



PETER - Pan European Training network on Electromagnetic Risk management

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PLOT Showcase 2017

Overview

- Some definitions: EMC? FS?
- Why immunity testing is not sufficient
- EMC & FS: how to combine?
- MCSA European Training PETER
- Conclusions

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- **Some definitions: EMC? FS?**
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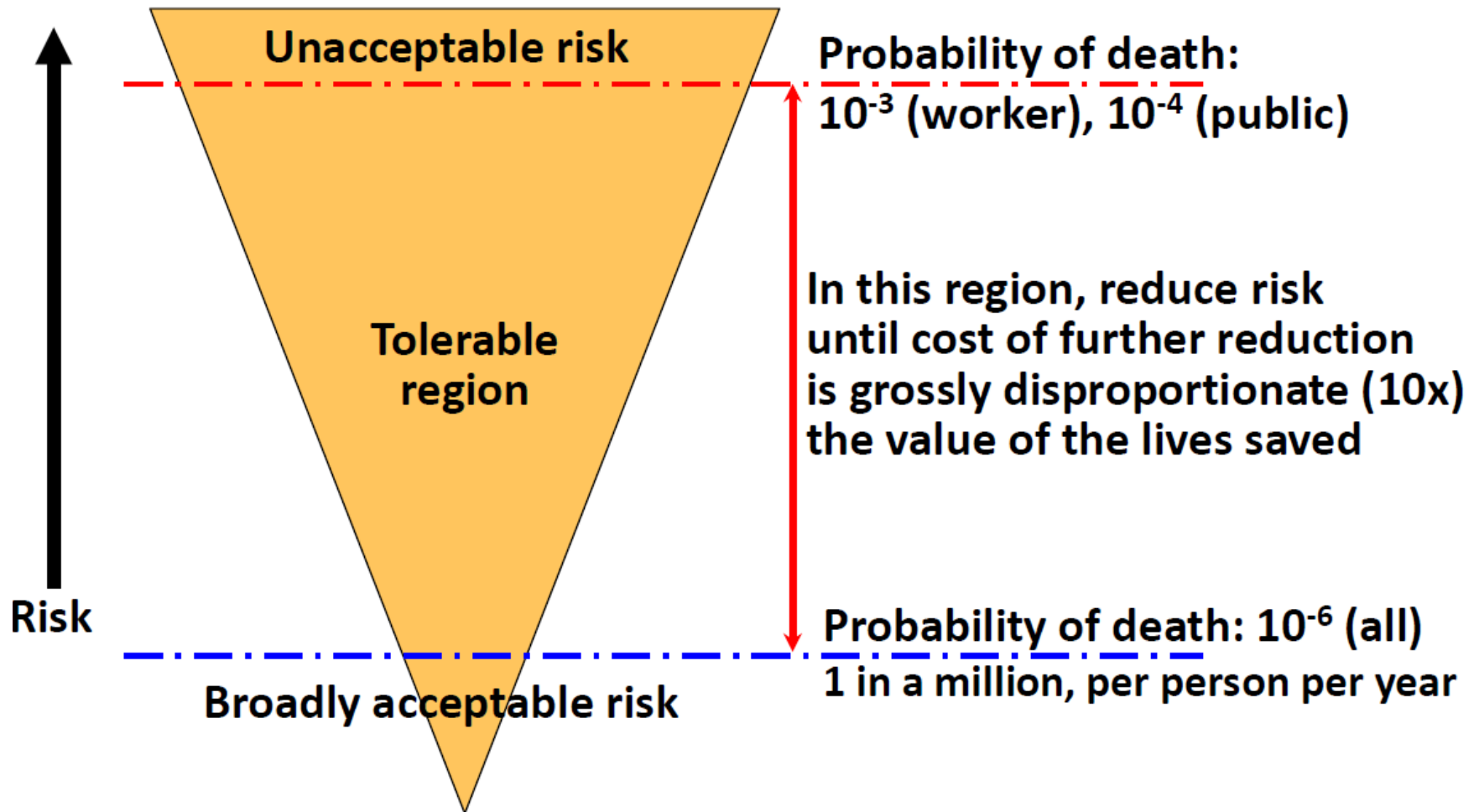
Some definitions...

- EMC = ElectroMagnetic Compatibility
 - *the ability of an equipment or system to function satisfactorily in its electromagnetic environment without introducing intolerable electromagnetic disturbances to anything in that environment*
 - *the engineering discipline of managing electromagnetic emissions and immunity to ensure that the occurrence of electromagnetic interference is acceptable given the application*

Some definitions...

- FS = Functional Safety
 - *the part of the overall safety that depends on an (electronic/electrical) system or equipment operating correctly in response to its inputs. FS ensures that errors, malfunctions or faults do not cause unacceptable safety risks to people or the environment*

Acceptable Levels of Risk of Death, Per Person, Per Year



Safety Integrity Levels (SIL)

Safety Integrity Level (SIL)	Average probability of a dangerous failure, "on demand" or "in a year"	Equivalent mean time to dangerous failure, in years*	Equivalent <u>confidence factor</u> required for each "demand" on the function
4	$\geq 10^{-5}$ to $< 10^{-4}$	$> 10^4$ to $\leq 10^5$	99.99 to 99.999%
3	$\geq 10^{-4}$ to $< 10^{-3}$	$> 10^3$ to $\leq 10^4$	99.9 to 99.99%
2	$\geq 10^{-3}$ to $< 10^{-2}$	$> 10^2$ to $\leq 10^3$	99% to 99.9%
1	$\geq 10^{-2}$ to $< 10^{-1}$	> 10 to $\leq 10^2$	90 to 99%

“Continuous”

“Failure” is any error, malfunction or fault in a safety function

* Approximating 1 year = 10,000 hrs of operation

“On Demand”

Safety Integrity Level (SIL)	Average dangerous failure rate, per hour	Equivalent mean time to dangerous failure, in hours	Equivalent <u>confidence factor</u> required for every 10,000 hours of continuous operation
4	$\geq 10^{-9}$ to $< 10^{-8}$	$> 10^8$ to $\leq 10^9$	99.99 to 99.999%
3	$\geq 10^{-8}$ to $< 10^{-7}$	$> 10^7$ to $\leq 10^8$	99.9 to 99.99%
2	$\geq 10^{-7}$ to $< 10^{-6}$	$> 10^6$ to $\leq 10^7$	99% to 99.9%
1	$\geq 10^{-6}$ to $< 10^{-5}$	$> 10^4$ to $\leq 10^5$	90 to 99%

“Failure” is any error, malfunction or fault in a safety function

EMC is becoming more important!

- All electronic devices are becoming more vulnerable for electromagnetic disturbances:
 - ***Lower intrinsic immunity of electronic devices:***
Continuous miniaturization, demands for less power consuming products together with constant technological improvements of the manufacturing process result in die/mask shrinking and lower operating voltages. These developments make the internal electronic signals 'weaker' and more easily corrupted by EMI.

EMC is becoming more important!

- All electronic devices are becoming more vulnerable for electromagnetic disturbances:
 - ***A more severe and complex electromagnetic environment:*** Due to the rapidly increasing use of wireless data communications, faster switching power-devices, variable speed motor drives, the typical environment in which an electronic device is used becomes more 'polluted' with EMI of diverse nature and covering a very wide frequency range from the kHz-range up to GHz-range

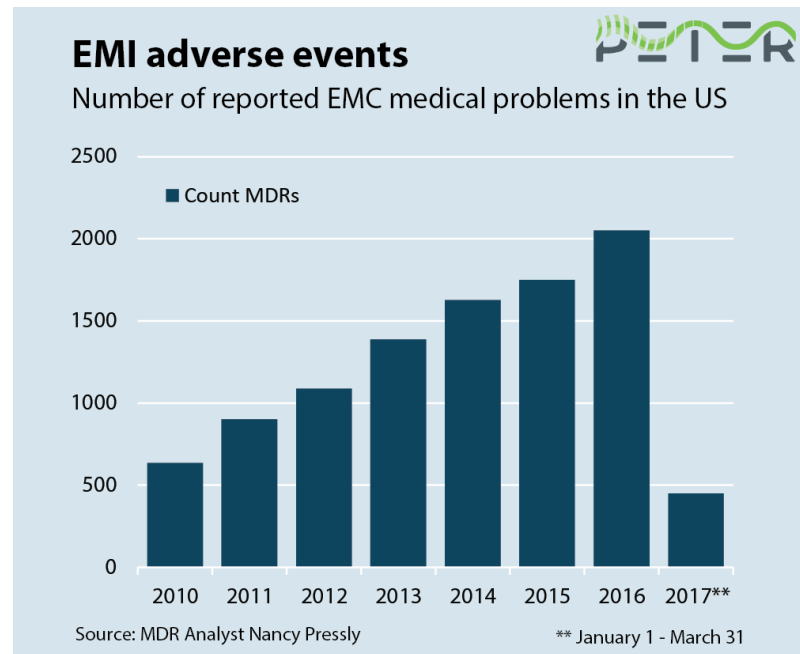
Failures due to EMI

- MAUDE (Manufacturer and User Facility Device Experience)
- Only medical device reports submitted to the FDA (U.S. Food and Drug Administration)
- Suspected device-associated deaths, serious injuries and malfunctions

What level of failures in 2017?

What level of failures in 2020?

What level of failures in 2025?

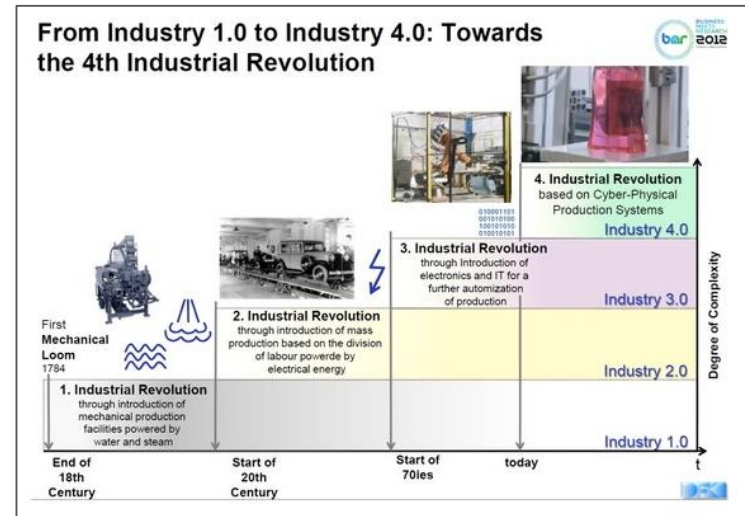
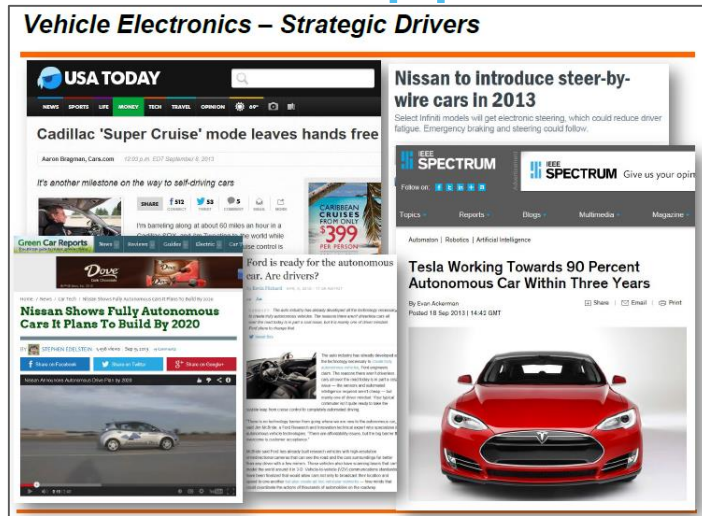


FS is becoming more important!

- Electronics is being used more and more in and for applications with stringent safety demands:

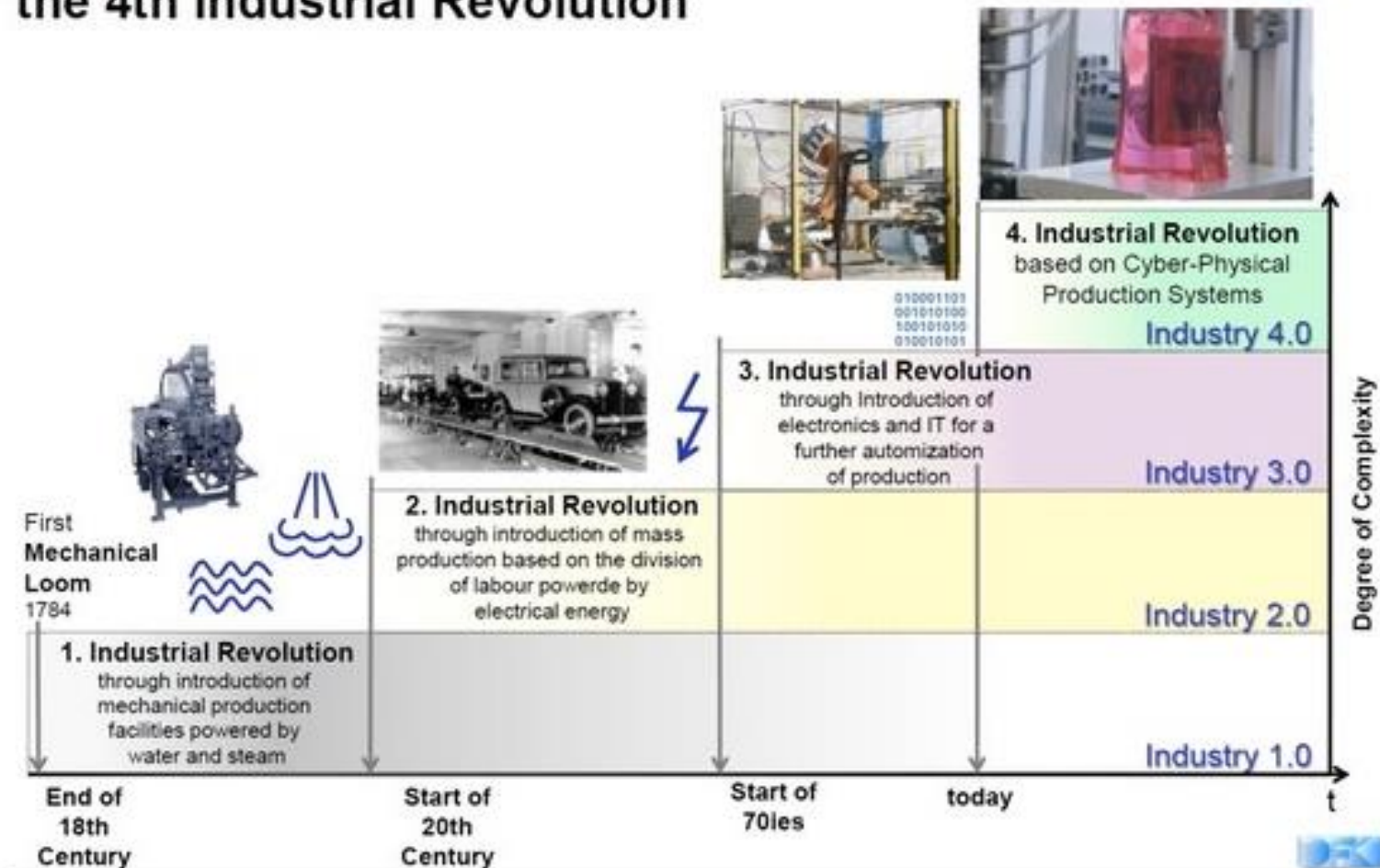


Electronic Applications of the Near-Future

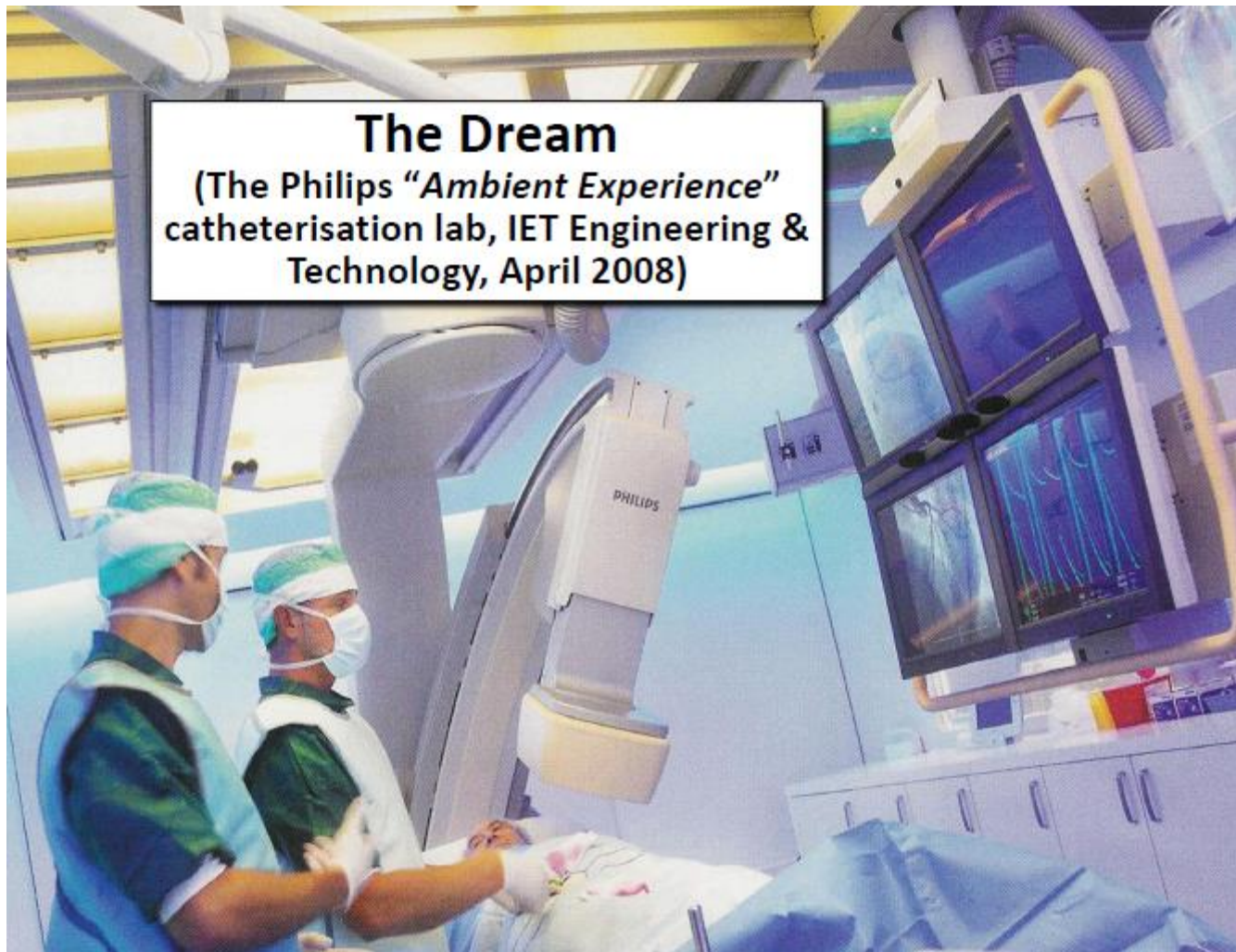


Industry 4.0

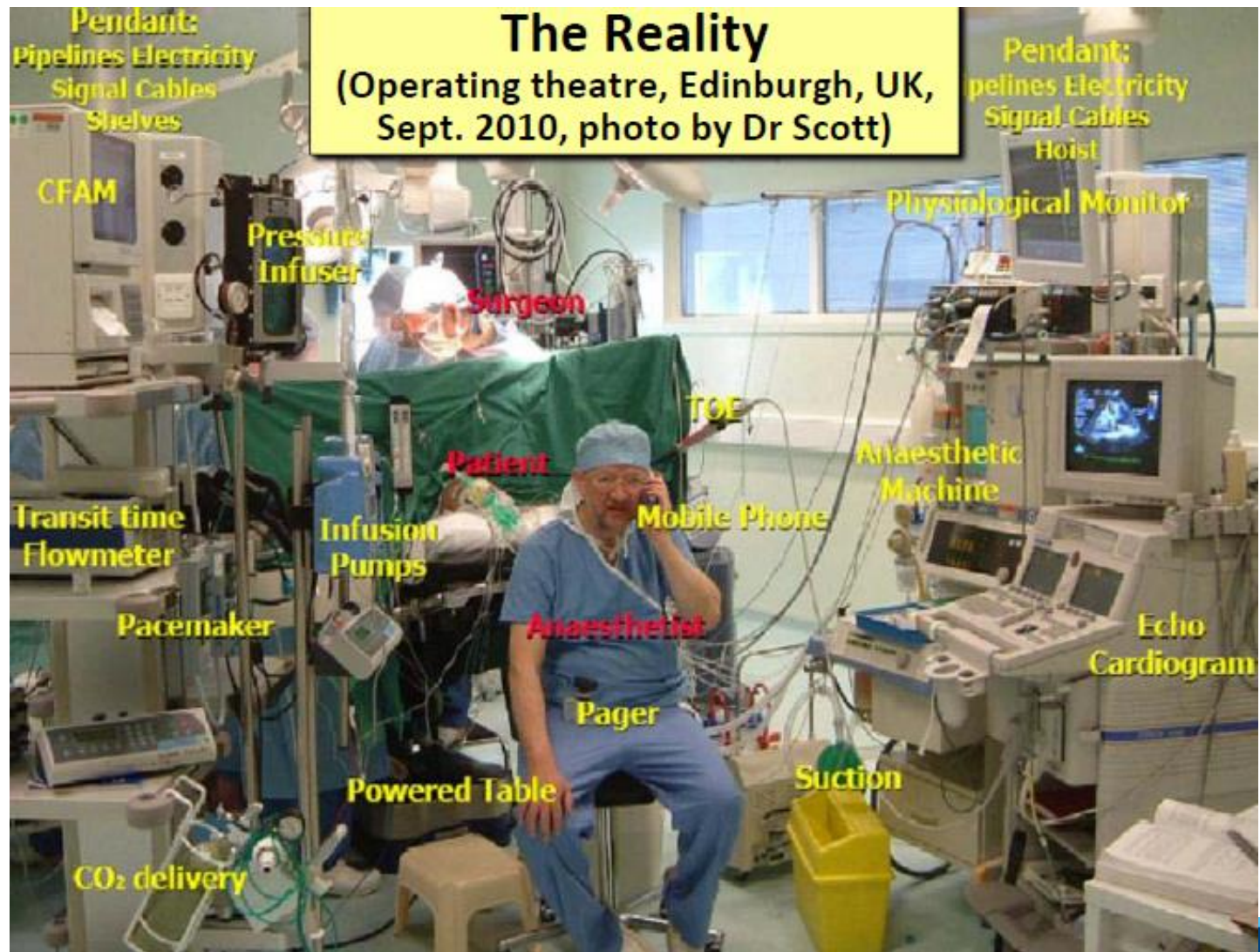
From Industry 1.0 to Industry 4.0: Towards the 4th Industrial Revolution



Medical & Healthcare



Medical & Healthcare



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EMC and FS

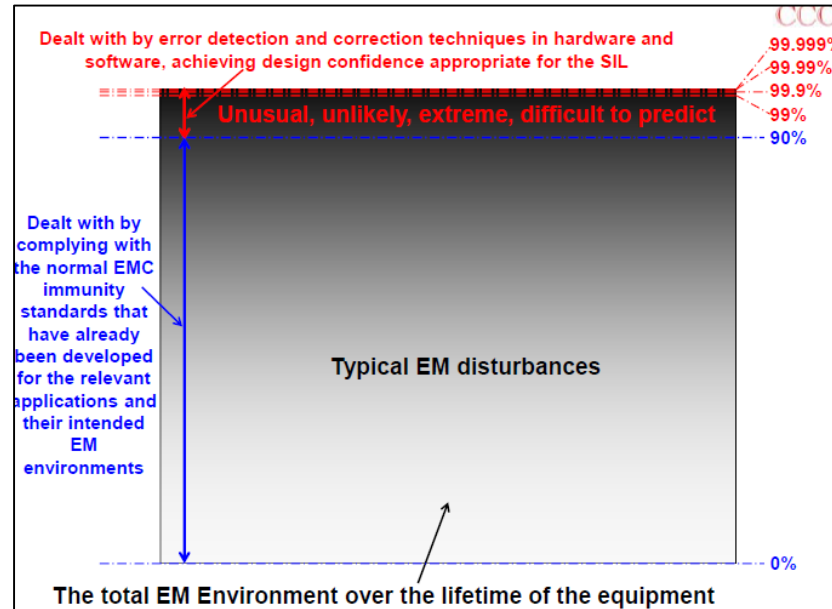
- Traditionally two completely different areas of expertise
- So EMC experts and FS experts don't speak the same language...
- This is seen in e.g. IEC 61508, the “mother” of all FS standards

IEC 61508 and EMC?

- IEC 61508 mentions that EMC had to be taken into account, but does not clearly say how:
 - It refers to “normal” EMC standards which, however, state themselves not to be intended for functional safety...
 - It requires to “increase” the immunity test levels, but already mentions that this could not guarantee that EMC could not lead to a failure in practice...
- And immunity tests focus on whether EMI causes functional performance to degrade by too much...
 - but Functional Safety engineering cares nothing for functionality! (*however, see “availability” later*)...
 - *even if EMI causes permanent damage...*
 - as long as safety risks remain low enough!

Why Immunity Testing is Not Sufficient

- Only meant to have about 90% confidence level

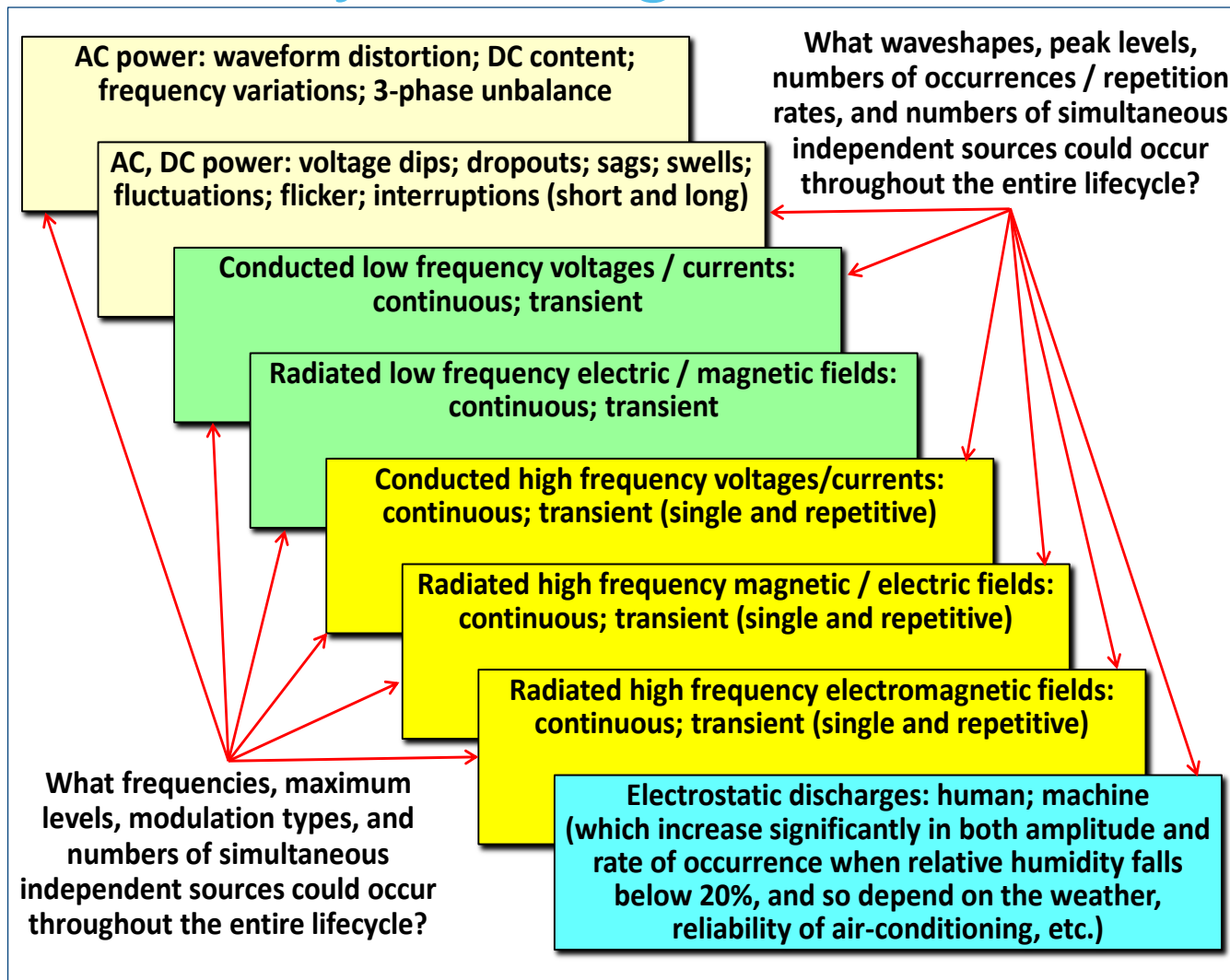


- Rather outdated: take not into account modern modulation types, take not into account close proximity of RF transmitters, LF EM disturbances below 150kHz,...

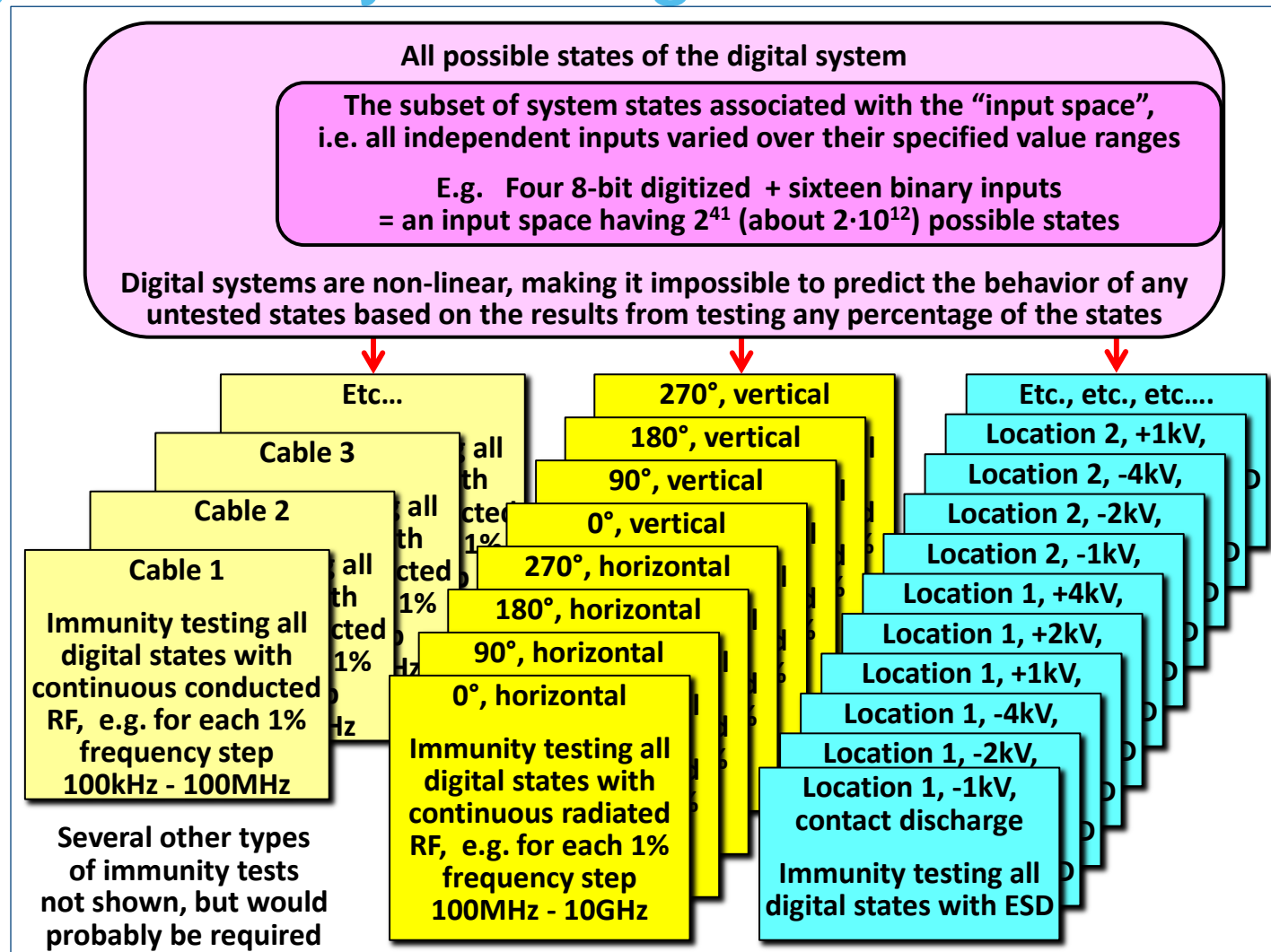
Why Immunity Testing is Not Sufficient

- Just as for microprocessors and software, no practicable test plan could prove risks caused by EMI were acceptably low, because it would need to cover all reasonably foreseeable...
 - maximum EM disturbances over the entire lifecycle (normal tests aim for 80-90% of typical)...
 - physical and climatic stresses, aging, etc....
 - degradations/faults in EM mitigation and circuits, simulated individually, and foreseeable combinations...
 - angles of incidence, polarisations, modulation types/frequencies, transient waveshapes and rates, etc.
 - combinations of any/all of the above!

Why Immunity Testing is Not Sufficient



Why Immunity Testing is Not Sufficient



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Big Grey Box Approach?

- The traditional way of achieving functional safety despite an unknown EM environment...
 - is to use over-specified and ruggedized EM mitigation (shielding, filtering, surge protection, etc.)... which is sure to maintain very high levels of EM mitigation over it's lifecycle despite anything/everything that might happen
 - We call this the 'Big Grey Box' (BGB) approach...
 - It works very well, but can be too large, heavy or costly for many modern safety-related systems...
 - e.g. domestic appliances, power tools, automobiles, medical devices, etc.

Big Grey Box: Examples



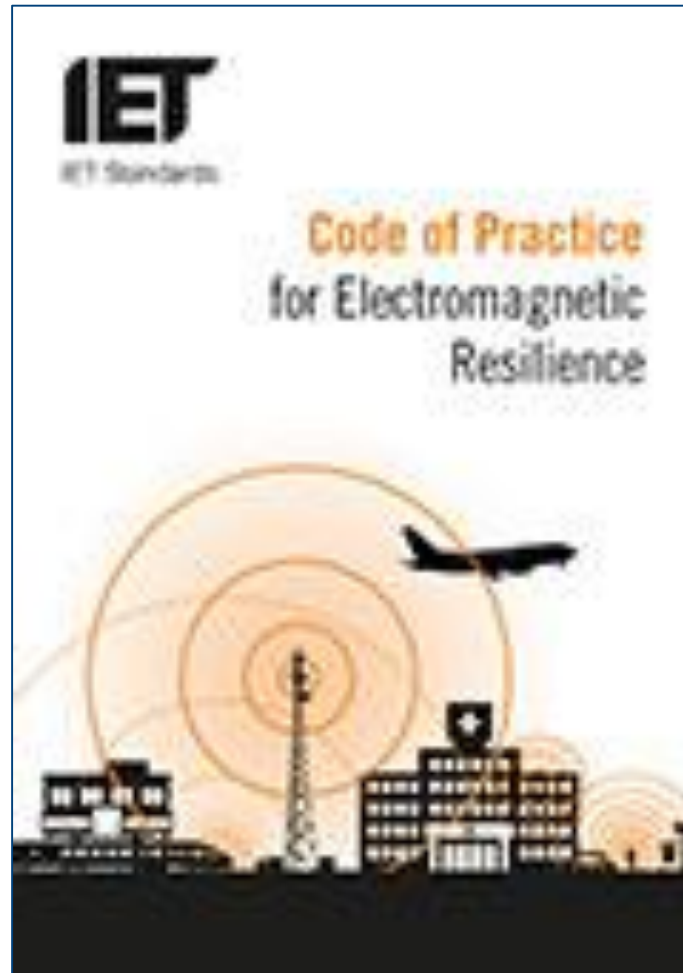
Some BGB examples



Some BGB filters



IET CoP in EMI Risk Management



IET CoP in EMI Risk Management

- Was developed by the IEE/IET Working Group on EMC for Functional Safety...
- First published in 2017... after a considerable amount of (all positive!) input from very many Functional Safety and EMC experts...
- Currently being “transformed” into an IEEE Standard
- It is the first truly *practical* alternative to BGBs...
- And it doesn't require anyone to learn very much that is new

Solution

Comply with the usual, relevant EMC standards for functionality, *over the complete lifecycle*

Apply IEC 61508 design Techniques & Measures (T&Ms) appropriate for EMI (improved where necessary) to reduce residual risks

Overall result: EMI Resilience
Functional Safety should not be compromised by EMI, over the complete lifecycle

Use good EMC engineering at all levels of design

Examples of IEC 61508 T&Ms

- Physically separating safety functions from non-safety functions
- Specification of system requirements and design approaches, including (for example):
 - redundancy and diversity
 - error detection and error correction
 - static and dynamic self testing
- Integration of subsystems, power supplies and communication links
- Fault monitoring and recording (to help identify causes of malfunctions and improve future designs)

Redundancy?

- Use of redundant paths is a often used technique in FS
- However, redundancy is most often applied by a n identical paths
- Such redundant systems can only cope with random failures (e.g. broken components)
- However, EMI is a **systematic common cause failure**:
 - Systematic: a given system design will always behave in the same way when a given EMI is applied
 - Common cause: EMI influences many different components in the same way at the same time

Examples of Redundancy and Diversity

- multiple sensors sense the same parameters
 - multiple copies of data are stored...
 - multiple communications carry the same data...
 - multiple processors process the same data...
 - with comparison (error detection) or voting e.g. any two that agree out of three (error correction)
- All these can benefit from a wide range of diverse technologies/techniques to improve their effectiveness against the common-cause failures typically caused by EMI

Examples of Error Correction/Detection

- Error Detection Coding (EDC)...
 - means detecting corrupt data by adding sufficient redundant data bits...
 - designed to make a sufficient number of simultaneous bit errors detectable
- Error Correction Coding (ECC)...
 - means adding enough redundant data to EDC, designed to restore data to the degree required
- The modern world (GSM, Internet, CDs, DVDs, TV, etc.) relies totally on EDC and ECC

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European Training Network?

Goal: train a new generation of creative entrepreneurial and innovative Early-Stage Researchers (ESRs)

Consortium: min. 3 partners from different countries, 2 levels of partners, stronger focus on innovation and industrial participation

Fellows: Possibility for 15 ESRs. Max. 540 researcher-month (15 times 36 months)

Proposal: 3 main parts: excellence, impact, implementation (30 pages only: every sentence is important!)

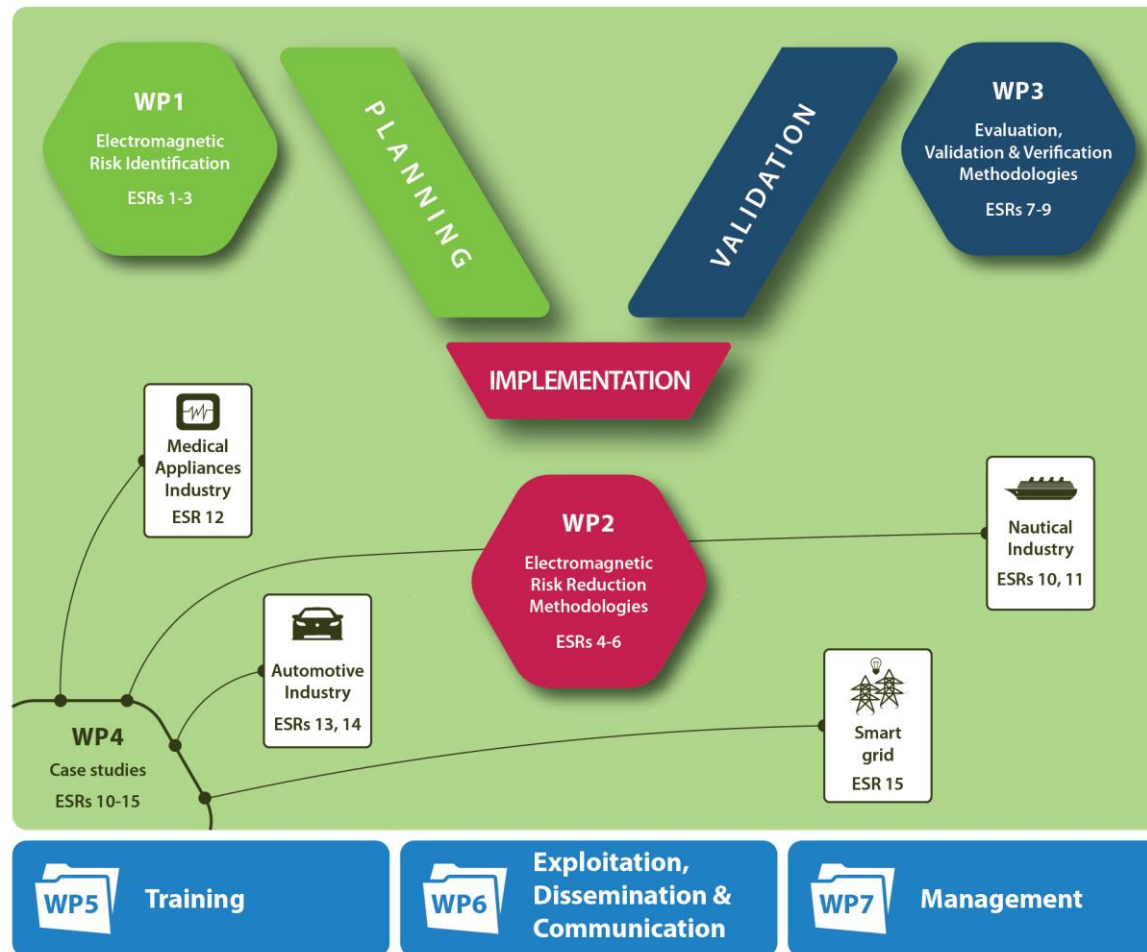
Evaluation: criteria according to proposal structure, stronger focus on Impact

- on the fellows' careers
- on structuring (doctoral) training at the European level / strengthening European innovation capacity
- proposed measures for communication and dissemination of results

PETER: Objectives

- PETER = Pan-European Training, research and education network on ElectroMagnetic Risk management
- 4 S/T objectives:
 - To develop EMI-dedicated risk-and-hazard analysis techniques
 - To develop effective EMI risk-reduction techniques in hardware and software
 - To improve EMI verification-and-validation methods
 - To apply a practical, industry-driven EMI risk-management methodology during 4 case studies

PETER: Work-Packages



PETER: Overview Consortium



- 1-13 Beneficiaries
- 14-19 Partner Organisations
- Academic Participants
- Non-academic participants

- Nautical Industry
- Automotive Industry
- Hospital
- Defense Industry

- Airplane Industry
- Medical Appliances Industry
- Consultancy Company

- PETER
- Network-wide event
- Site visit

PETER: Overview Topics

ESR No.	Recruiting Participant	Title	Seconded at	Start (Month)	Duration (months)
Work Package 1: Electromagnetic Risk Identification					
ESR1	LUH	Statistical Electromagnetic Risk Analysis of Large and Complex Systems, Development of Theoretical Description of Risk Assessment Methodologies	FHG, MIRA, RHM	7	36
ESR2	WIS	Statistical Electromagnetic Risk Analysis of Large and Complex Systems, Experimental Analysis and Model Verification	Barco, FHG, UTwente	7	36
ESR3	MIRA	Risk-Based Automotive Electromagnetic Engineering Approach aligned with the ISO26262 Functional Safety Approach	LUH, Nedap, Valeo	7	36
Work Package 2: Electromagnetic Risk Reduction Methodologies					
ESR4	UTwente	Risk-Based EMI-Aware Design of Complex Systems	Barco, WIS, LR	7	36
ESR5	KU Leuven	IEC 61508 Techniques & Measures for EMI Risk Reduction, Hardware-based Techniques & Measures	ESEO, Thales, MST	7	36
ESR6	KU Leuven	IEC 61508 Techniques & Measures for EMI Risk Reduction, Software-based Techniques & Measures	UoY, Nedap, MST	7	36
Work Package 3: Evaluation, Validation and Verification Methodologies					
ESR7	ESEO	Evaluation of Electromagnetic Hazards due to Environmental Stresses, Obsolescence and/or Ageing, Evaluation at the Integrated Circuit Level	KU Leuven, Melexis, UoY	7	36
ESR8	Valeo	Evaluation of Electromagnetic Hazards due to Environmental Stresses, Obsolescence and/or Ageing, Evaluation at the System Level	KU Leuven, UoY	7	36
ESR9	UoY	Statistical Verification and Validation of Immunity and Enclosure Shielding Effectiveness – Risk of Susceptibility	Melexis, LUH	7	36
Work Package 4: Application Case Studies					
ESR10	RHM	From Rule-Based Standards to Risk-Based, Cost-Effective, Up-to-Date, Maritime EMC Standards	LUH, LR	7	36
ESR11	UoY	Modelling and Reasoning about Electromagnetic Interactions in Autonomous and Complex Vessels	RHM, LR	7	36
ESR12	Barco	EMI-Resilient Medical Display Systems for Surgical-, Diagnostic Imaging- and Modality Applications	WIS, UTwente, MST	7	36
ESR13	Nedap	EMI Risk Management Applied to the Next Generation Vehicular Communication Devices	LUH, MIRA, Valeo	7	36
ESR14	Melexis	Risk-Based EMI-Aware Design of an Automotive Integrated Circuit	UTwente, ESEO	7	36
ESR15	FHG	EMI Risk Management on the Scale of the Smart Grid as a Network of Systems	KU Leuven, UoY, UTwente	7	36

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Conclusion

- Both EMC and FS are becoming increasingly important!
 - Radiant future for EMC engineers!
 - Secure future for FS engineers!
 - But both disciplines have to be brought together...
-
- EMC engineers need to understand what FS is and how it differs from “normal” EMC
 - FS engineers need to understand that “EMC for CE marking” is not sufficient for FS and that EMI should be adequately taken into account