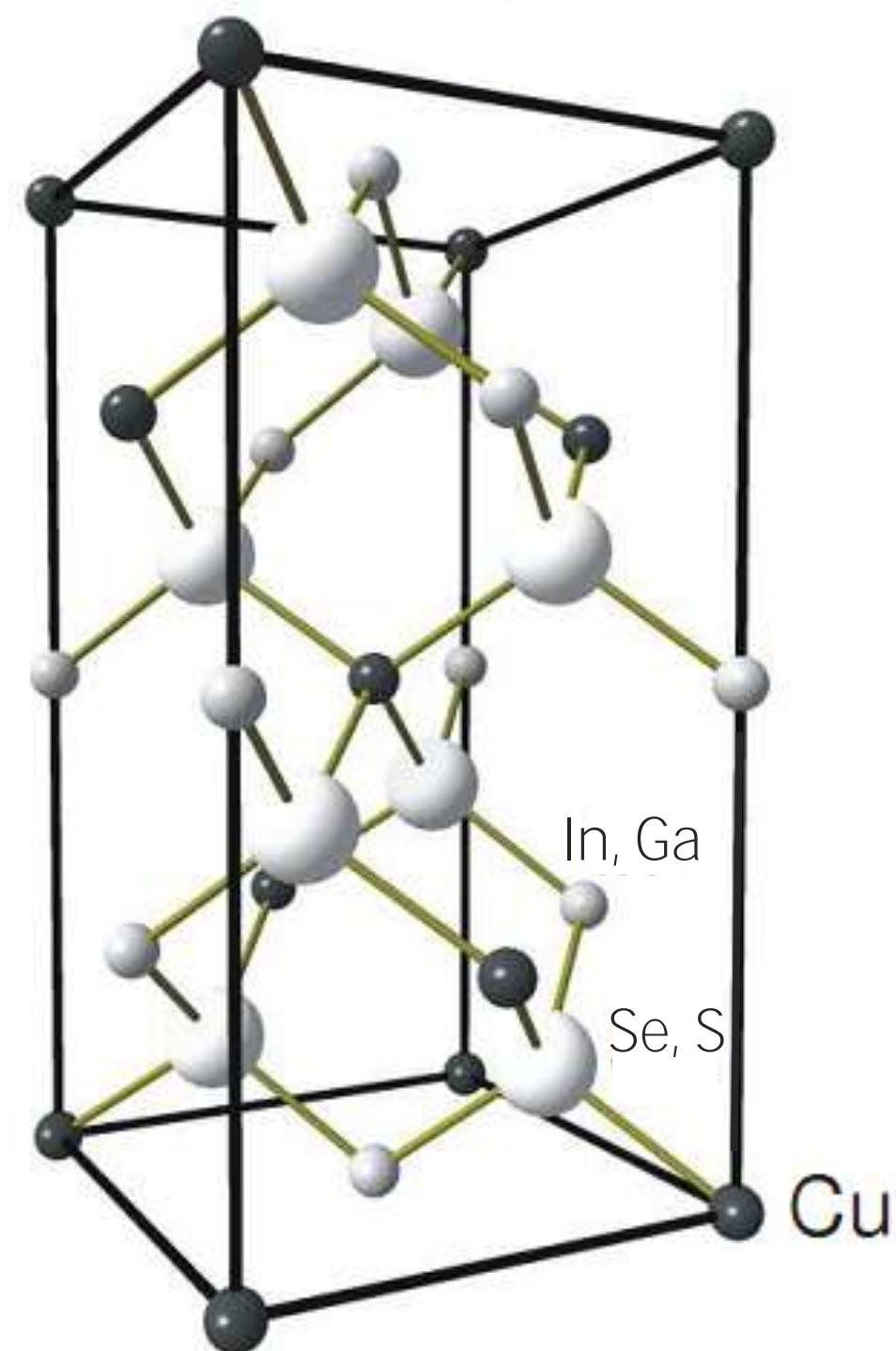
Weathering

Accelerated  
life testing

In one test setup

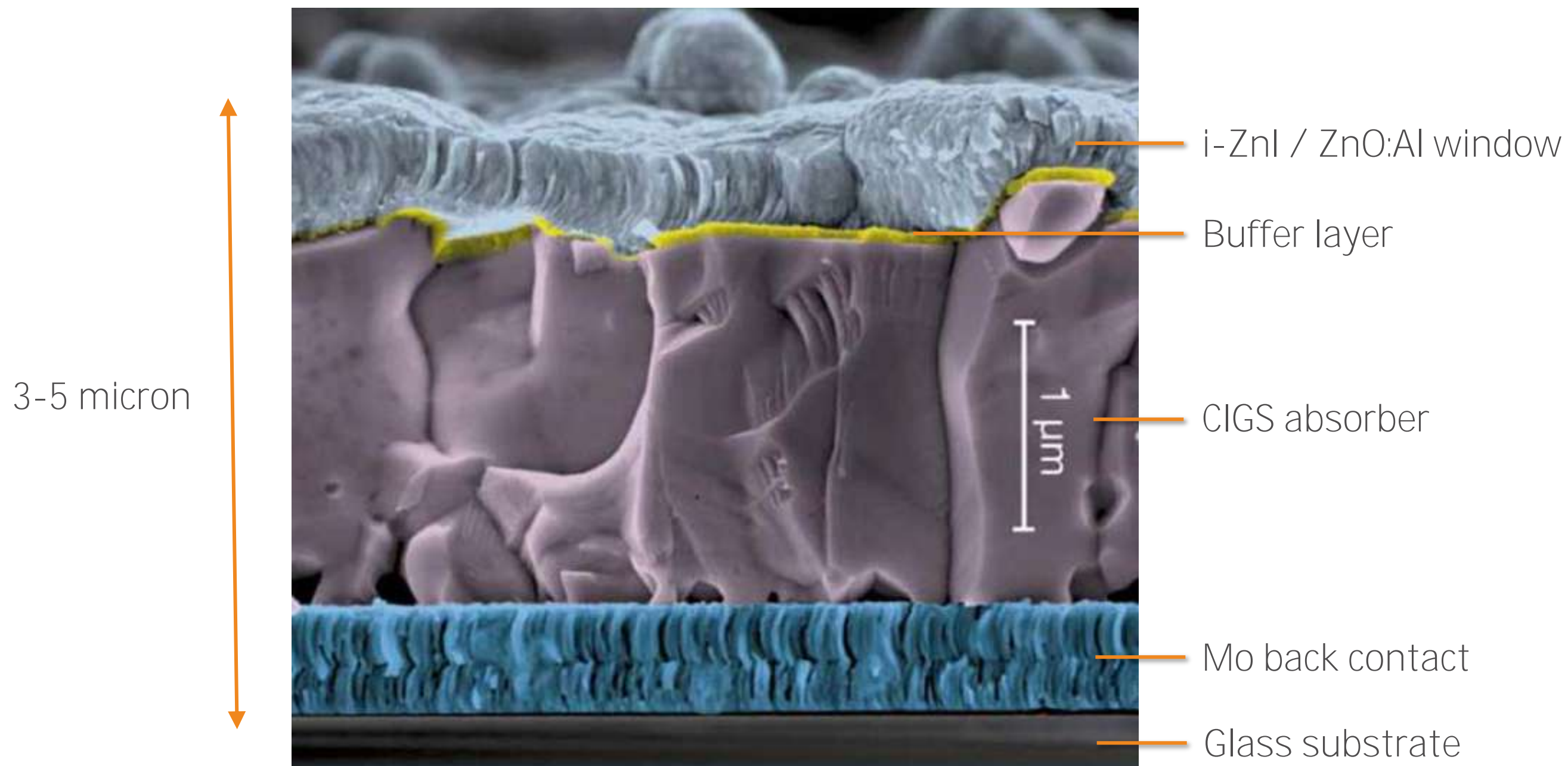
# Reliability testing of CIGS cells

- Copper Indium Gallium Selenide/sulfur:  $\text{Cu}(\text{In,Ga})(\text{Se,S})_2$





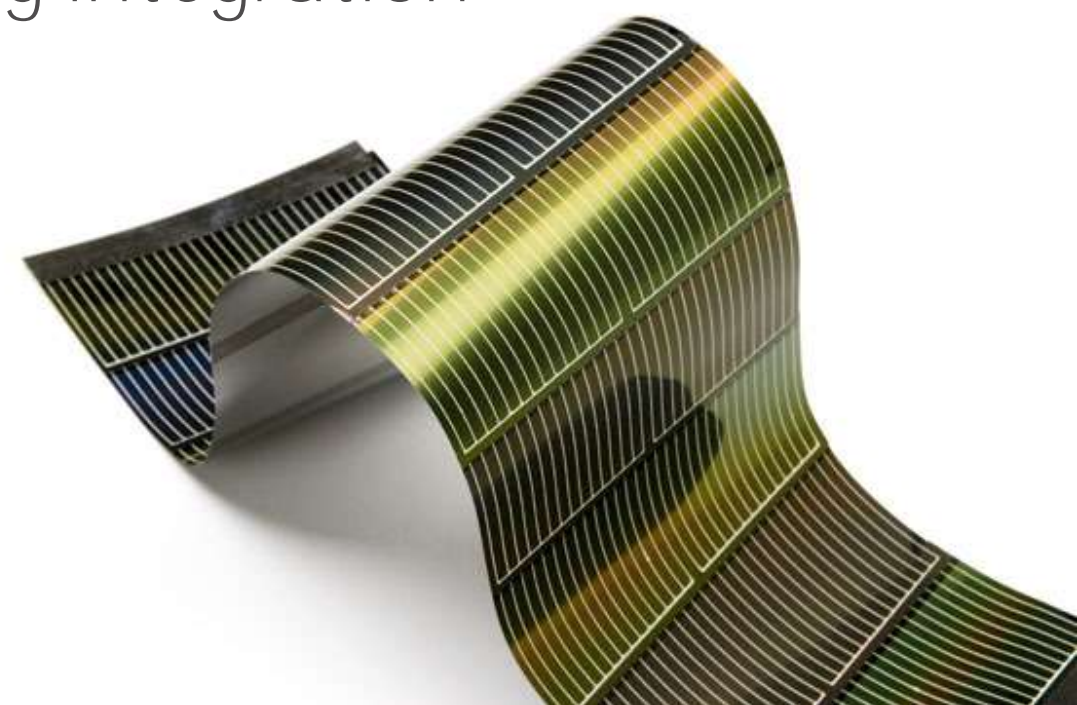
# CIGS solar cells/modules



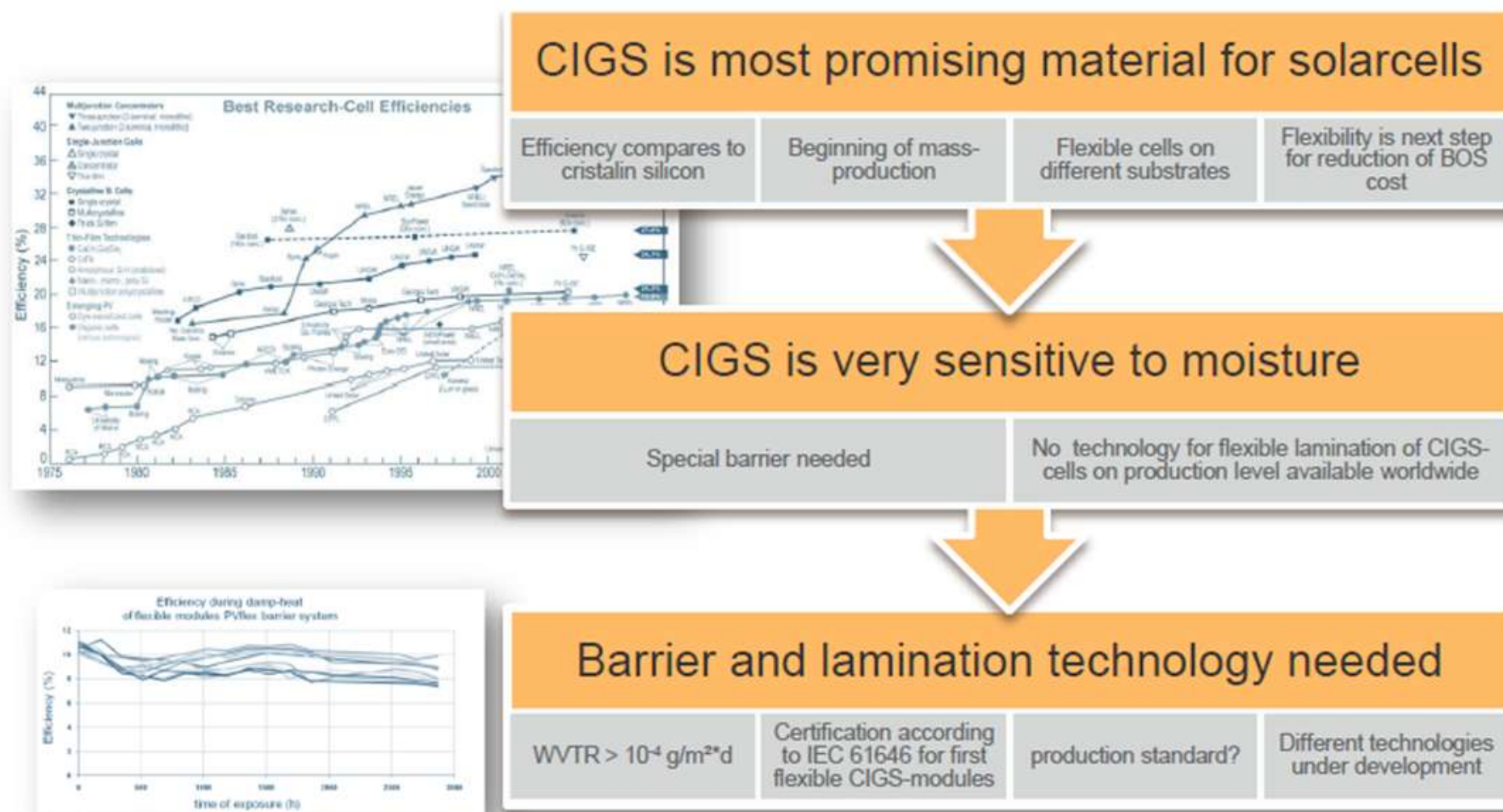
Source: Friedlmeyer 2010

# Benefits of CIGS solar cells/modules

- High efficiencies (20.3%)
- Thin film solar cell (flexibility)
- Low cost (€/W<sub>p</sub>) potential due to high efficiencies and low material usage (per m<sup>2</sup> module)
- Nice black colour makes it suitable for building integration



# Main challenge



Water is the biggest enemy in combination with light and electrical loads.



# How to find weaknesses

## Loads

- Temperature
- Moisture
- Light
- Electrical load

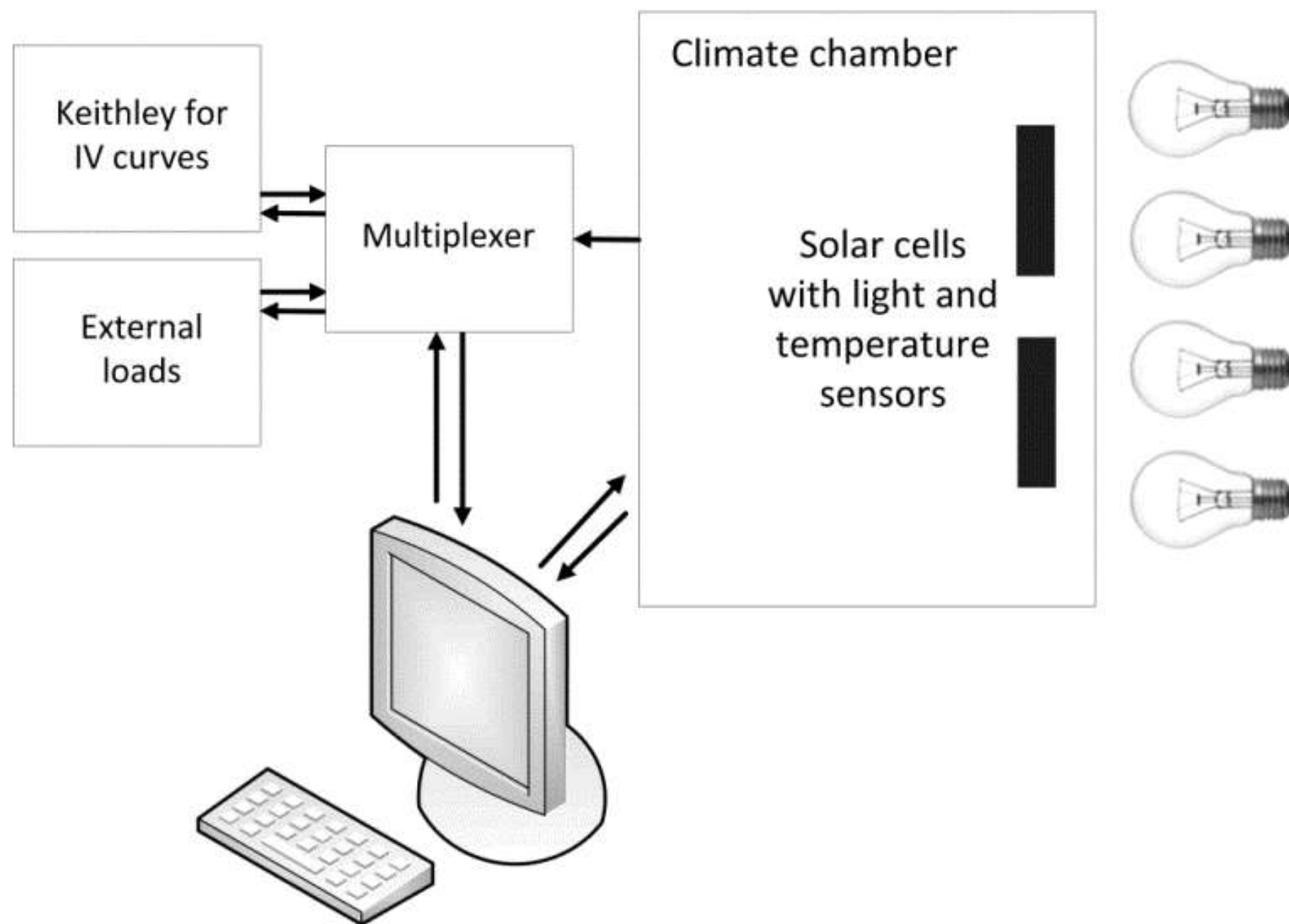
Place a CIGS cell or mini-module  
under one or more loads

In-situ measuring of degradation of  
CIGS cells

Removal of cells from setup when  
they break down

Chemical analysis of the cells before  
and after degradation:  
XRD, XPS, SEM-EDX, EL, ....

# The test setup





# The test setup

Eternal Sun climate  
chamber solar simulator



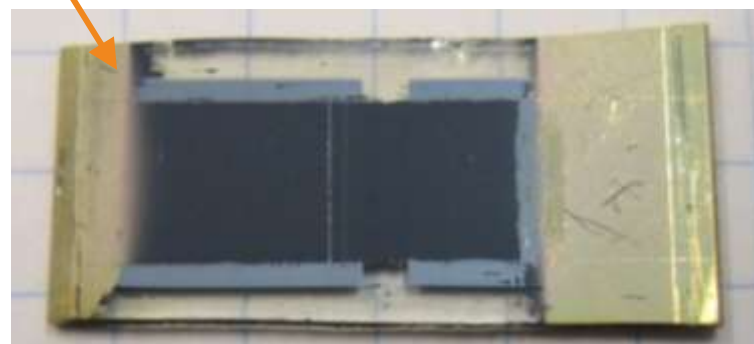
# The samples

- Both single and 'mini-modules'
- A non-degrading metal is used as contact

Contacts

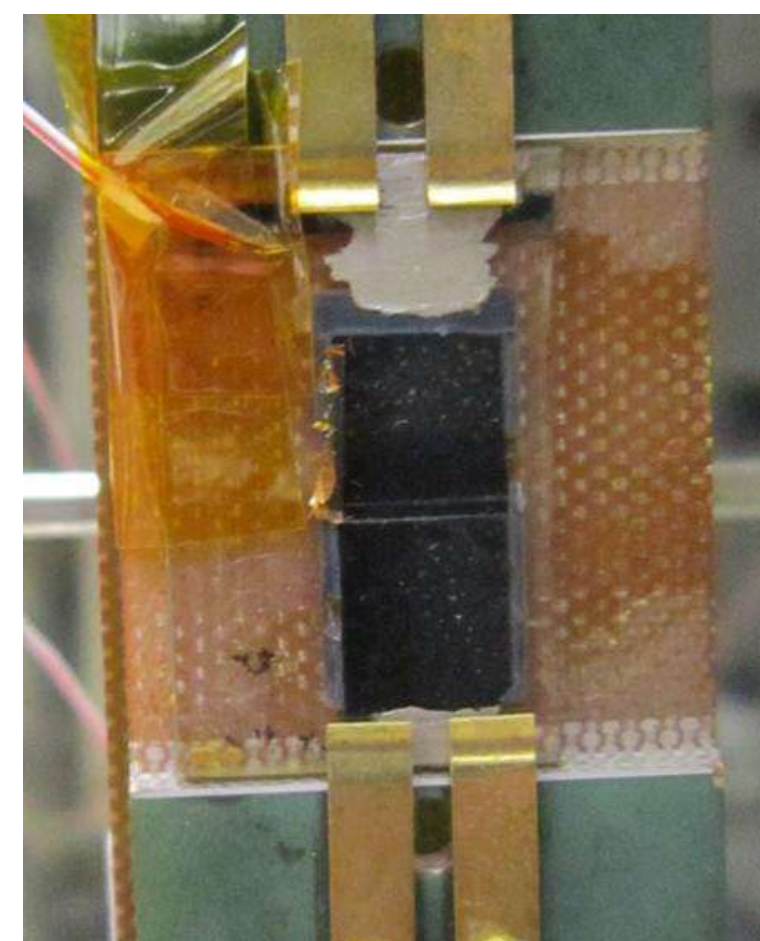


Single cell  
with silver contacts



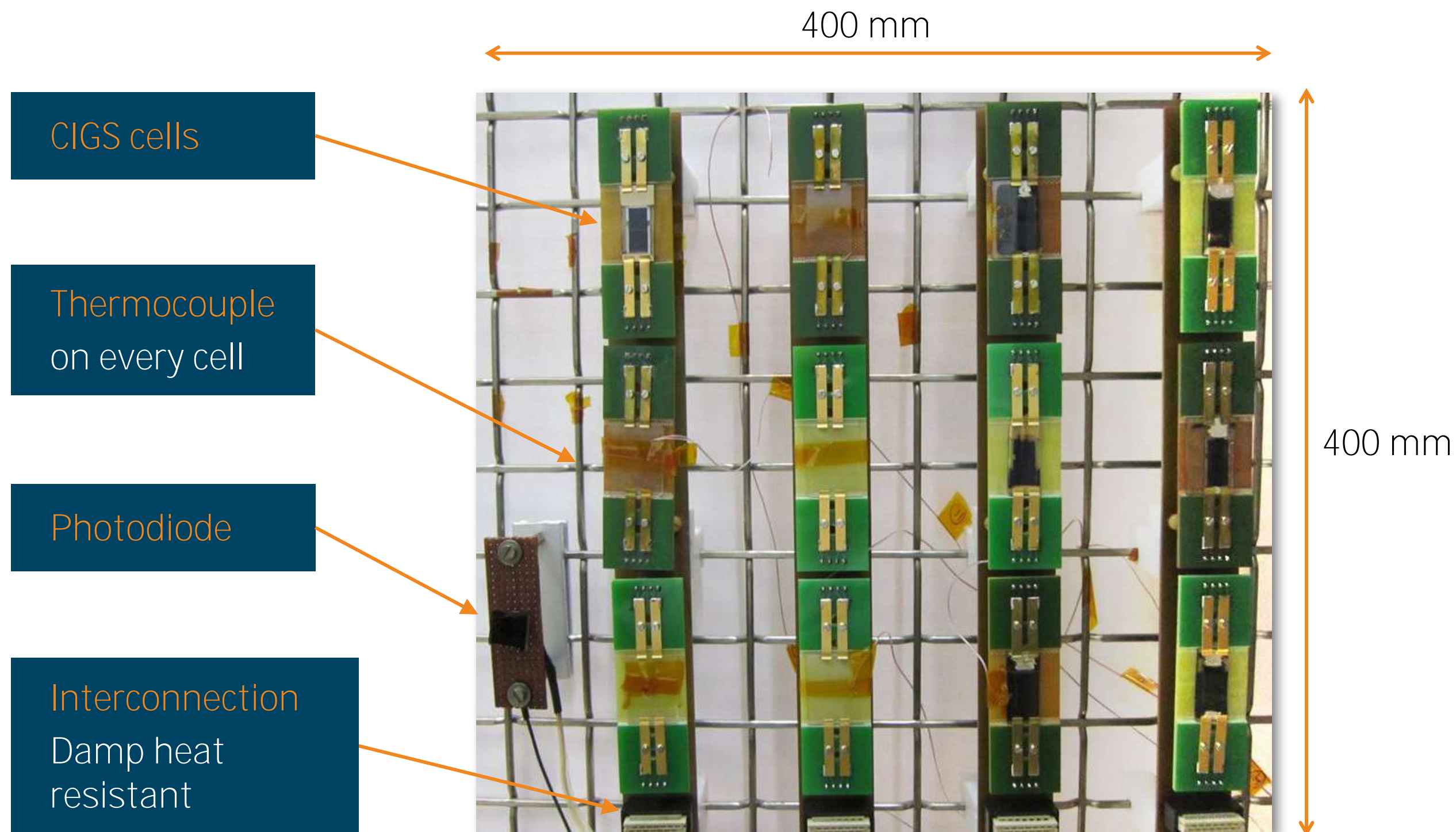
Mini-module  
with gold contacts

Four point probe connection



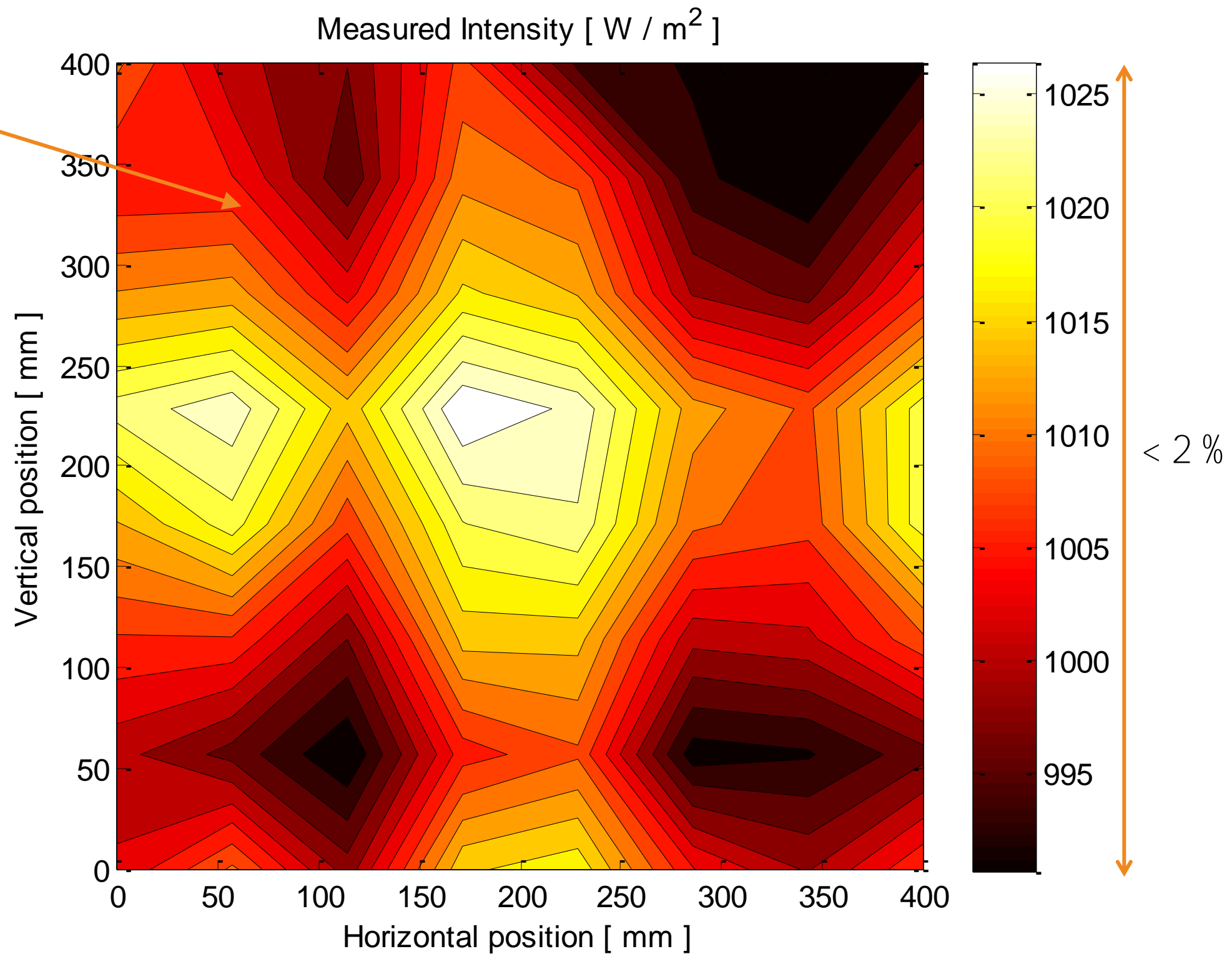


# Test layout



# Test layout: light uniformity < 2%

CIGS cells



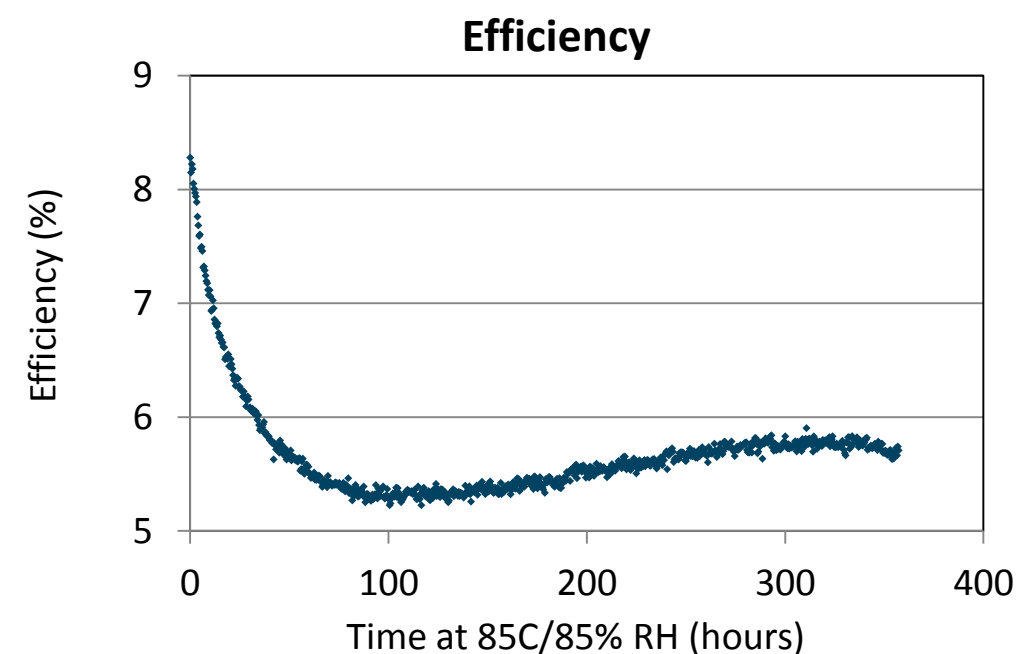
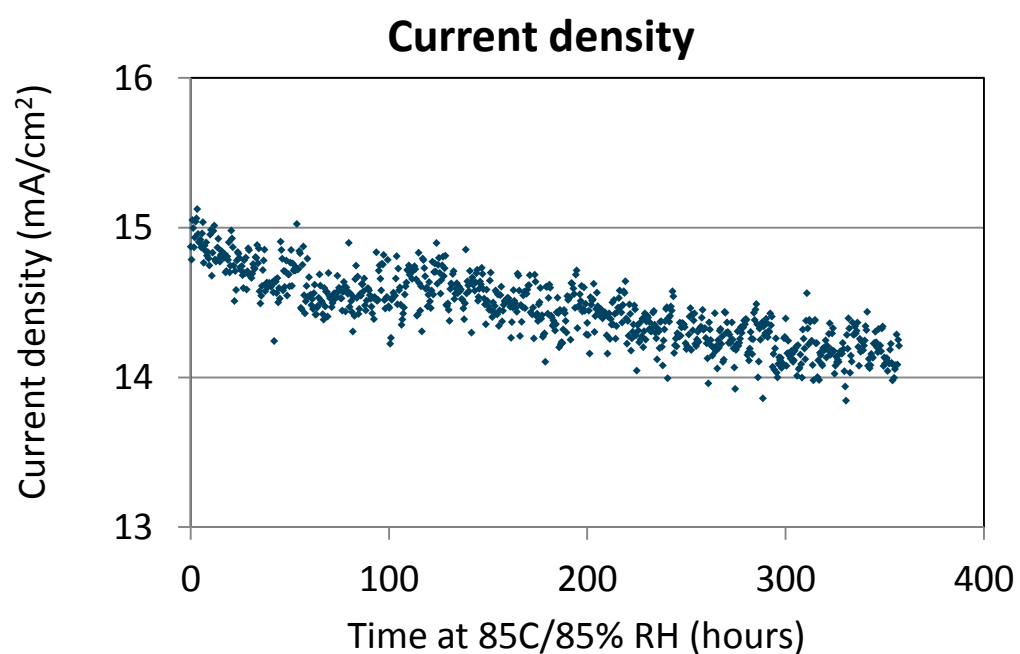
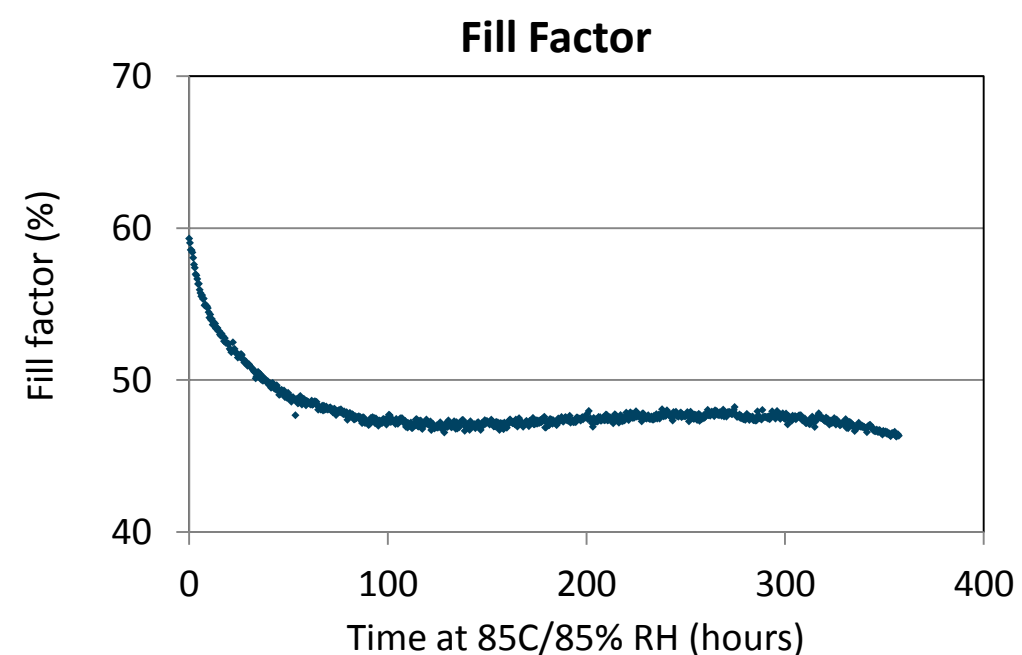
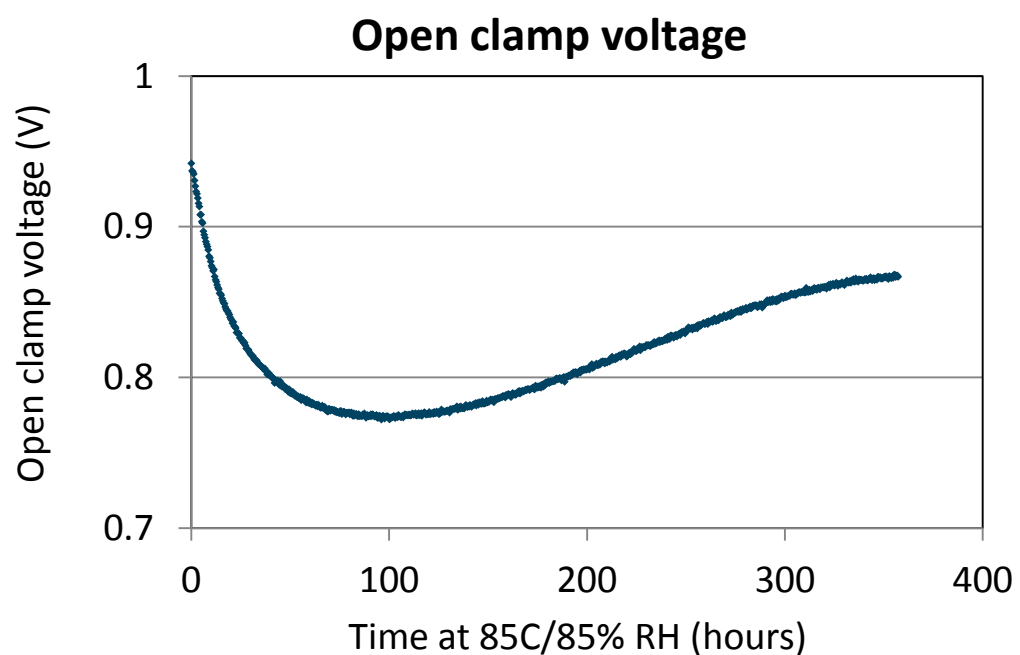
## Class A

IEC 60904  
(solar simulation standard)



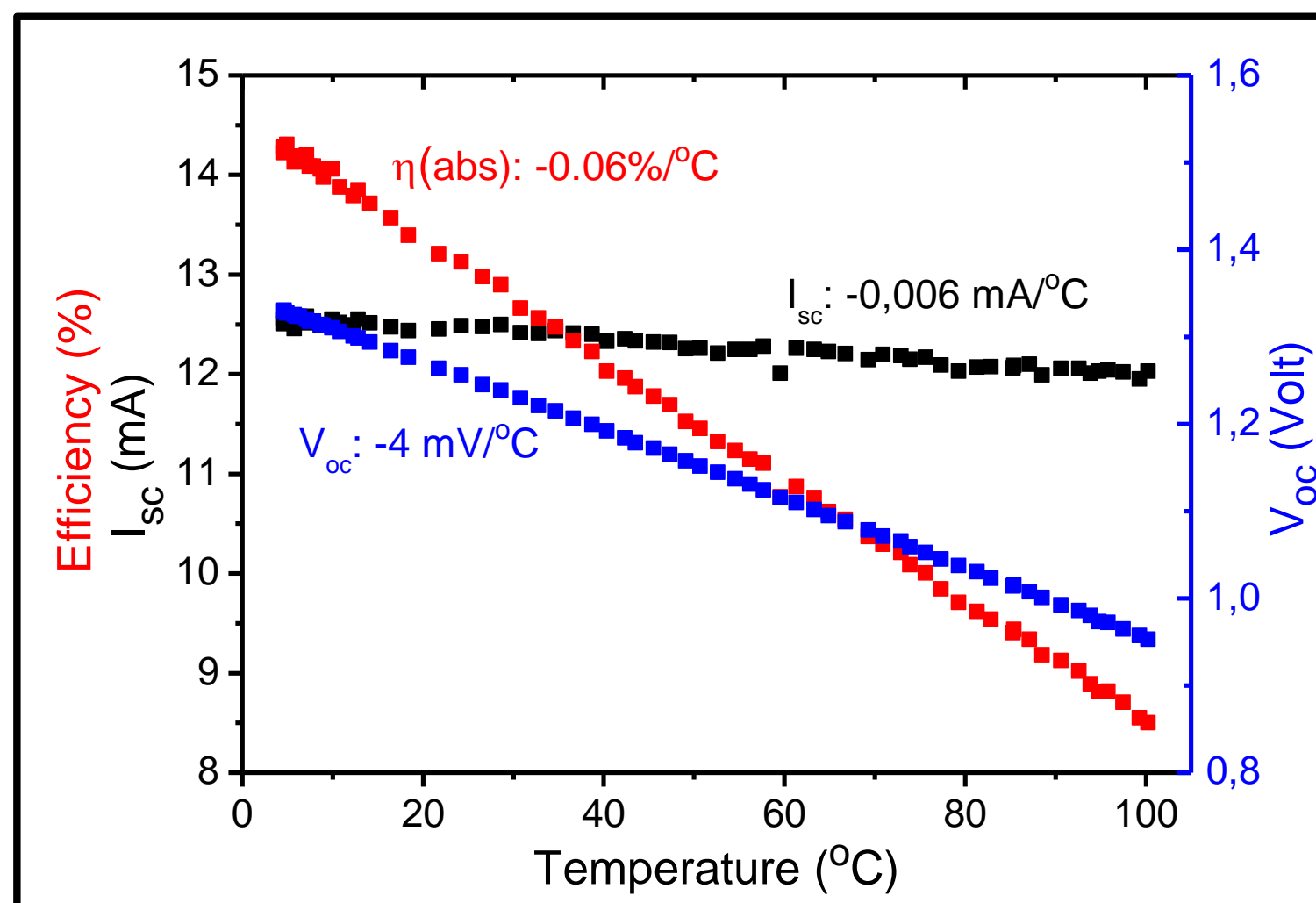


# Multiple cell parameter results



# Temperature dependency

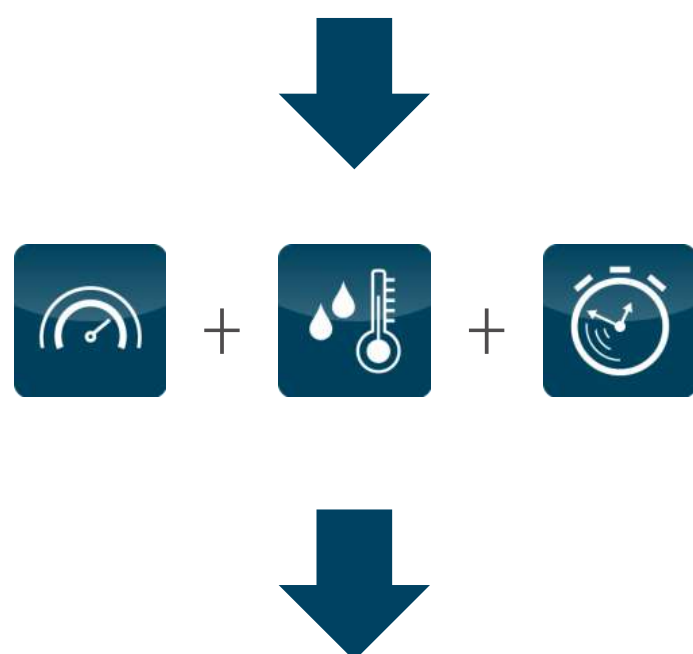
The setup can also be used to determine temperature dependency of many cell parameters





# Summary

AAA-accuracy solar  
simulation inside in  
climate chamber



Improve PV reliability  
faster and easier





eternal|sun

NEXT GENERATION SOLAR TECHNOLOGY

Thank you

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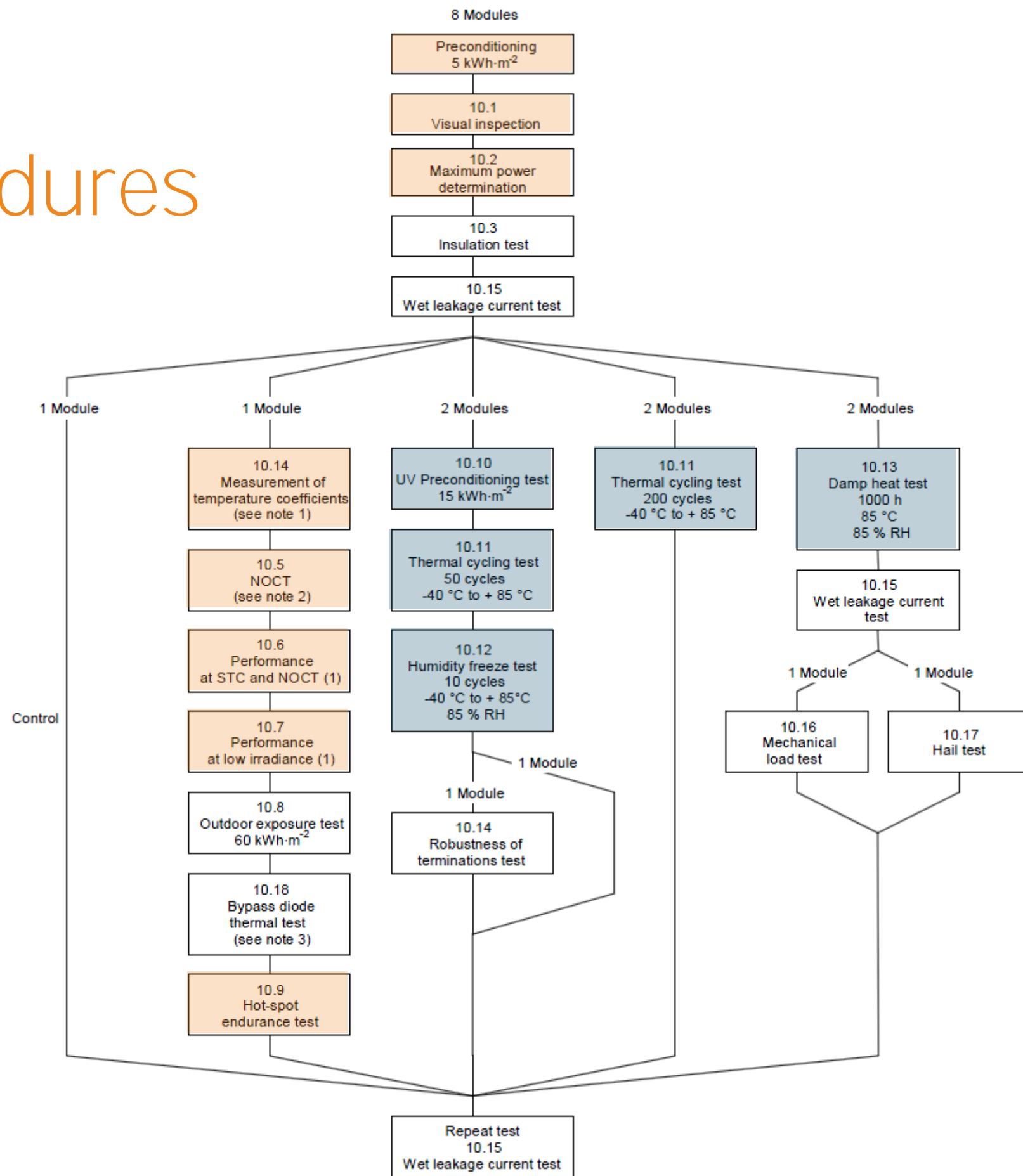
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# Eternal Sun solar simulation test procedures

IEC 61215: Crystalline silicon PV modules  
Design qualification and type approval



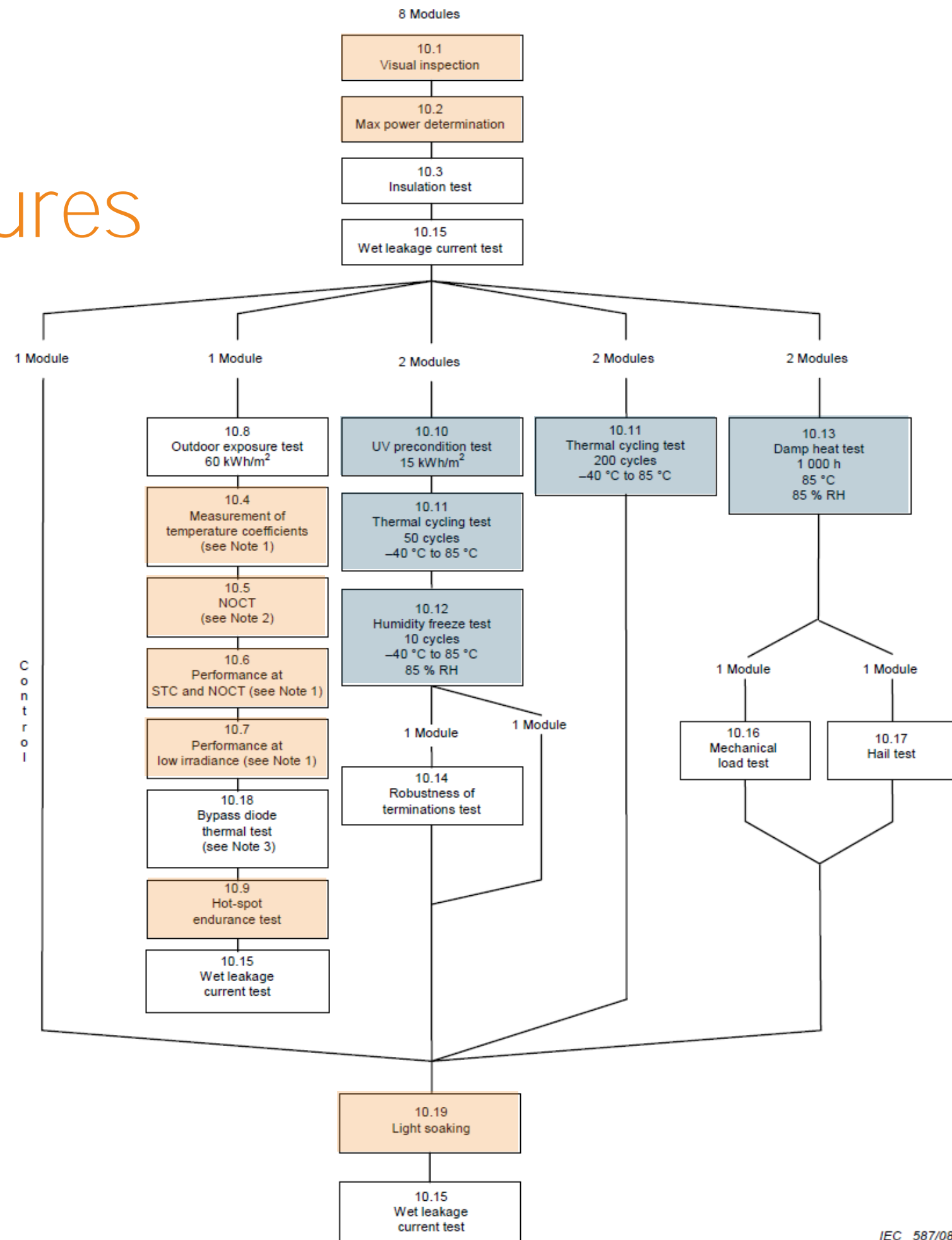
Eternal Sun Large area solar simulator scope

Eternal Sun Climate chamber solar simulator additional scope



# Eternal Sun solar simulation test procedures

IEC 61646: Thin-film PV modules  
Design qualification and type approval



Eternal Sun Large area solar simulator scope

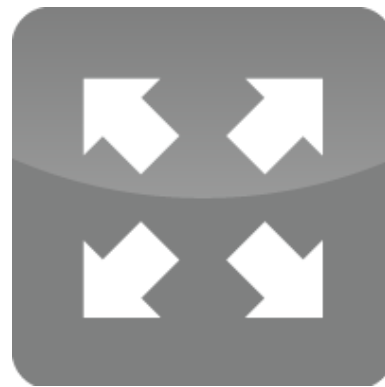
Eternal Sun Climate chamber solar simulator additional scope

# About Eternal Sun

The unique benefits of Eternal Sun products are:



AAA-accuracy



Any size



Steady-state



# Large area solar simulator



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## Performance and degradation testing

- ✓ AAA class steady-state or long pulse
  - ✓ Suited for testing new module types & large sizes
  - ✓ Flexible in use & operational in different angles
  - ✓ Small footprint & turn-key
-

# Climate chamber solar simulator



## Accelerated lifetime testing and weathering

- ✓ Sunlight, humidity and temperature cycling
- ✓ AAA class steady-state or long pulse sunlight inside climate chamber
- ✓ Computer controlled integrated system
- ✓ Turn key operation



# In-line solar simulator



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## In-line performance testing and inspection

- ✓ In-line, sunny side down testing
  - ✓ One module every 10 seconds
  - ✓ One second IV sweep for any module technology
  - ✓ Production line tuning
- 





# Roll to roll solar simulator



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## Roll to roll performance testing and inspection

- ✓ Roll to Roll PV testing
  - ✓ Easy mounting of rolls of different sizes
  - ✓ 1 module every 4 seconds
  - ✓ 1 second IV sweep for any module technology
- 













