

OPC UA

Verleden, heden en toekomst



Overzicht

- Historie OPC UA
- Wat is OPC UA
- Toepassingen OPC UA



Historie OPC UA



Historie

Overzicht

Microsoft dominate the manufacturing application landscape (COM and DCOM).	1990s	
First release of OPC DA.	1995	Automation vendors form a taskforce OPC. OLE for Process Control. OLE stands for Object Linking and Embedding is based on COM/DCOM.
OPC Alarms & Events released	1996	
OPC Complex Data, Data eXchange and XML-DA are released.	1998	OPC Foundation begins converting to webservices.
OPC UA version 1.0 released.	1999	
OPC UA version 1.01 released.	2001	OPC Historical Data Access, Batch and security are released.
IEC 62541 is released.	2003	
	2004	OPC commands released.
	2006	
	2007	OPC Certification Program and test labs
	2009	
	2010	Embedded OPC UA devices released
	2012	
	2013	OPC UA version 1.02 released

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IEC 6

Open Platform Communications

2013

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OT landschap



OT landschap

ERP

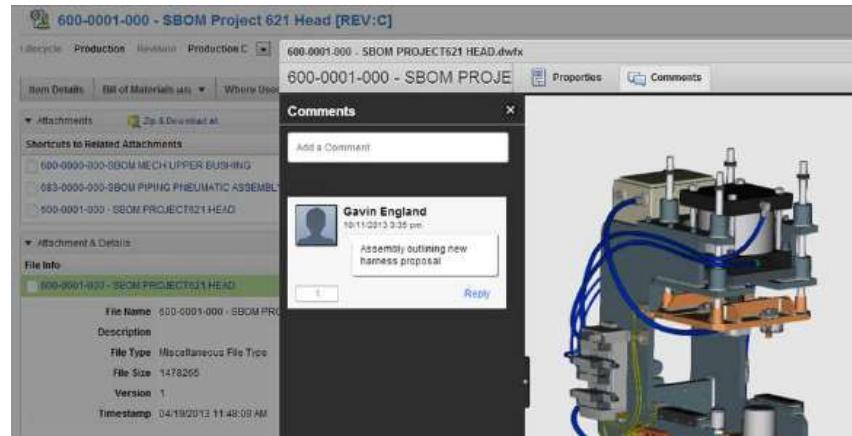
The screenshot shows the SAP ShipERP application interface for creating a shipment. The main window displays shipping details for an external HU (4161) to ATLANTA COMPANY. The recipient address is 2345 ELENKAPE PKWY, ATLANTA, GA 30328, USA. The carrier is FedEx Ground, and the ship date is 11/15/2018. Payment terms are Pre Paid, and the customer is SPICOLL. The packaging section shows Customer Package and a weight of 0.50 kg. Below this is a table of Carrier Service Rates:

Carrier Code	Carrier Name	Carrier Service ID	Carrier Service	Car. Rate	Currency	Transit Time	Delivery Date	Priority
FDEX	FedEx Express	FEDEX_GROUND	FedEx Ground	6.12	USD	6.03	11/09/2018	1
FDEX	FedEx Express	FEDEX_EXPRESS_SAVER	FedEx Express Saver	14.74	USD	2.08	11/10/2018	1
FDEX	FedEx Express	FEDEX_2_DAY	FedEx 2 Day	18.59	USD	2.08	11/10/2018	1
FDEX	FedEx Express	PRIORITY_OVERNIGHT	Priority Overnight	25.38	USD	1.08	11/10/2018	1
FDEX	FedEx Express	STANDARD_OVERNIGHT	Standard Overnight	43.09	USD	1.08	11/10/2018	1
FDEX	FedEx Express	FIRST_OVERNIGHT	First Overnight	75.60	USD	1.08	11/10/2018	1



OT landschap

PLM

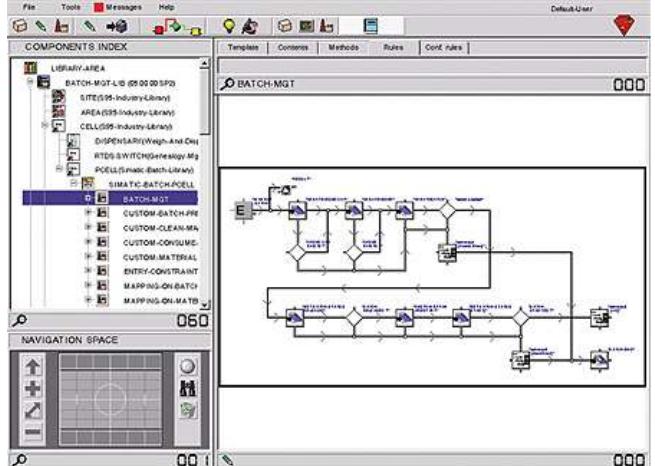


ERP

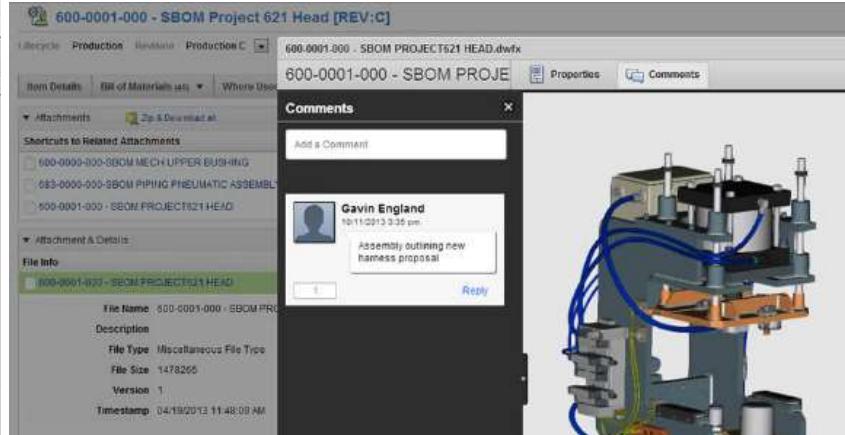


OT landschap

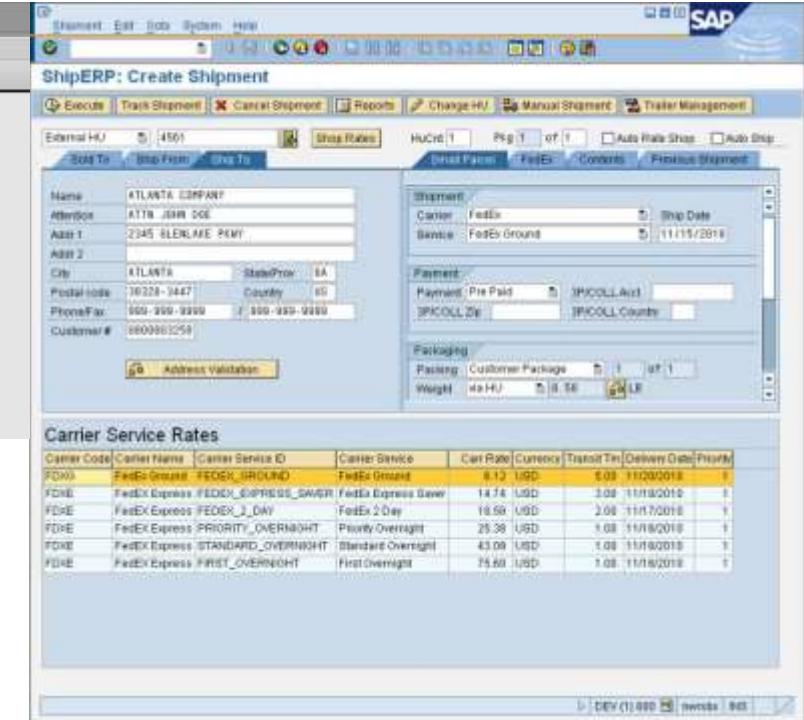
MES/MOM



PLM



ERP



OT landschap

MES/MOM

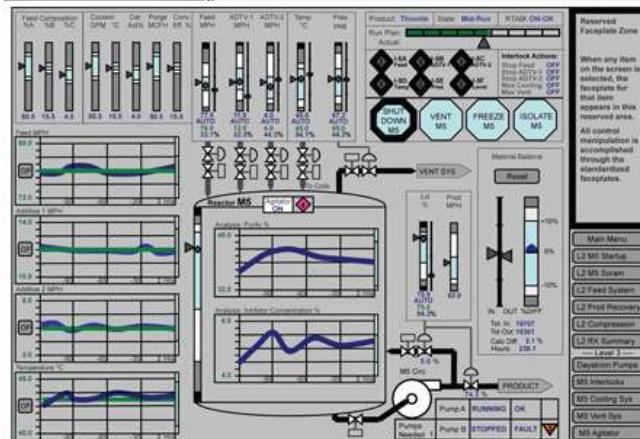
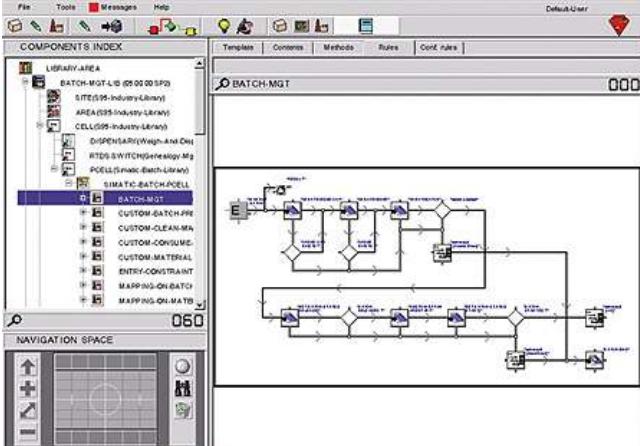
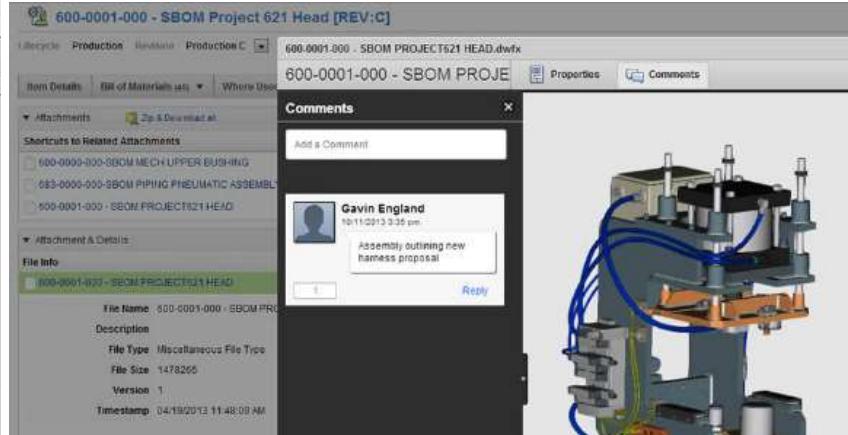


Figure 4: Example Level 2 display of a reactor

SCADA



PLM

A screenshot of an SAP ERP system. The title bar says 'ShipERP: Create Shipment'. The main area has tabs for Execute, Track Shipment, Cancel Shipment, Reports, Change HU, Manual Shipment, and Trailer Management. A form is filled out for a shipment to 'ATLANTA COMPANY'. It includes fields for Shipment ID (4161), Ship From (SPICOLL), Ship To (SPICOLL), Carrier (FedEx), Service (FedEx Ground), Ship Date (11/15/2014), Payment (Pre Paid), Customer (SPICOLL), and Packaging (Customer Package). Below the form is a table titled 'Carrier Service Rates' listing FedEx services and rates.

Carrier Code	Carrier Name	Carrier Service ID	Carrier Service	Car Rate	Currency	Transit Time	Delivery Date Priority
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ERP

Industrie 4.0 Cyber Security
Industrial Internet of Things Data
Cloud IT/OT Integration

OT landschap

MES/MOM

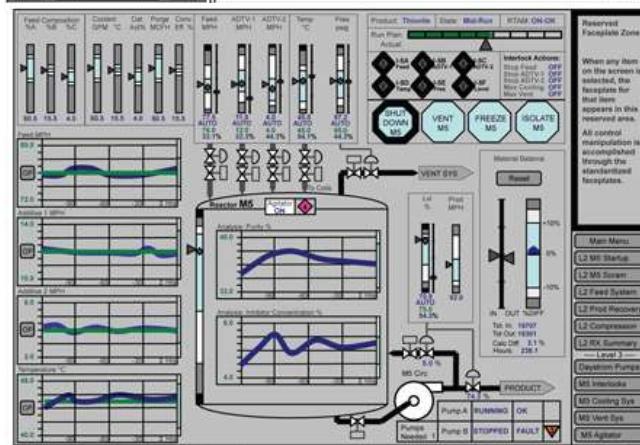
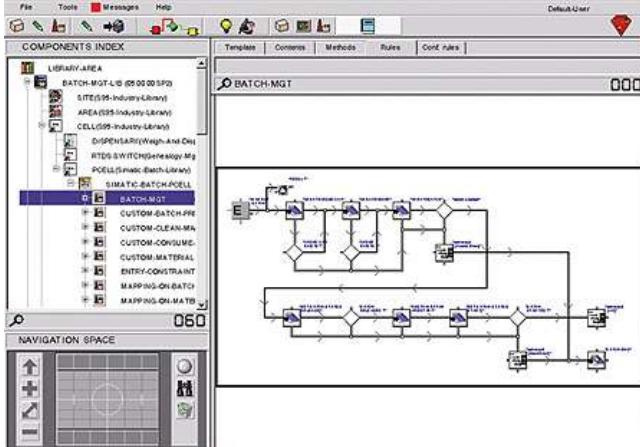
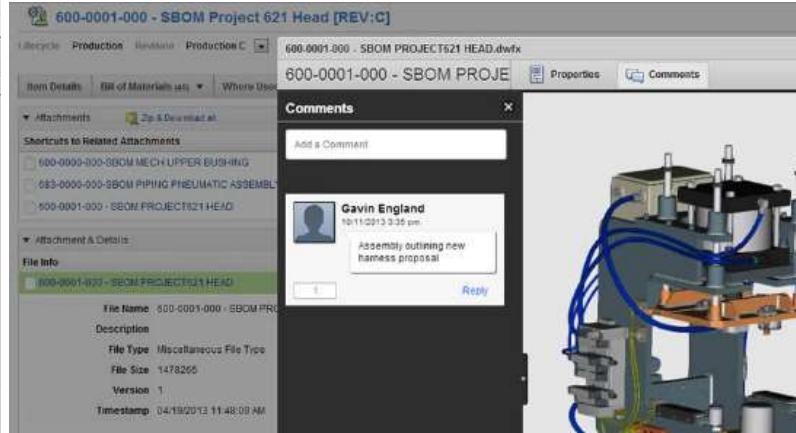


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PLM



PLC

ERP



OT landschap

MES/MOM

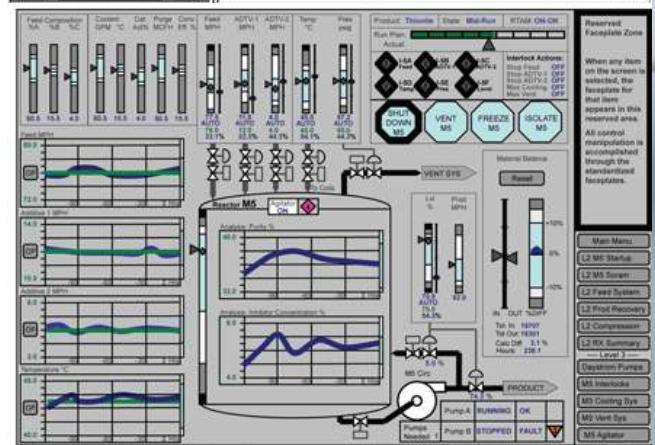
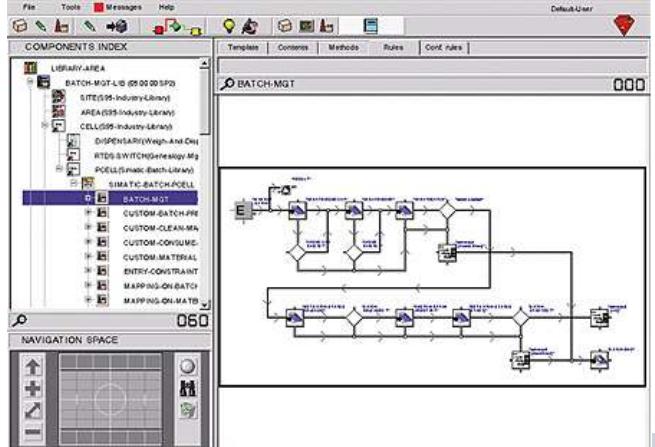
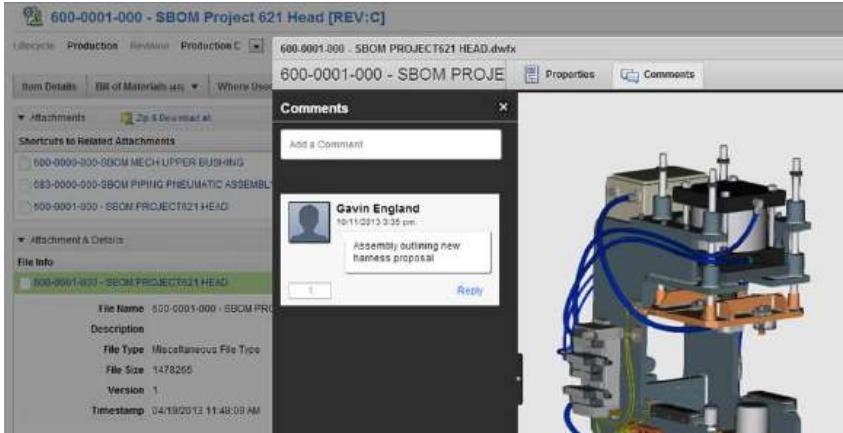


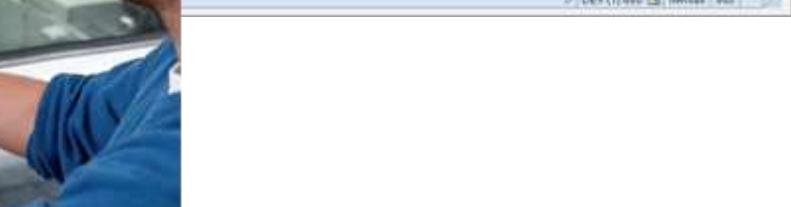
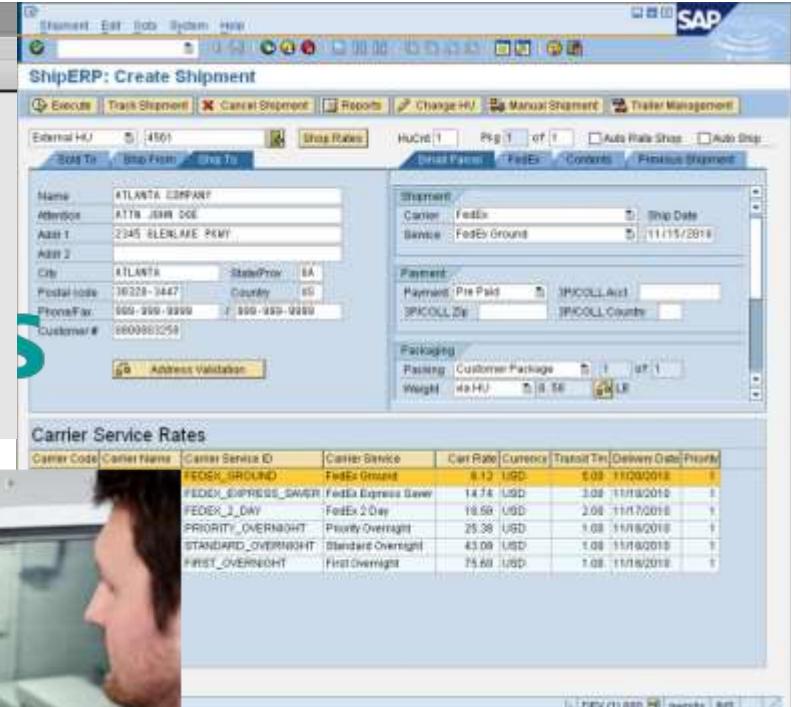
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PLC

CAD/CAM

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OT landschap

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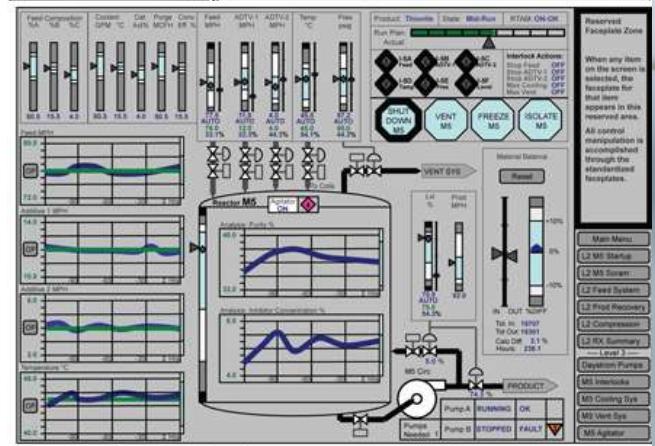
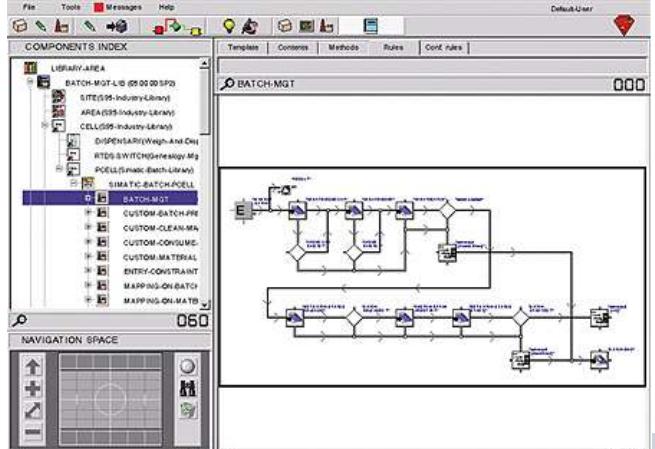
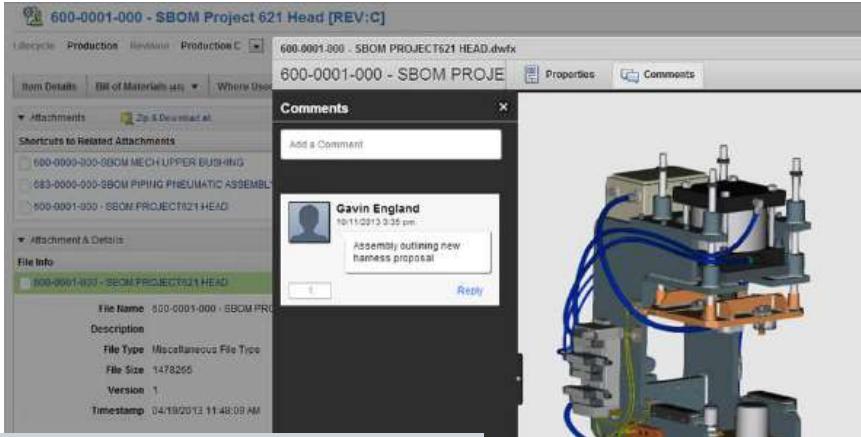


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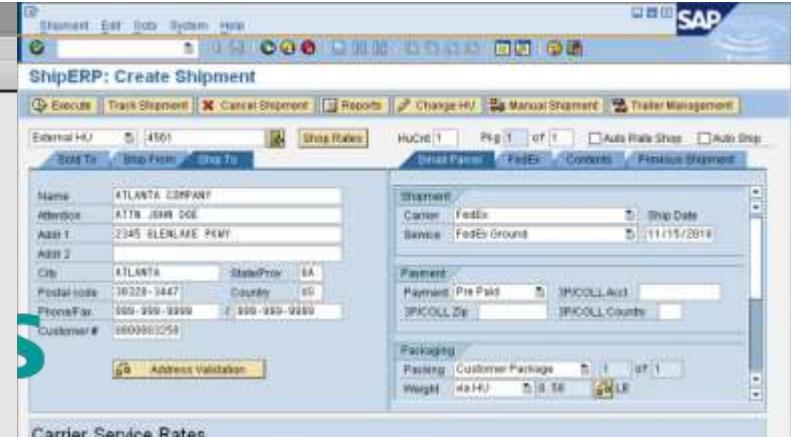
PLM



PLC



CAD/CAM



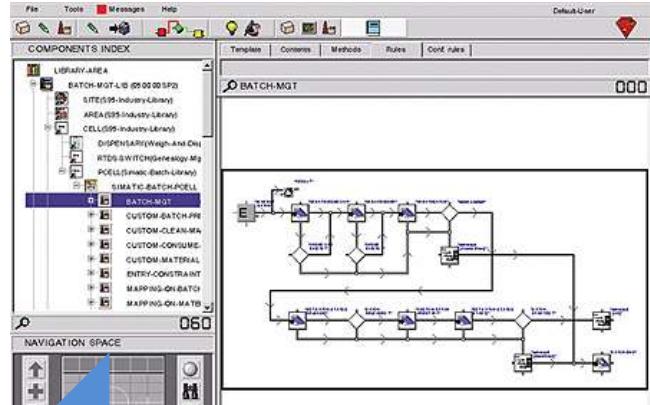
ERP

DCS

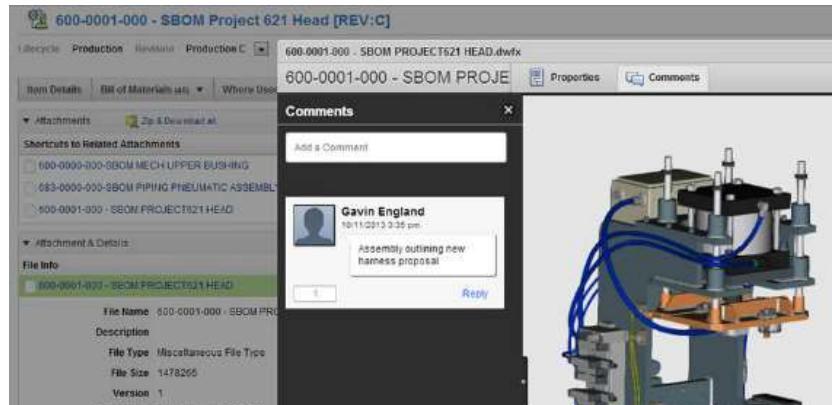
OT landschap werkelijkheid

Applicatie integratie

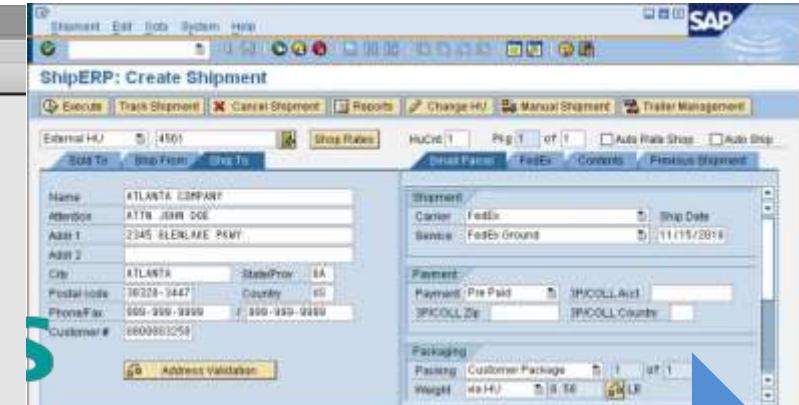
MES/MOM



PLM



ERP



(Industrial) Ethernet

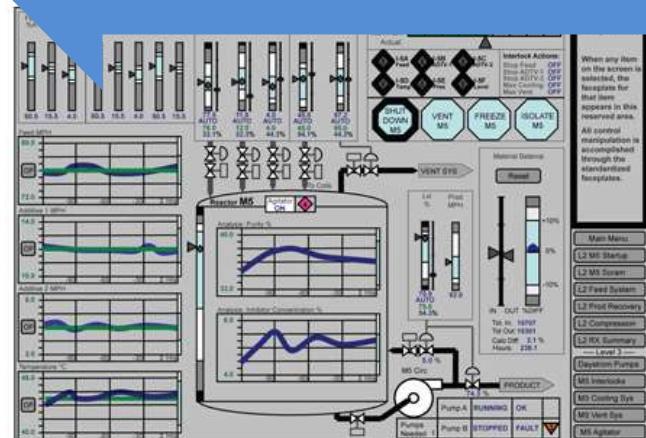


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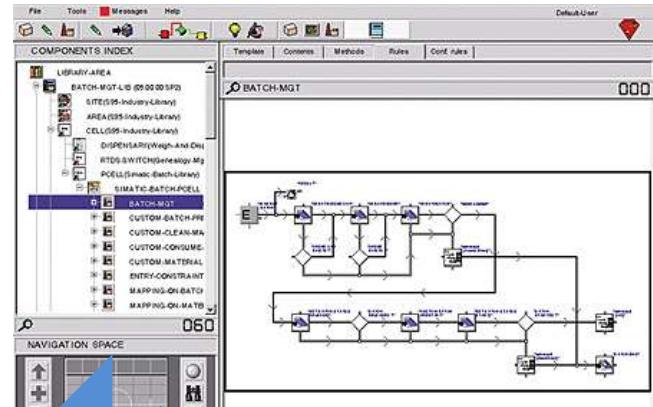


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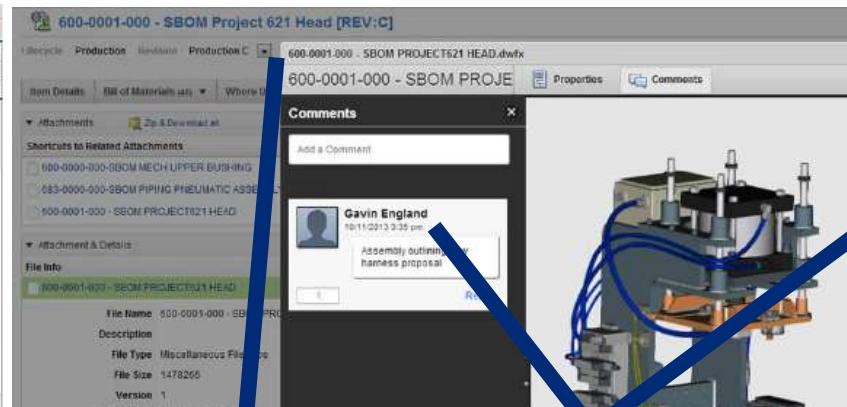
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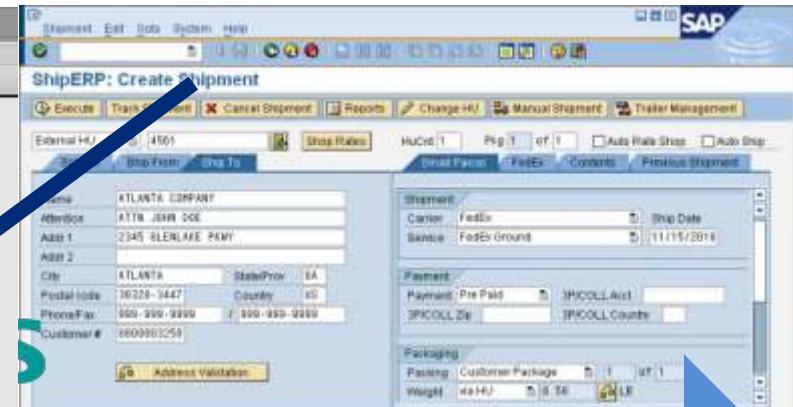
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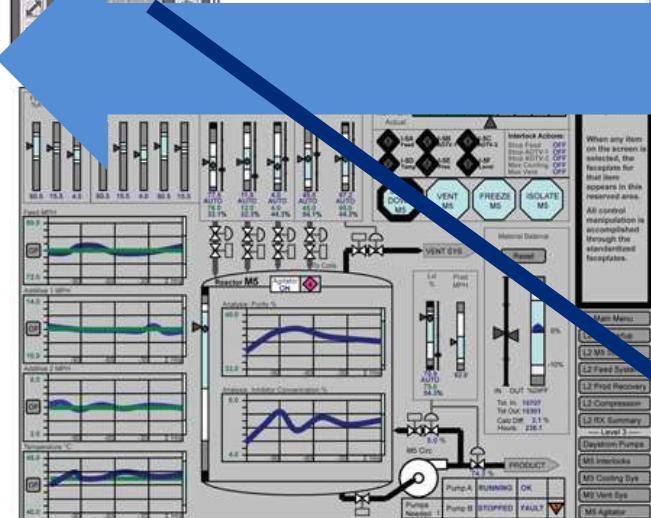


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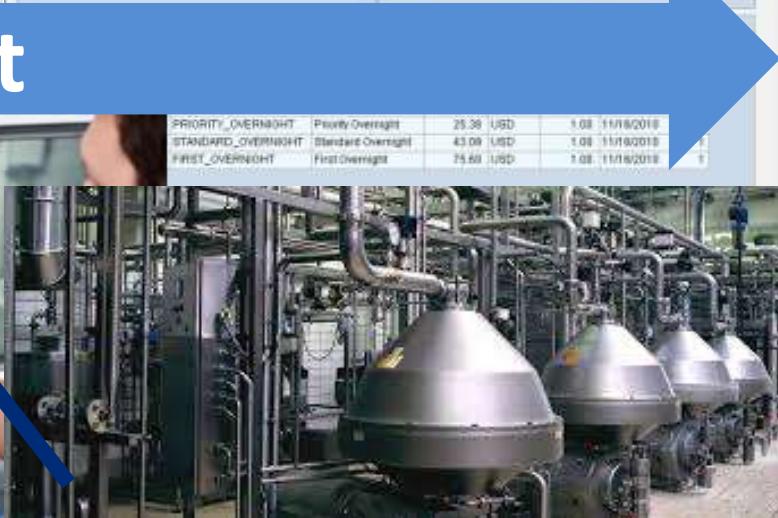
SCADA



PLC



CAD/CAM

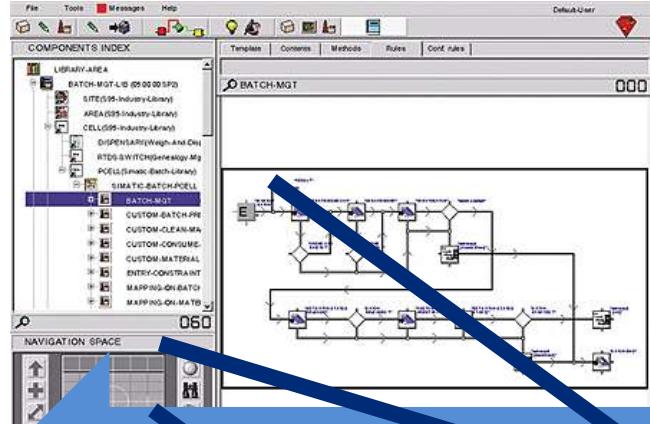


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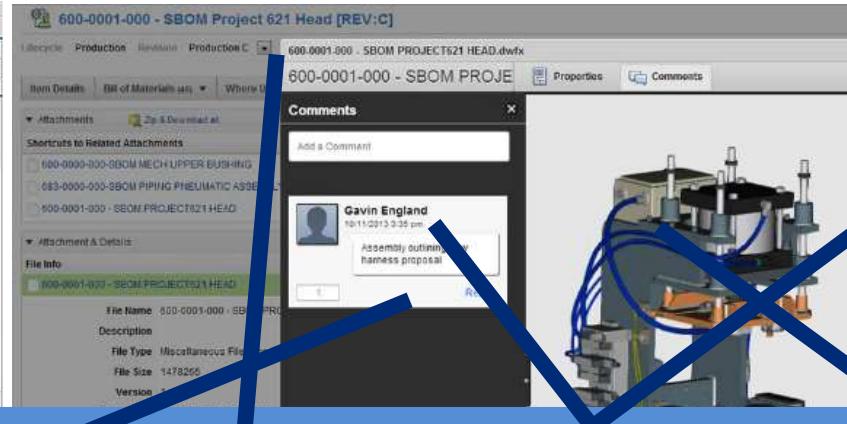
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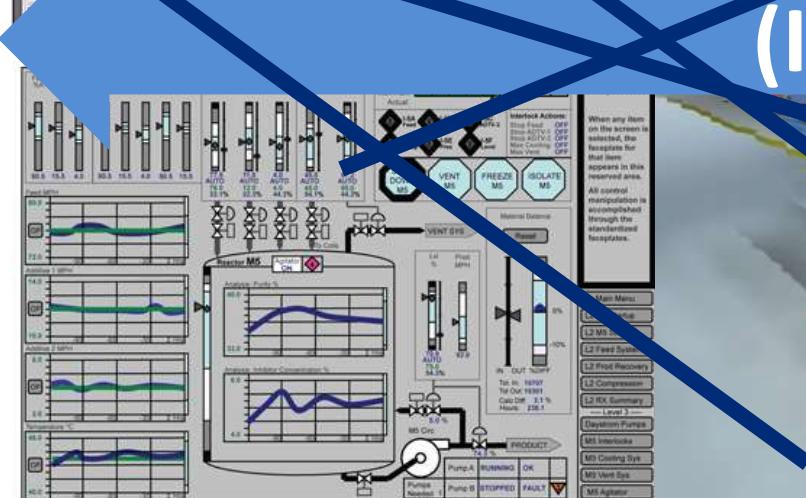
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SCADA

PLC



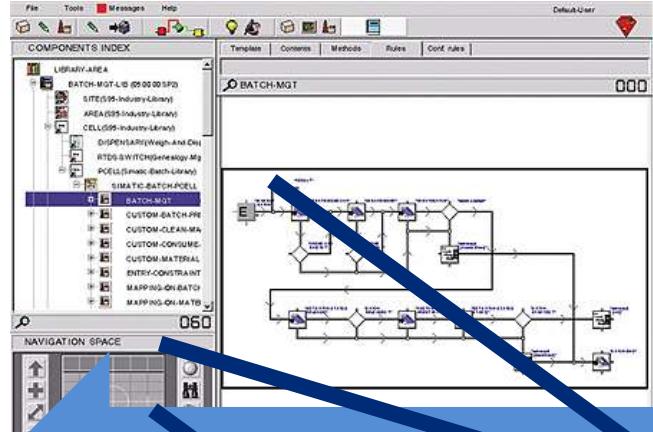
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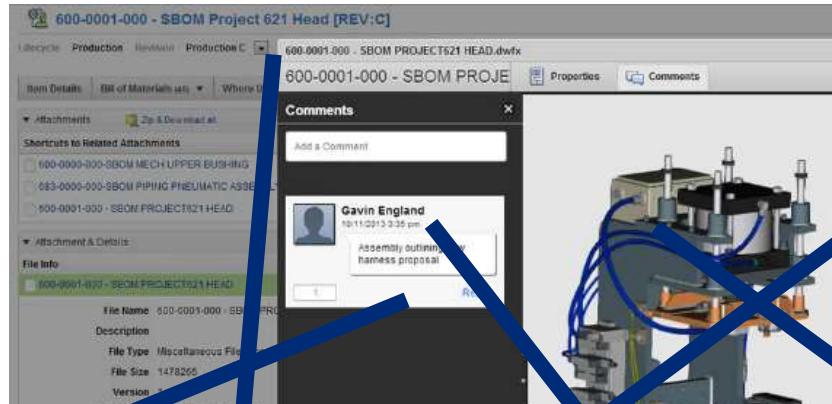
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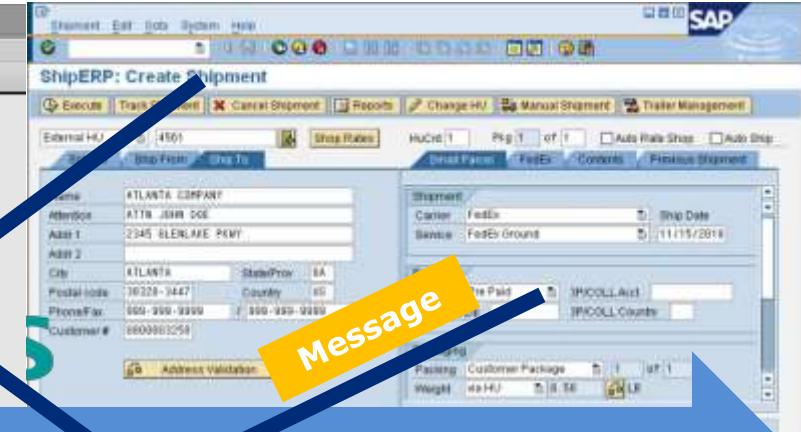
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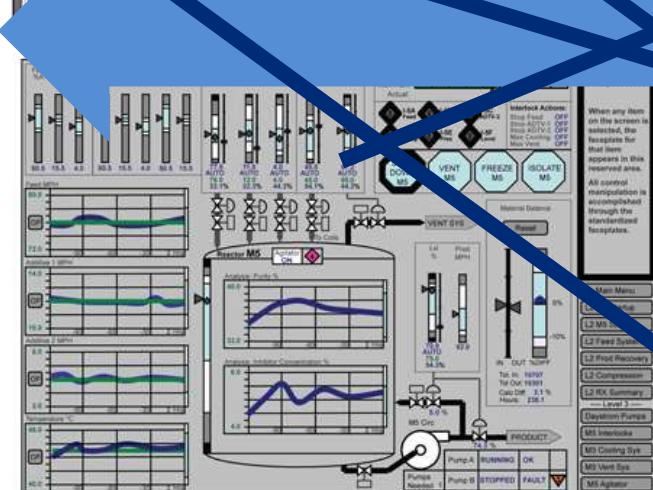
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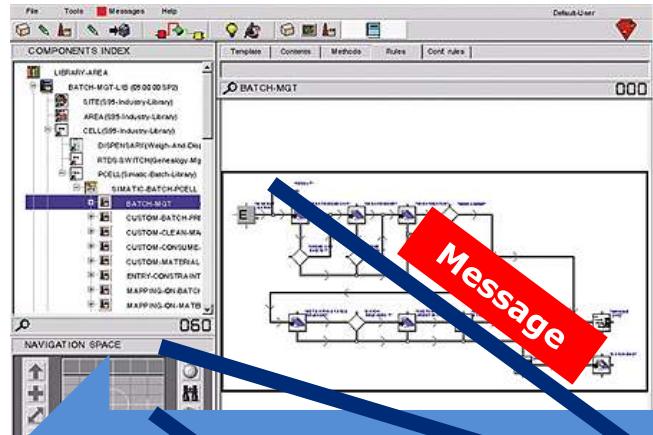


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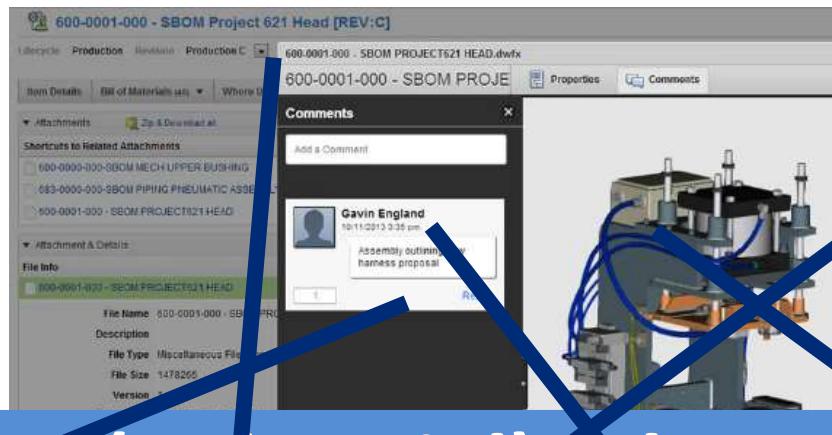
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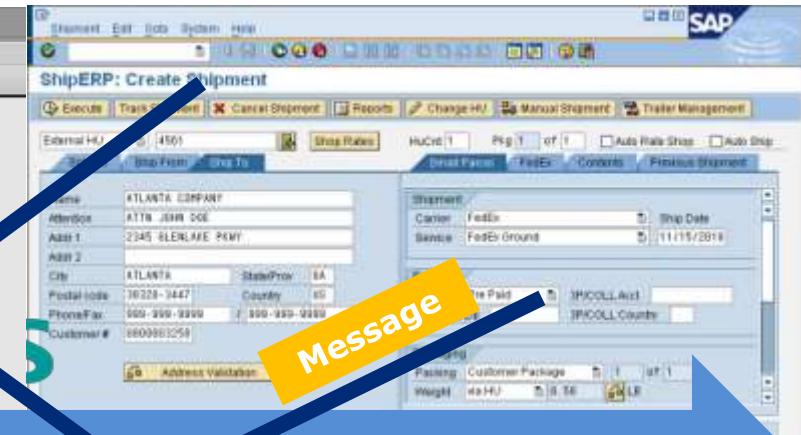
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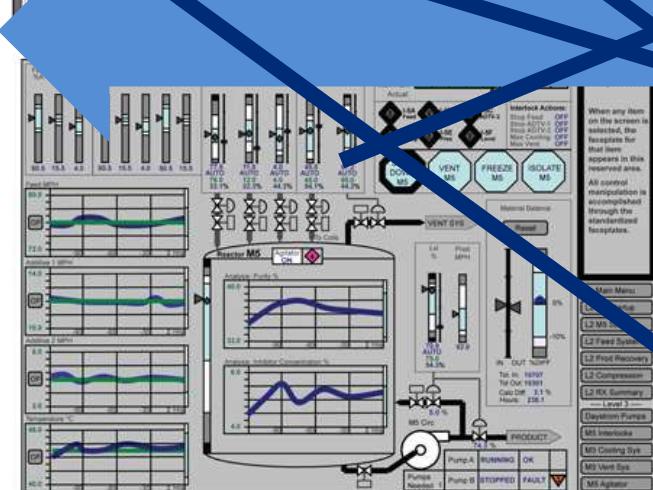


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Industrie 4.0 Cyber Security
Industrial Internet of Things Data
Cloud IT/OT Integration



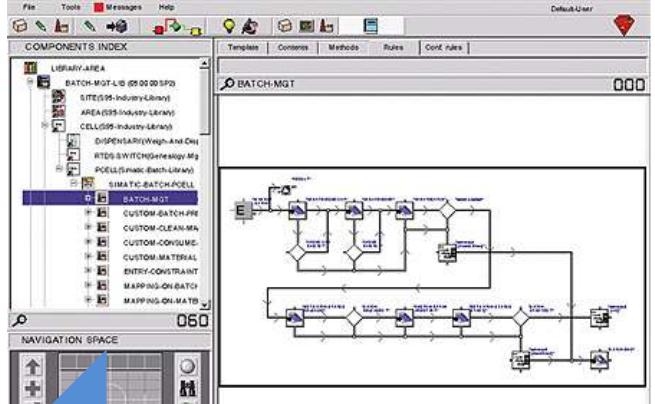
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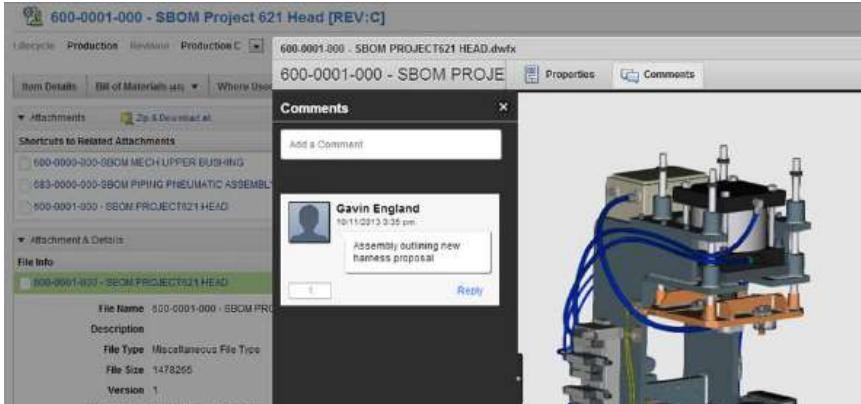
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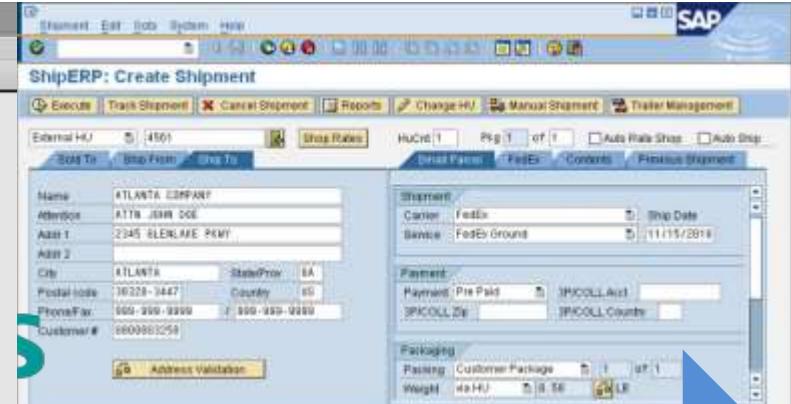
MES/MOM



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ERP



(Industrial) Ethernet

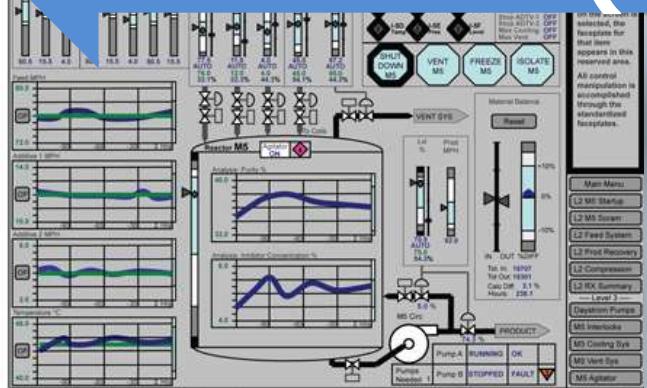


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SCADA



PLC



CAD/CAM

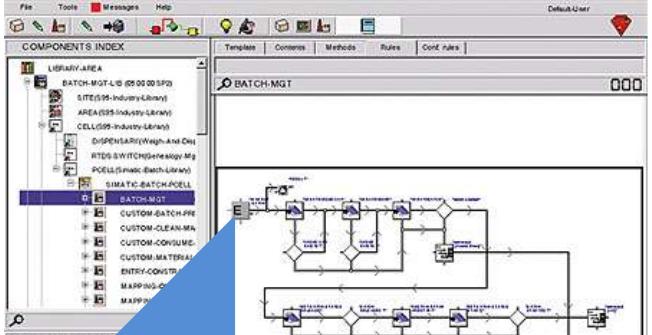


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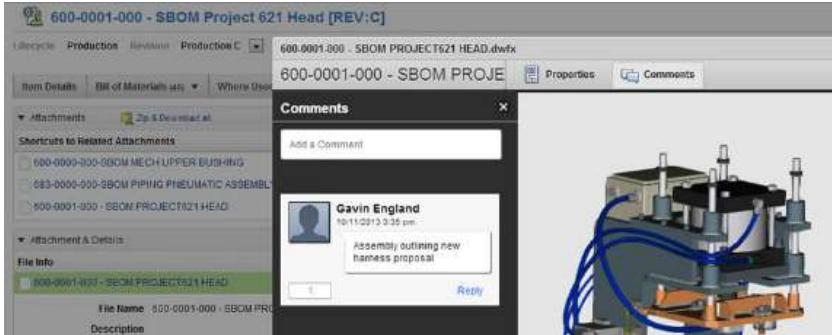


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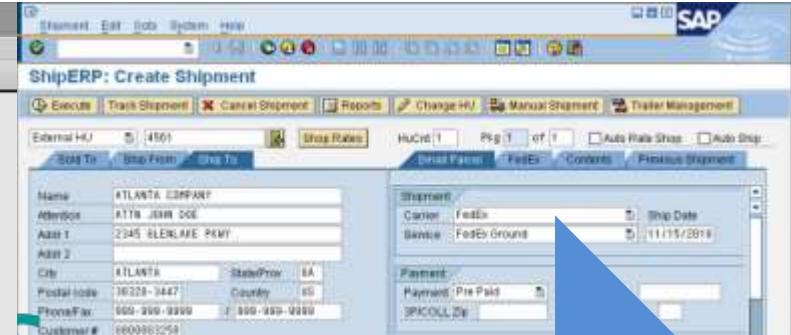
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OPC UA

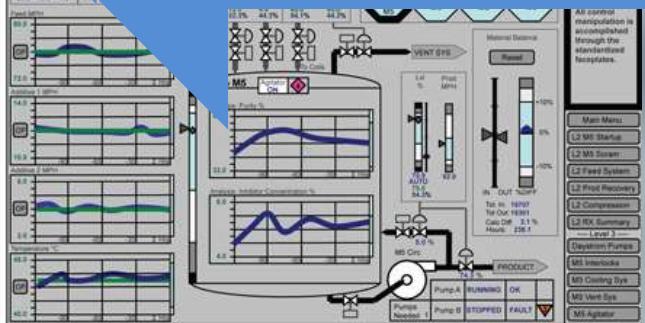


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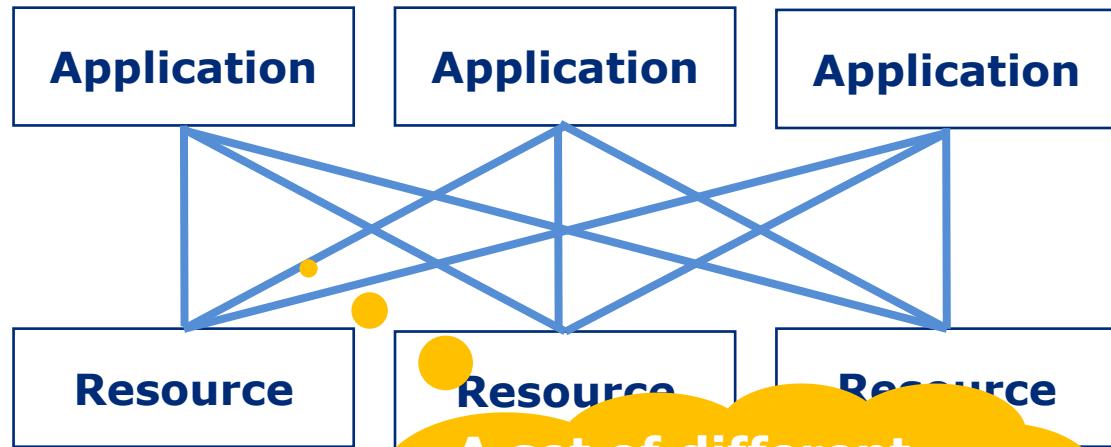


DCS

Historie

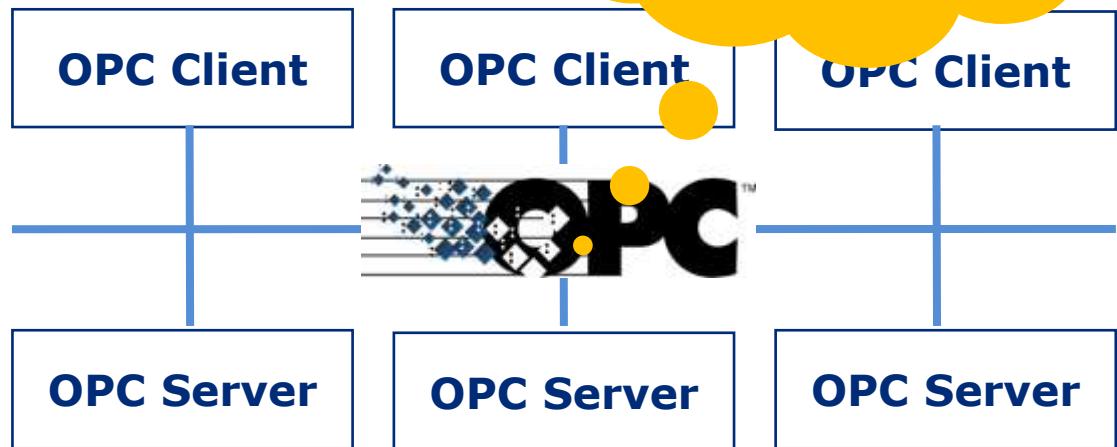
OPC Classic

Usual



A set of different
protocols and
integration
strategies

Desirable



Wat is OPC UA

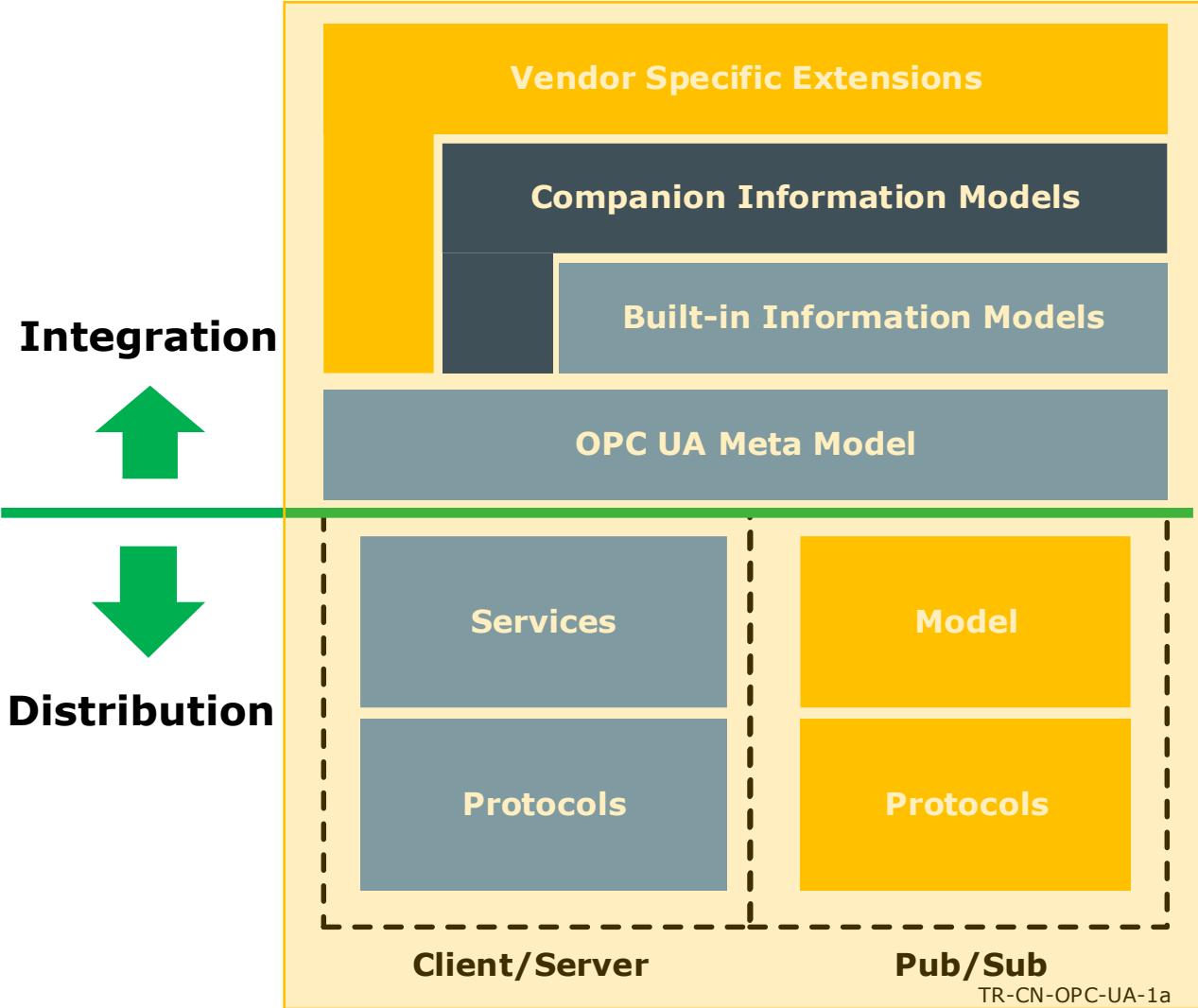


Ontwerp doelen OPC UA

- Applicaties ondersteunen die complexe data gebruiken.
- Metadata gebruiken zodat generieke clients data kunnen interpreteren zonder à priori voorkennis.
- Gebruik maken van algemeen gangbare internet standaarden (Web services, XML, HTTP, TCP...)



Overzicht opbouw OPC UA



- Twee delen:
 - Distributie : communicatie;
 - Integratie: Informatie model.
- Service oriented Architecture.



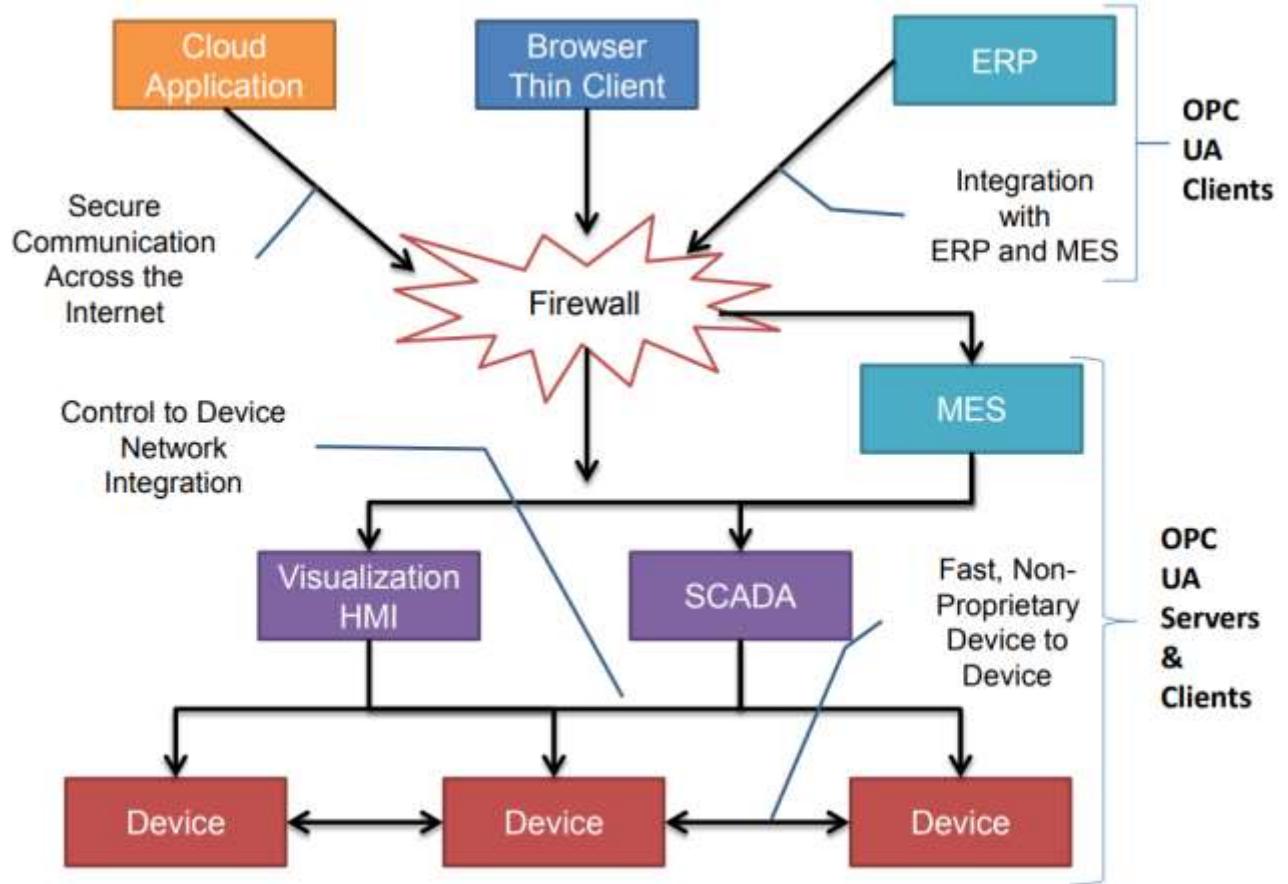
Companion information models

- OPC UA Informatie model 30140 (Profinet)
- OPC UA Informatie model voor IEC 61131-3 (PLCopen)



OPC UA toepassingen



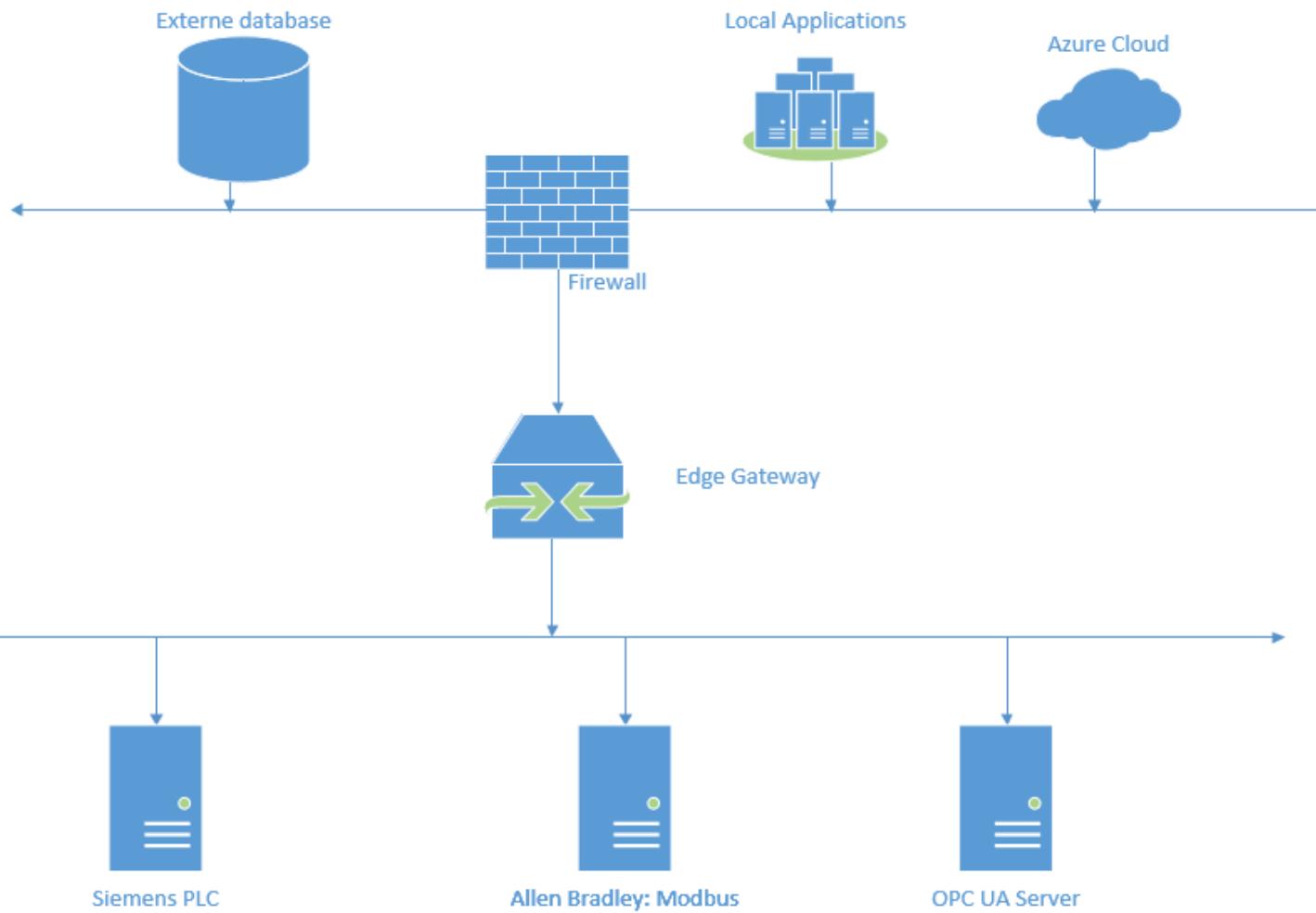


- OPC UA on Chip
 - Sensoren worden uitgerust met een OPC UA interface
- OPC UA (pub/sub) en TSN
 - Om van OPC UA een realtime protocol te maken, moet het in combinatie met TSN worden gebruikt.



OPC UA

Edge gateway



Afsluiting

Vragen?

