

Reden BV

Onze MrReves

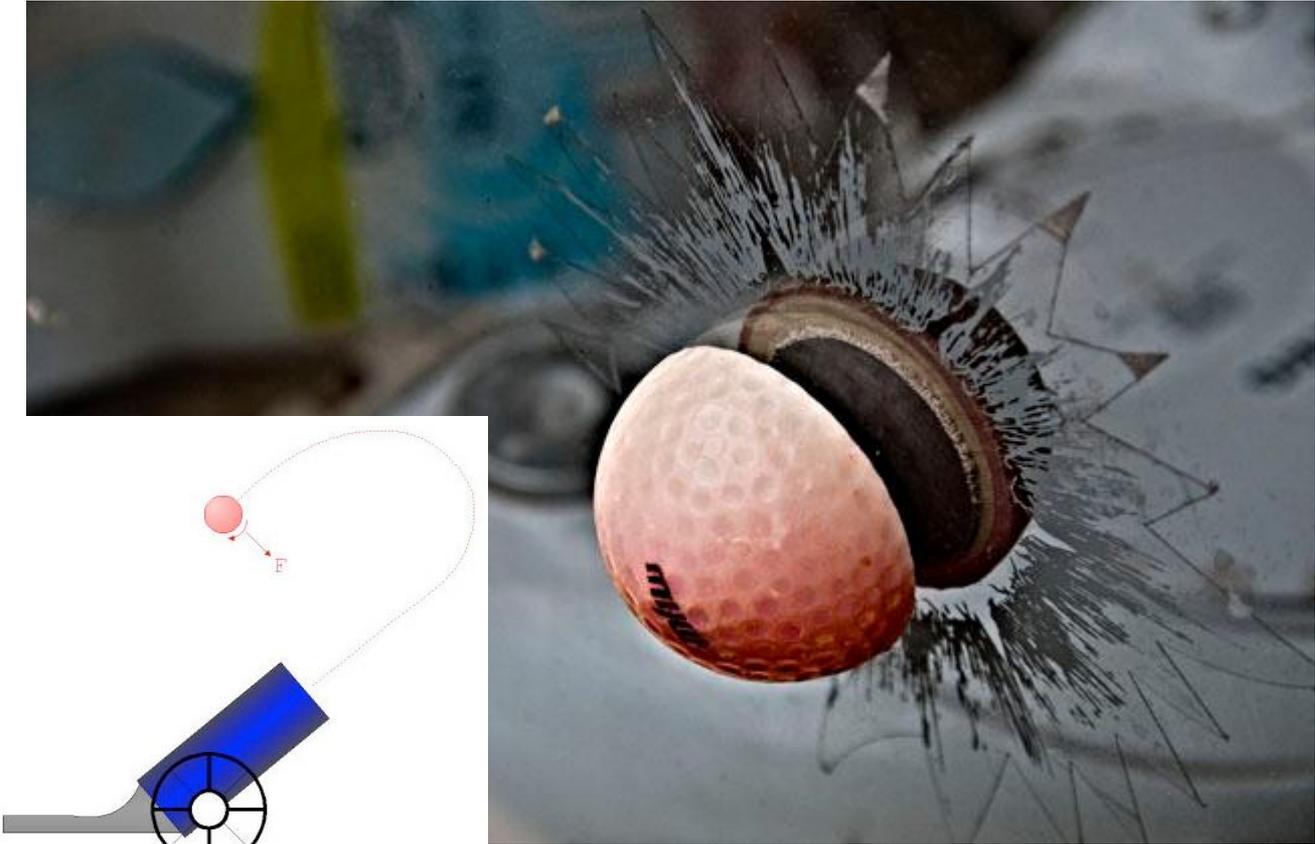
Marco Ezendam



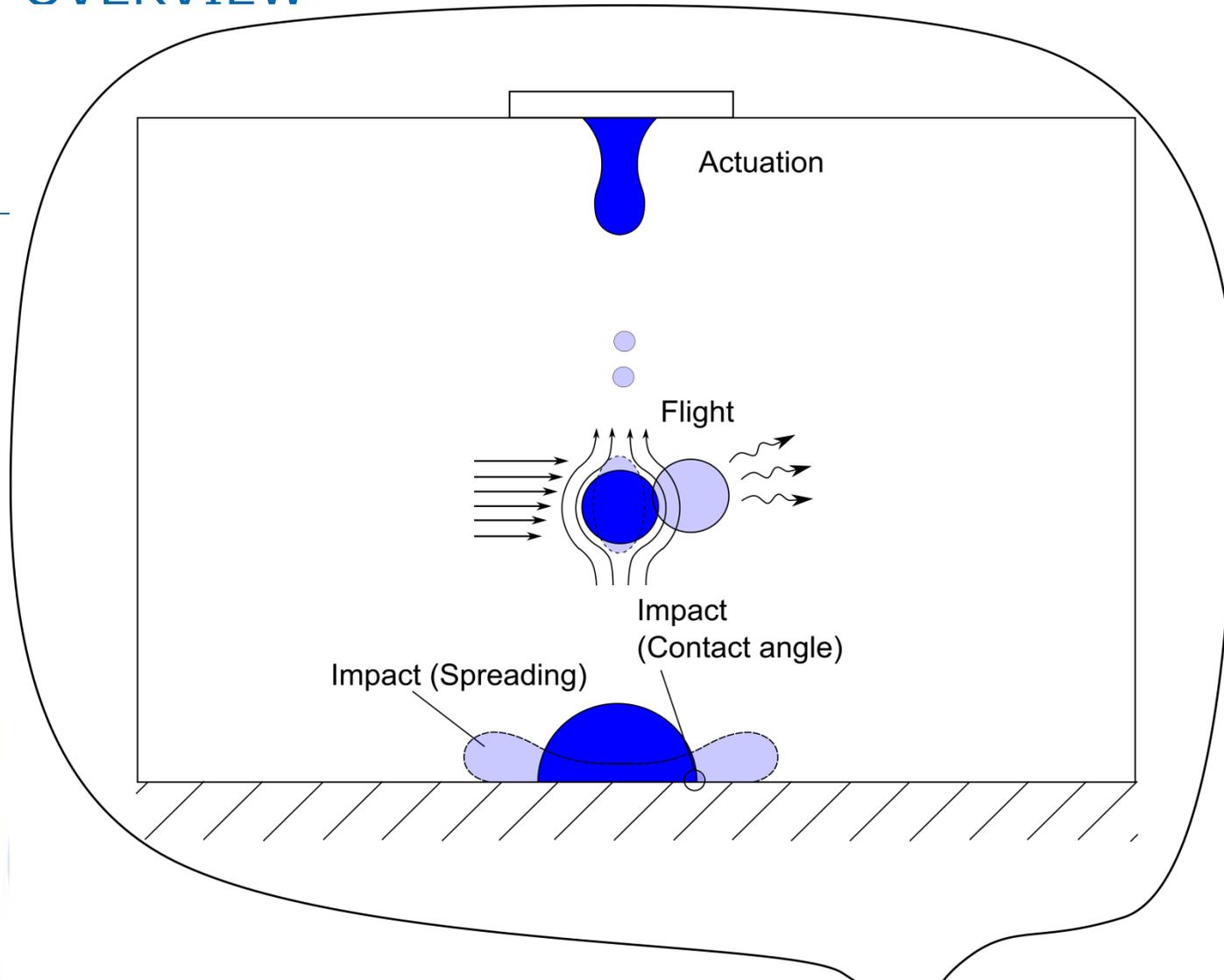
Inktjet-technologie



Inktjet-technologie



OVERVIEW



DROPLET FLIGHT

Estimation of influence of parameters during flight, analytical approach of:

Influence drag

Influence airflow on position

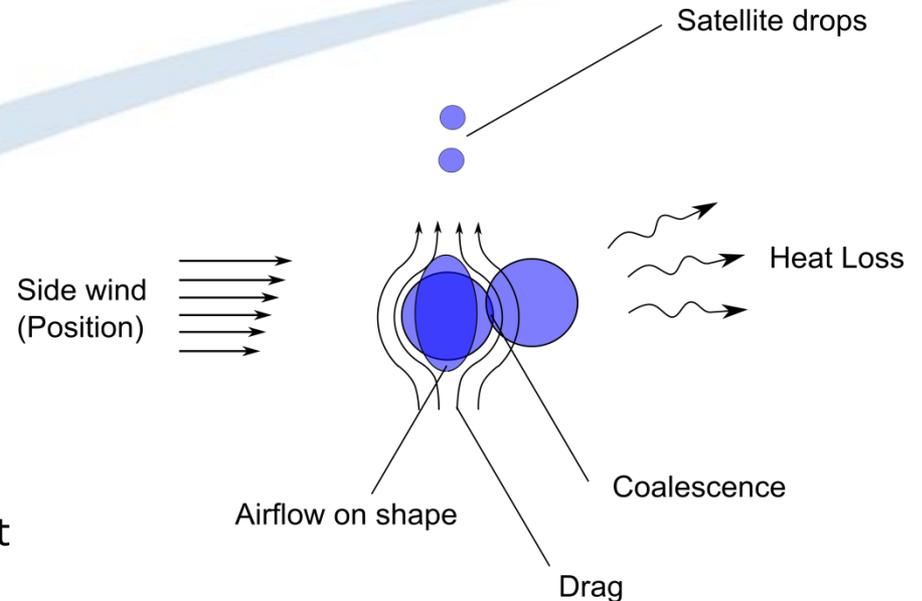
Influence airflow on shape

Behaviour satellite drops

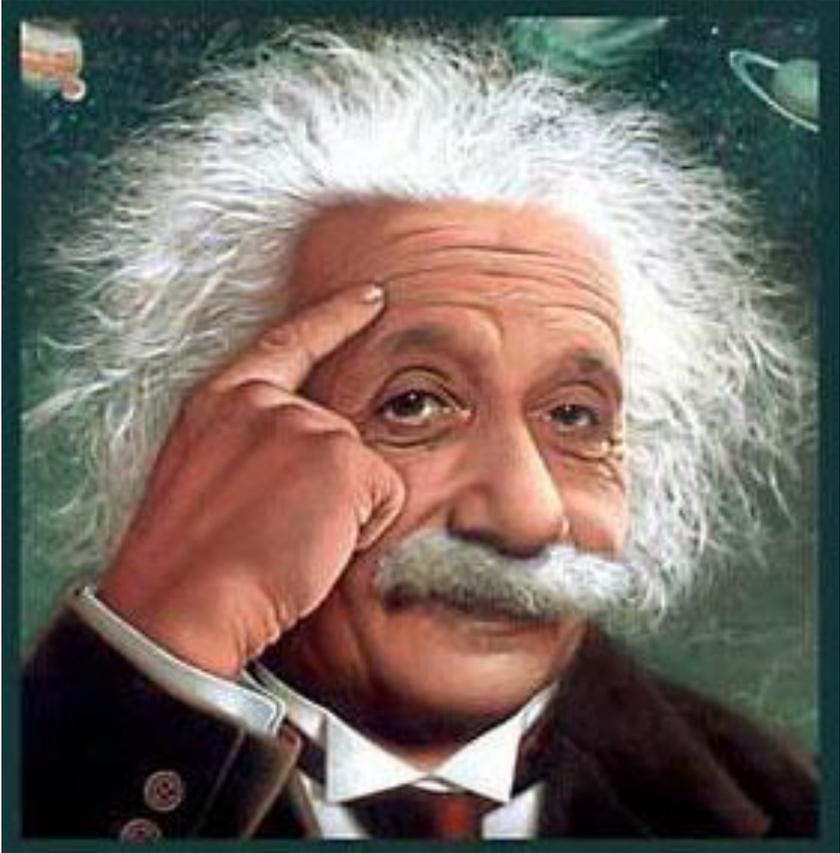
Coalescence with drops before impact

Gravity

Heat transfer (Evaporation?!)



Kennisregels

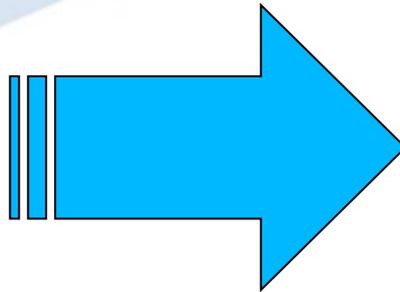
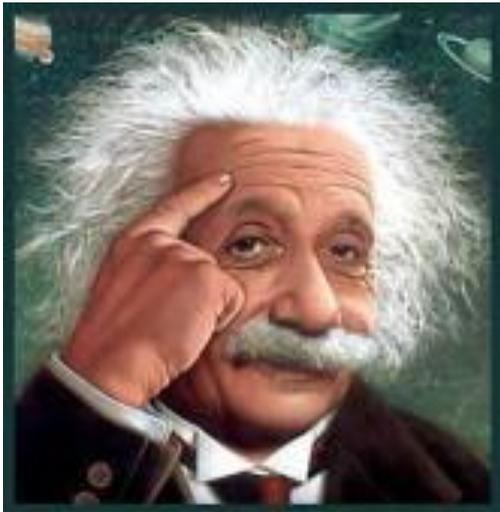


Kennisregels

- $E=mc^2$
- $F=m \cdot a$ (Newton)
- $y=Fl^3/3EI$ ("vergeet mij nietje")
- IF..THEN...ELSE....
-

Performance = $f(x,y,z,..ontwerpparameters)$

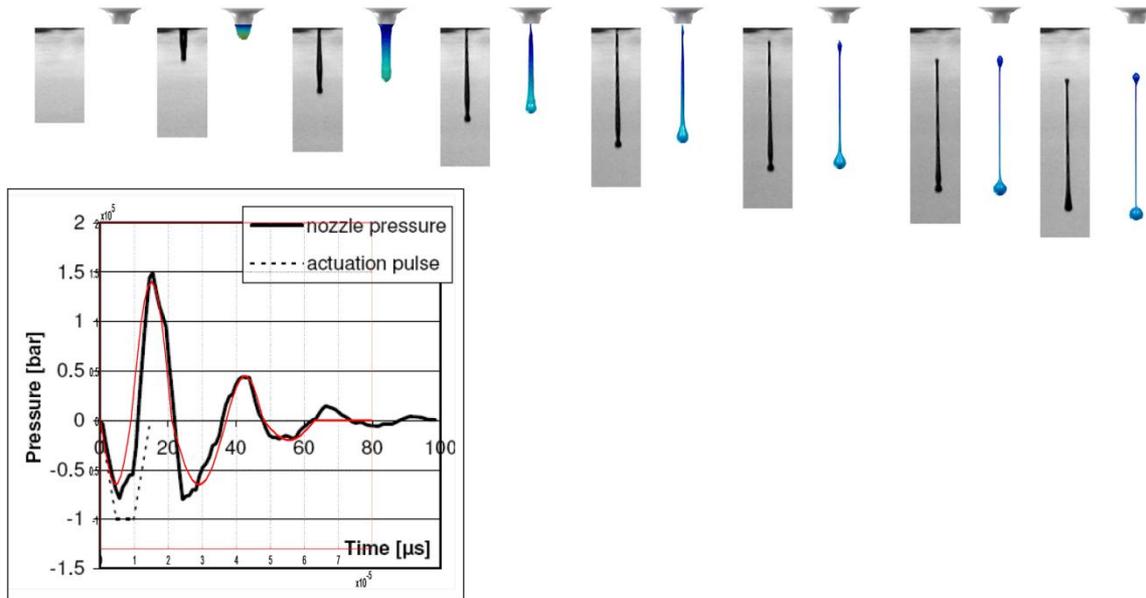


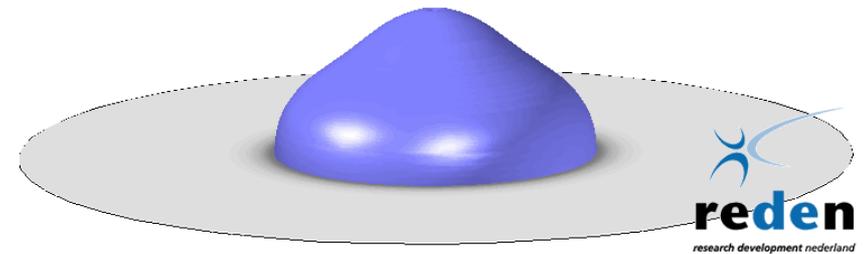


Jetting



DROPLET ACTUATION

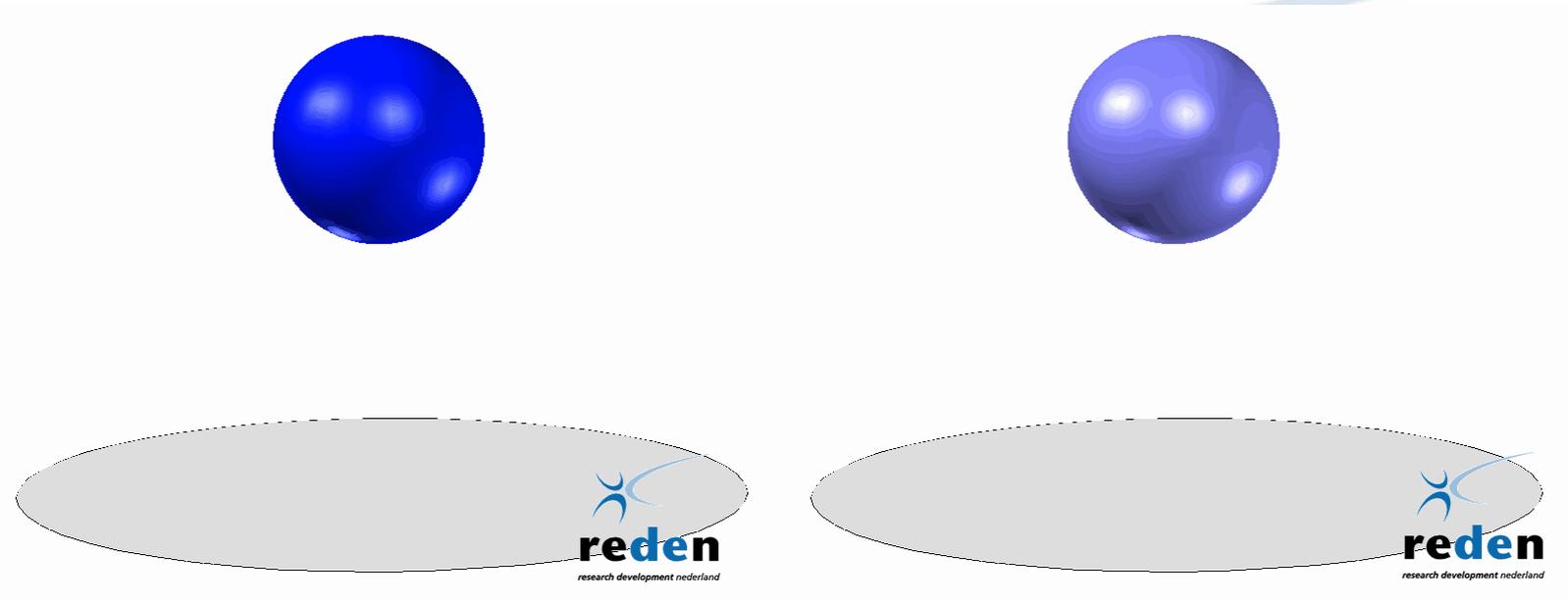




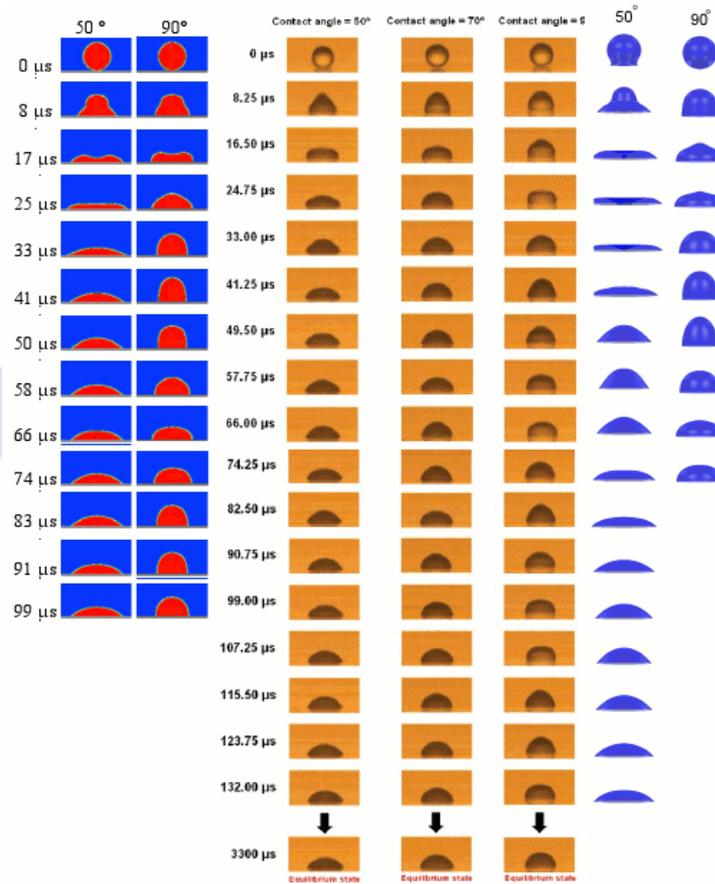
IMPACT & SPREADING

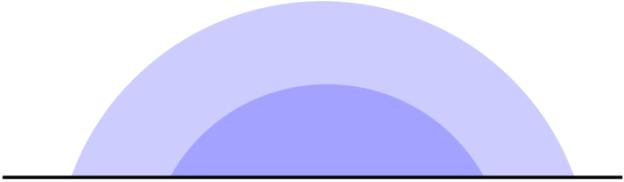
IMPACT & SPREADING

Difference in spreading due to different contact angle.



IMPACT & SPREADING





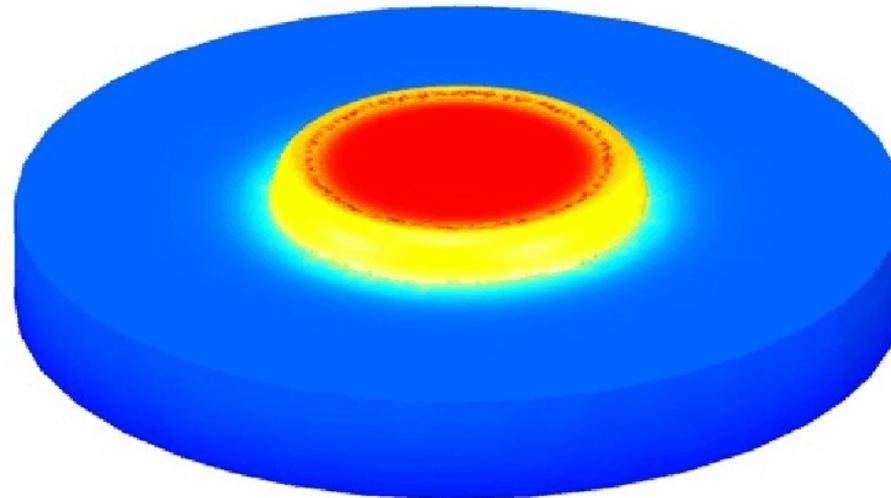
(DROPLET) SOLIDIFICATION

SOLIDIFICATION

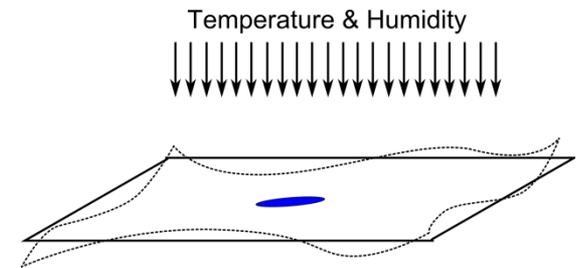
Solidification of a Molten Aluminum Droplet on a Cold Surface

The combination of multiphase and free-surface flows with interfacial phenomena commonly occurs in the production of metals.

In this model, a molten aluminum droplet flows over a colder surface whilst solidifying. The animation shows the droplet as it flows over the surface; the color plot shows the temperature distribution.



SUBSTRATE DEFLECTION



PAPER DEFLECTION

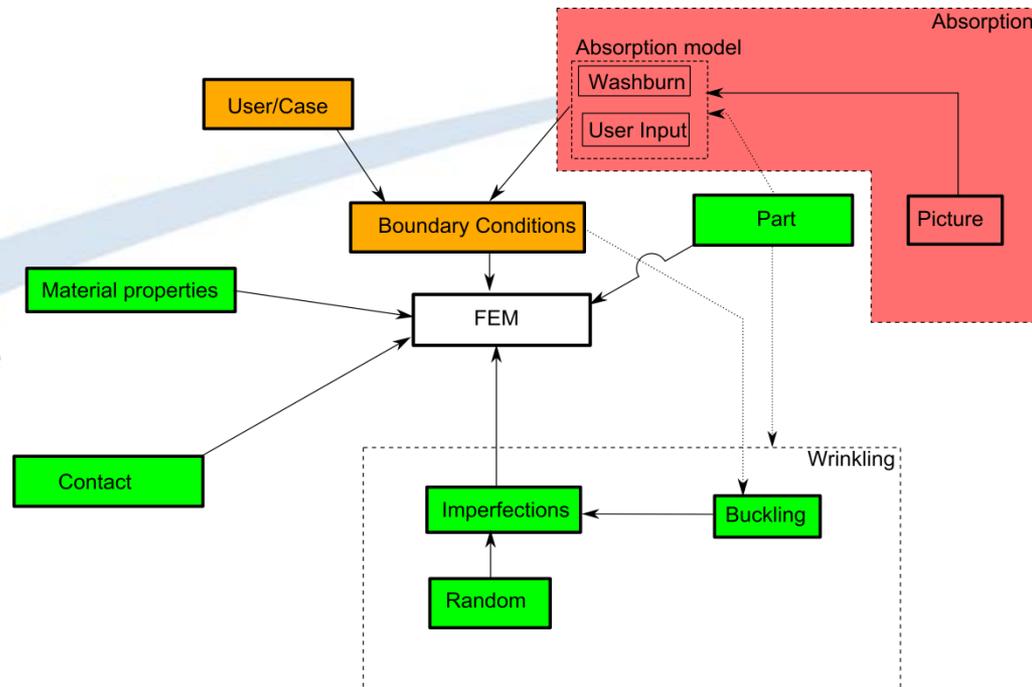
Change in paper properties due to the wetting.

Swelling of the fibres causes paper to deflect.

Paper material estimated using simple experiments.

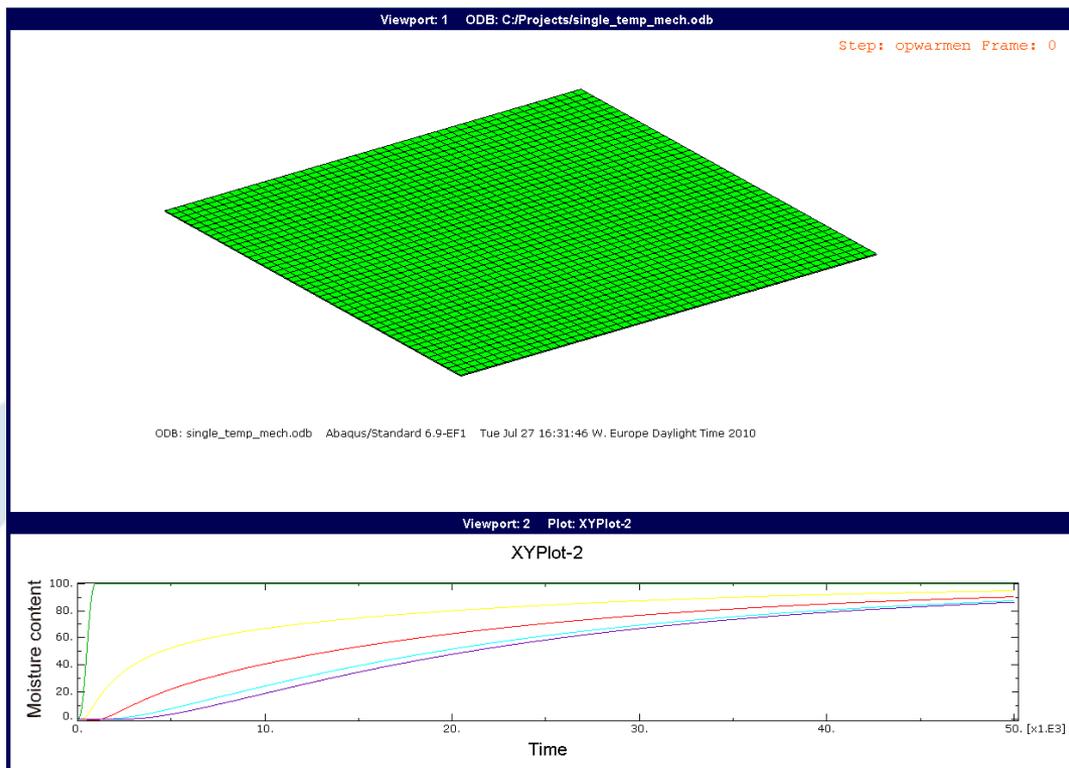
Model capable of describing paper deflections due to humidity, ink load and temperature.

Possibility to include simulation of wrinkling due to temperature, ink load or/and humidity changes.



PAPER DEFLECTION

Simple experiment and FEA



PAPER DEFLECTION

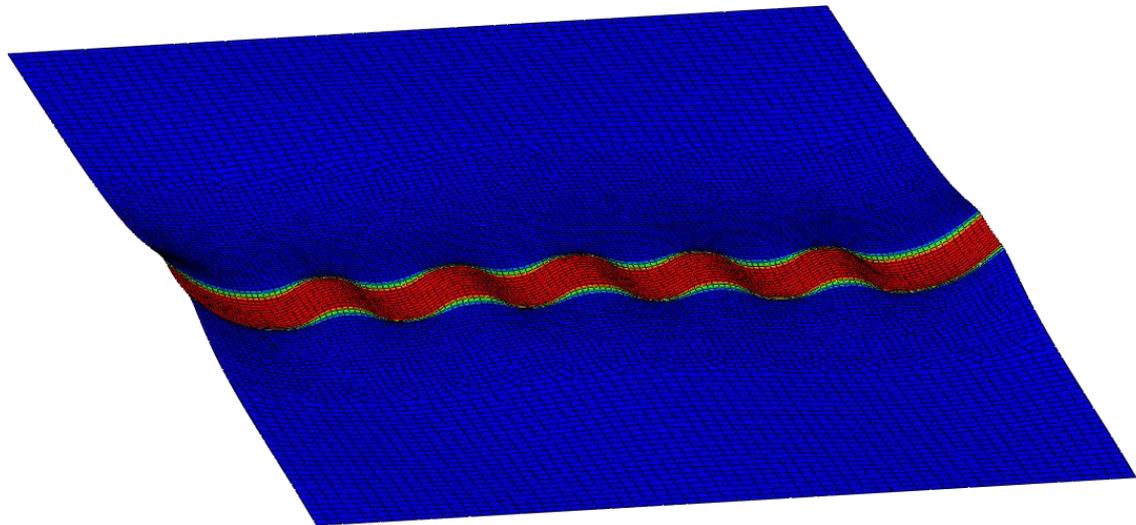
Wrinkling due to ink load/ humidity

Wrinkling due to wetting
(Blue is dry, red is wetted
paper).

The deformations are scaled
with a factor 5.

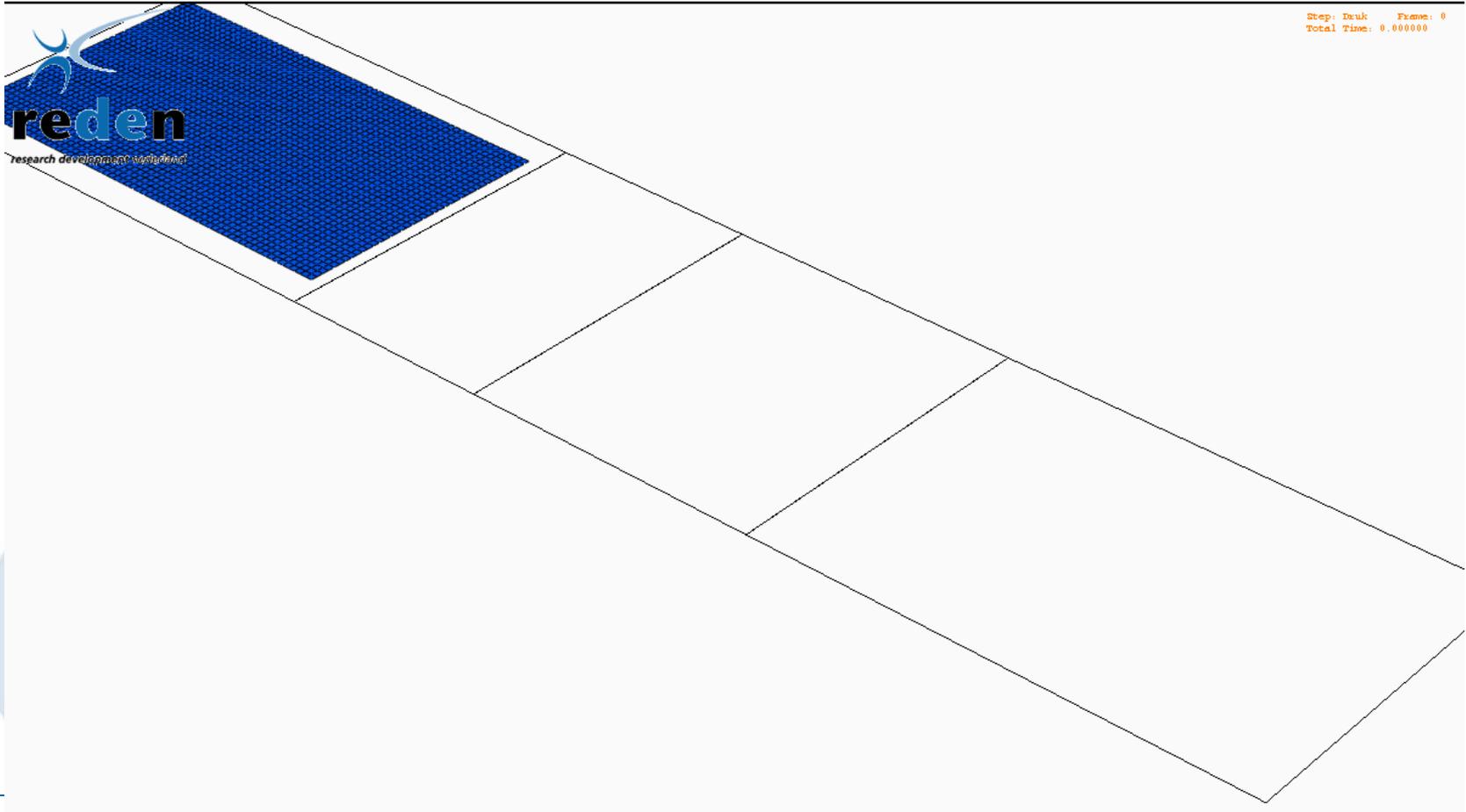
The wrinkling can be initiated
using a buckling analysis or
random imperfections.

(Quasi-) static analysis

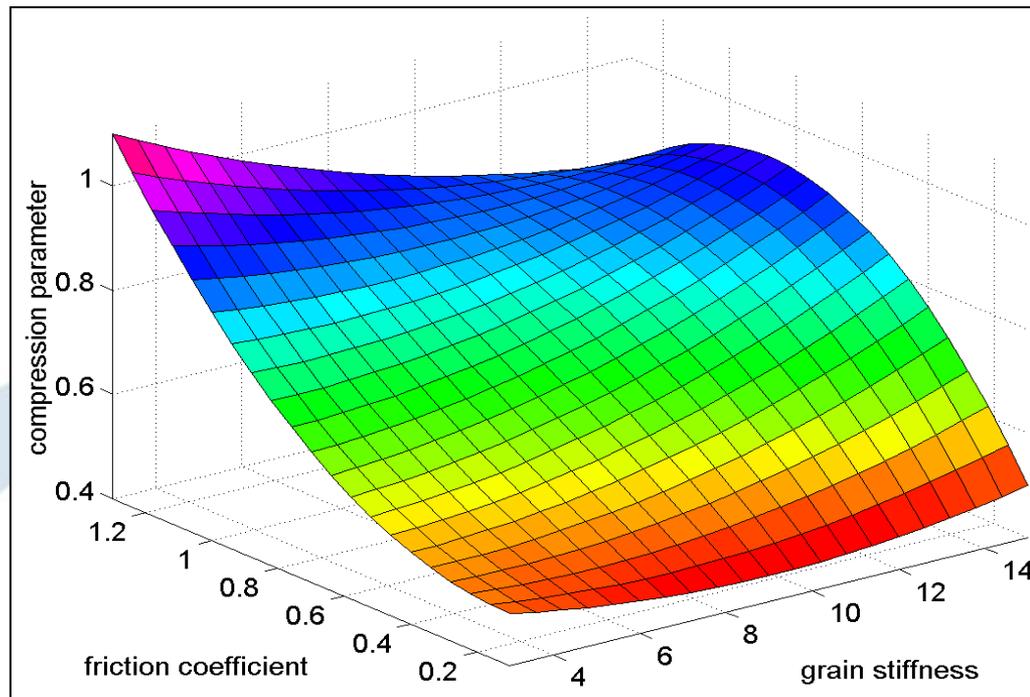


PAPER DEFLECTION

Wrinkling during paper transport in printer due to temperature/humidity



En nu naar kennisregels....



3D-respons DoE

Reden BV

MrReves

File Edit Version...

main settings about

Info Press play to start generating solutions

Project Explorer



MrReves
reden virtual engineering system

Please select one solution to display detailed information

No input

Printer parameters

Nozzle height	<input type="text"/>	mm
Nozzle speed (x)	<input type="text"/>	mm/s

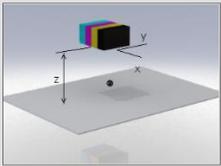
Ink parameters

Density	<input type="text" value="1.000"/>	kg/m ³
Specific heat capacity	<input type="text" value="4180"/>	J/kg/K
Heat transfer	<input type="text" value="0,6"/>	W/m ² /K
Contact angle	<input type="text" value="30"/>	°

Jetting parameters

Head temperature	<input type="text"/>	°C
Air temperature	<input type="text"/>	°C
Print temperature	<input type="text"/>	°C
DPI	<input type="text"/>	
Volume	<input type="text"/>	pl
Drop speed	<input type="text"/>	m/s

Simulate print



Samenvatting

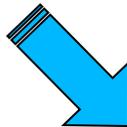
Reden is een dienstverlener



Gebied is : modelvorming & simulatie



Resultaat is kennisregels (hoe en waarom)



MrReves is het door ons ontwikkelde expertsysteem

