Design parameters



Development of new products is complex due to the large amount of parameters effecting the final result.



1. Machine

- All the parameters effecting the position and volume of the ink drop
- 2. Droplet of ink
 - Density
 - Viscosity
 - Temperature
 - Contact angle (combination with substrate)
 - Effective substance
 - Etc.
- 3. Substrate (fabric)
 - Fibre
 - Yarn
 - Weave



The key to developing a new product



Goal:

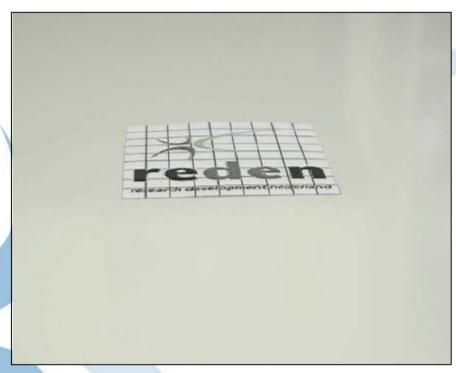
Find the relation between the design parameters and the desired textile properties

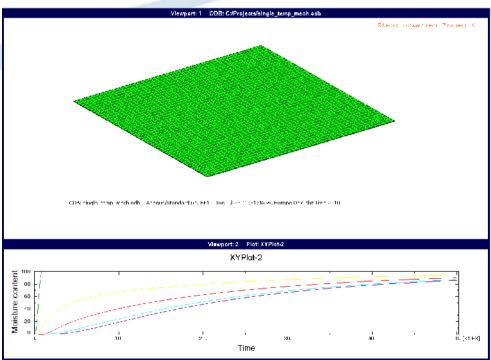
How?

Modelling and simulation (virtual printing) in combination with validation experiments

The key to developing a new product





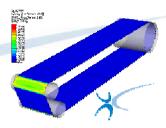


Modular system



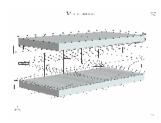
Creating knowledge in a modular way

- Transport belt
- Ink transport system
- Printer head
- Flight of the droplet
- Interaction of the ink with the substrate









Transport belt

Model



Goal:

Gain insight in the stability of a belt on a system of support and tensioning rolls

Parameters:

Stiffness of fabric

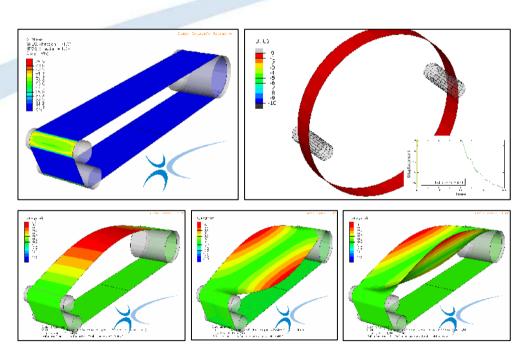
Tension in fabric

Convex roll

Misalignment of rolls

Friction coefficient

....



Droplet flight and impactModel



Goal:

Gain insight in the droplet shape before and during impact

Parameters:

Viscosity

Density

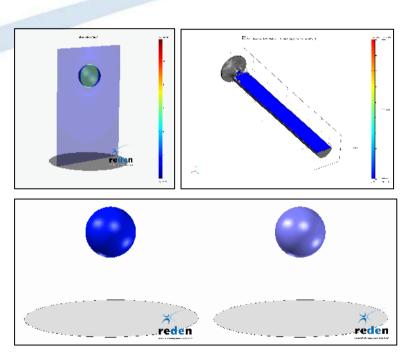
Contact angle

Surface tension

Printer head velocity

Temperature

. . .



Interaction between ink and fabric Model

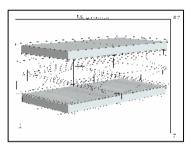


Goal:

Gain insight in the wetting behavior and drying of ink drops on a fabric

Necessary:

Exact geometry of the fabric on a fiber level



Sub goal:

Predict the geometry (on a fiber level) and mechanical properties of a fabric

Interaction between ink and fabricModel



Sub goal:

Predict the geometry (on a fiber level) and mechanical properties of a fabric

Parameters:

<u>Fiber</u>

Diameter

Stiffness

Friction coefficient

<u>Yarn</u>

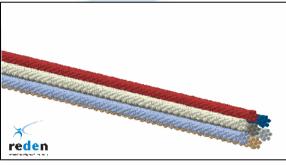
Number of fibres

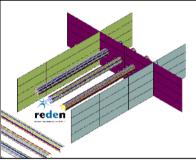
Amount of twist

Weave

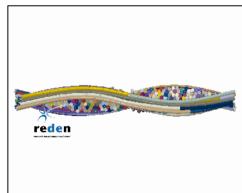
Weave type

Pre-stress in weft and warp direction









PLOT conference 2010



Questions?

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