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## Agenda

- ♣ Who we are
- ♣ 3-imager camera
  - Signal levels
- ♣ From CCD to CMOS: why did it take so long
  - **■** Feature size
- ♣ The big step: Inhouse imager design
  - HDR
- ♣ FPGA's
- Imaging capture circle





## History



**For more than 55 years**, Grass Valley, a Belden Brand, has worked closely with broadcast and media companies to produce, package and deliver compelling content.



Headquartered in Montreal, Grass Valley is part of St. Louis-based Belden Inc. As a proven, strategic leader in industrial, enterprise and broadcast market solutions, Belden gives Grass Valley the ability to scale rapidly and invest in innovations that are driving the industry forward.



Recognized expert with 21 Emmy Awards and two Citations conferred by the National Academy of Television Arts and Sciences (NATAS) and the Academy of Television Arts and Sciences (ATAS).



### **Committed to Innovation**

PATENTED 1,100

patents



21 Emmy Awards

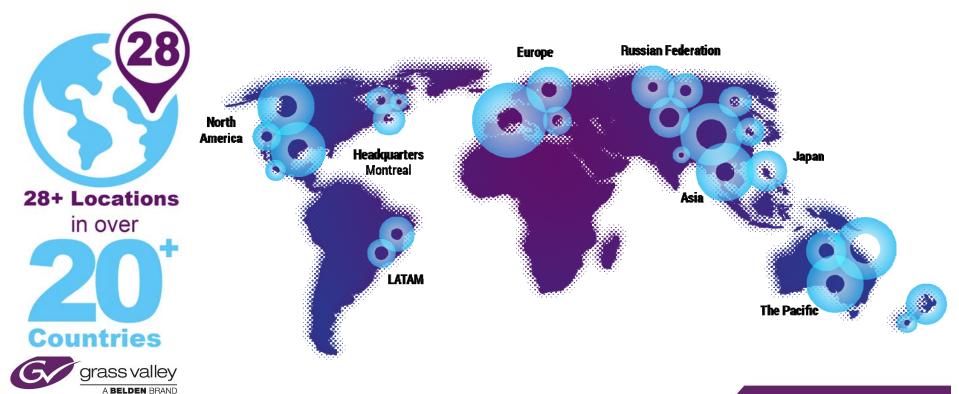


2016



### A Global Footprint to Meet Global Demand

Broadcast is a global industry and we're able to serve every geography

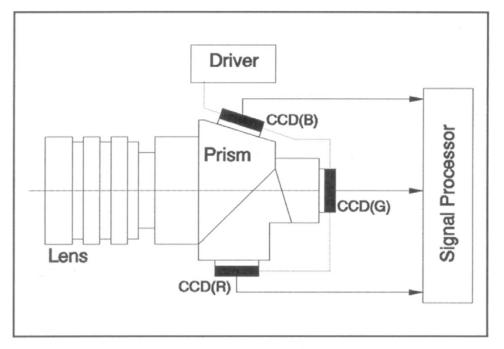


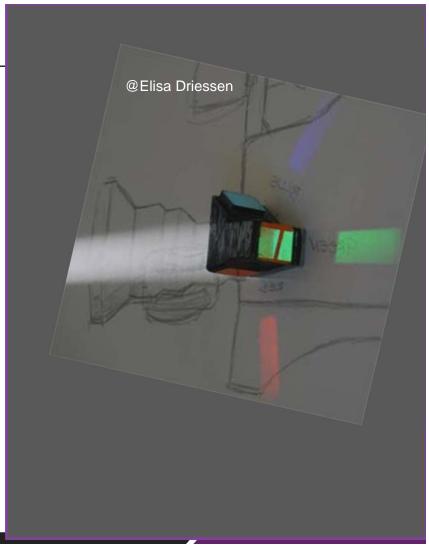






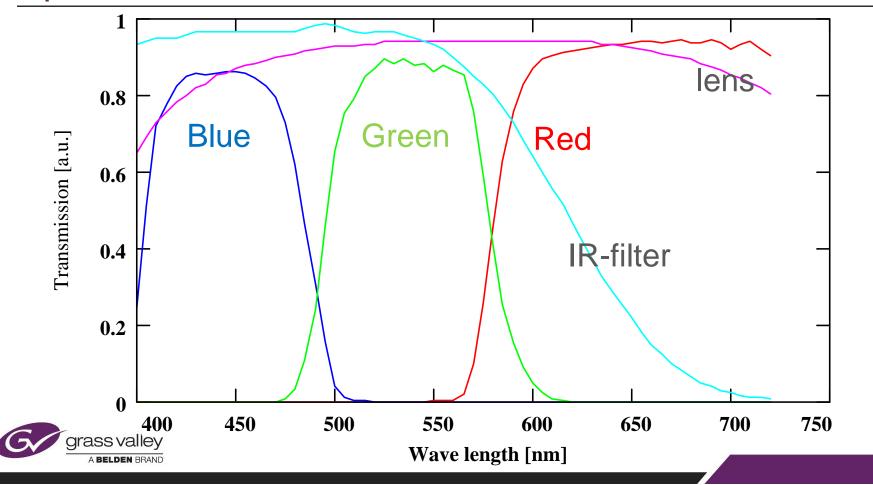
# Colorsplitter with 3-imagers



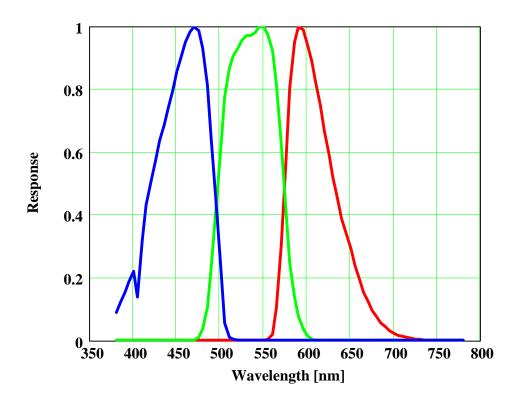




# Spectral curves



# Overall spectral responce in R,G,B

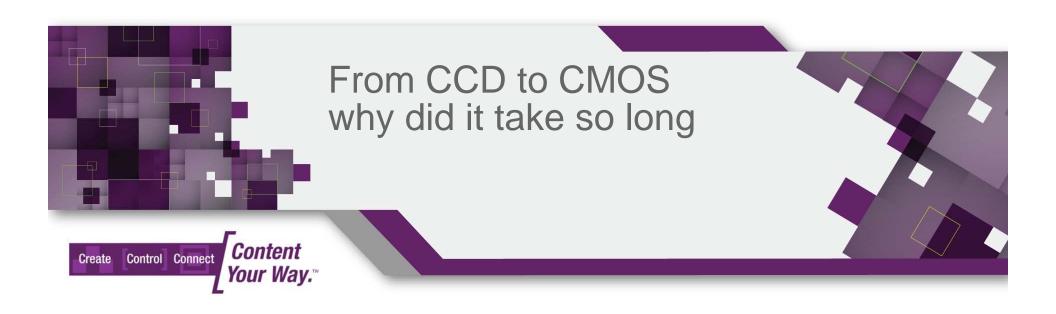




### Signal levels

- ♣ Broadcast camera at 2000lux; f/11; 3200K and 89.9% scene reflection
- ♣ HDTV 1920x1080 pixel 5x5um^2 and 60 frames/sec;
- ♣ Photons per pixel
  - R 3.5kph
  - G 3.1kph
  - B 1.0kph
- ♣ Electrons per pixel
  - R 2100el
  - G 1860el
  - B 600el
- Noise 2el − 6el
- ♣ Qmax 10-20kel







### Feature Size and CMOS Imagers

♣ MOS 1967 Wecker&Noble

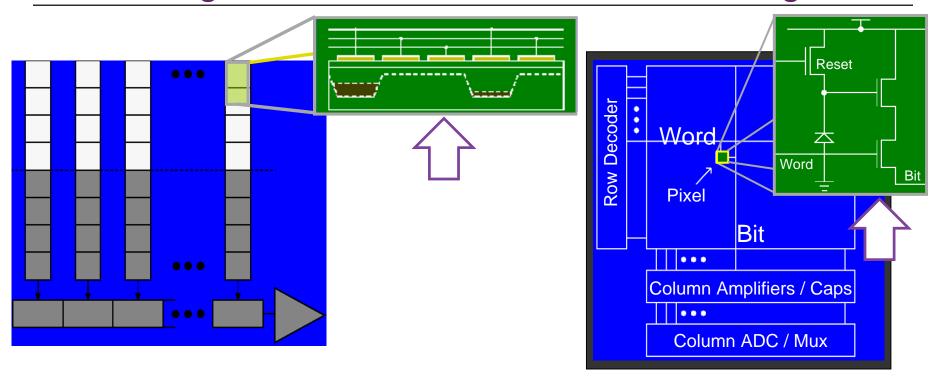
♣ CCD 1970 Boyle&Smith

- ♣ Why did it take so long for CMOS imagers to enter the market, even though they where conceived before the CCD imagers?
  - The word is **Lithographic Feature Size**
  - In general a CCD-pixel is simpler than a CMOS-pixel, the latter contains more active elements



## **CCD-Imager**

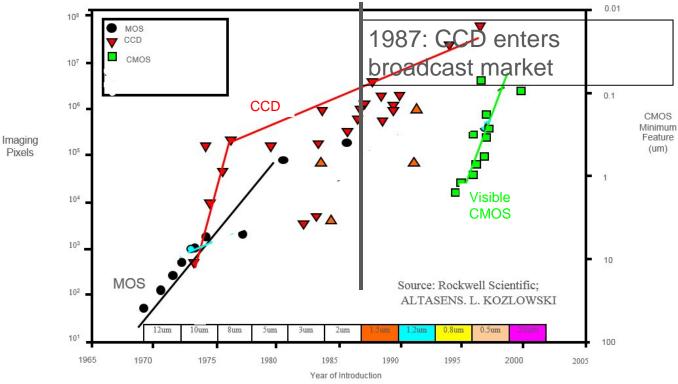
## **CMOS-Imager**



IEDM 2002 Gamal



## Feature Size and CMOS Imagers

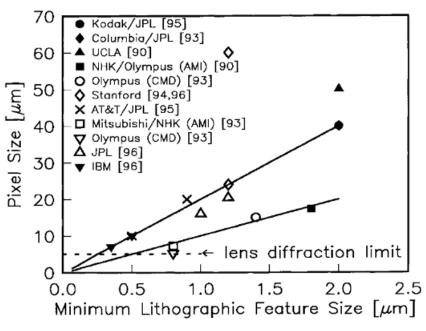






#### Feature Size and Pixel size

#### Pixel size is about Feature\_Size\*20.....still valid



Pixels in 0.18/0.11um technology

HDTV: 5x5um

4k : 2.5x2.5um





#### Parameters that matter

- ♣ Temporal Noise or readnoise
- Sensitivity (QE and Fillfactor)
  - Together with readnoise it defines SNR
- Overexposure margin (Qmax, Vsat)
  - Together with the readnoise it defines dynamic range
- ♣ Darkcurrent or leakage current per pixel
- ♣ Fixed Pattern Noise in dark or offset differences per pixel
- ♣ Fixed Pattern Noise in exposed images or gain differences per pixel

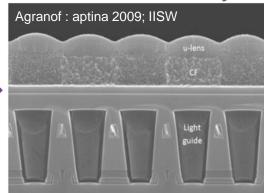


#### CCD's paved the way

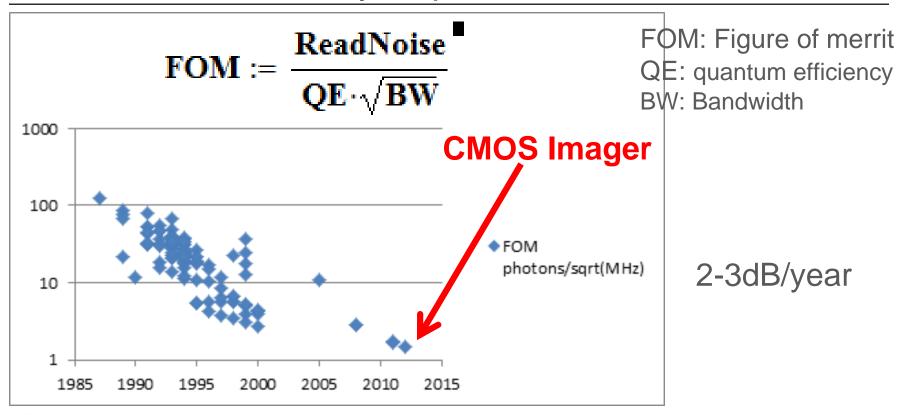
CCDs have a long history and as such solved many of the performance related parameters
Agranof: aptina 2009; IISW

- Sensitivity
  - uLens, lightpiping
- Noise
  - real CDS or DDS
- Darkcurrent, FPN and LAG
  - P+toplayer
- THESE solutions can be applied too in CMOS imagers but that needs additional masks and technology steps and hence is more expensive





### Noise and sensitivity improvements









### Inhouse imager design

- **₩** With CMOS this is possible.....
- ♣ Inhouse
  - Continuity
  - Best fit between application and technology
  - European and govermental support
- ♣ 3T-2/3" HDTV, 5um pixel
- ♣ 5T- Global shutter 2/3" HDTV, 5um pixel
- ♣ 5T- Global shutter 2/3" HDTV p180 and i360, 5um pixel
- ♣ 4k imager with 2.5um shared pixels
- ♣ Next gen imagers





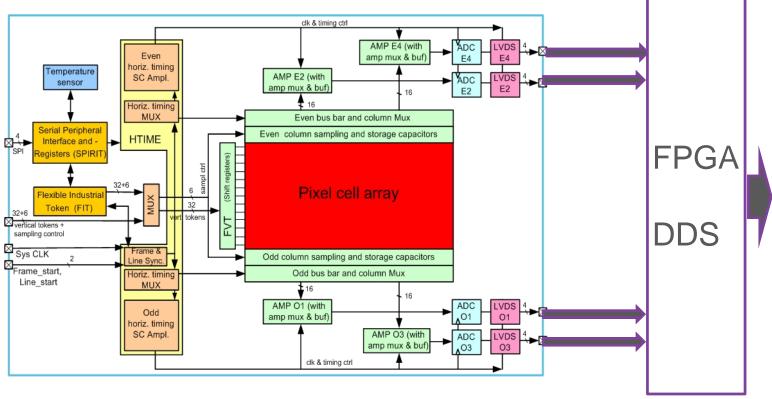
### Design Approach

#### An imager is an ANALOG device

- Keep the imager as simple as possible and make use of of-the-shelf components like FPGA, memory, processing blocks
- Allow for a simple state machine and ADC's onchip
- Flexibility in readout and in frame rate
- Choose a camera architecture: video processing and imager, that eases CMOS image sensor design



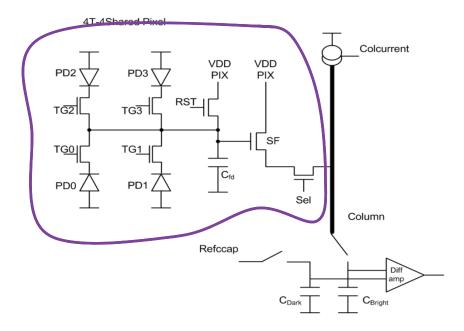
# Chip Block Diagram





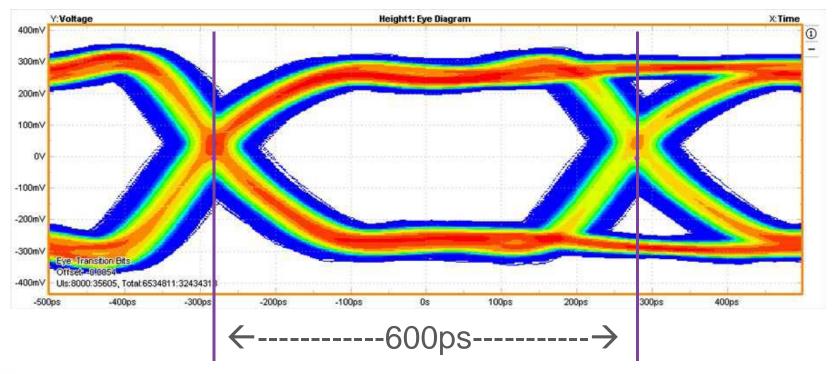
## 2.5um 4-T shared pixel in 4k-imager (8Mpixels)

♣ 4 PhotoDiode + ReadOut packed in 5x5um



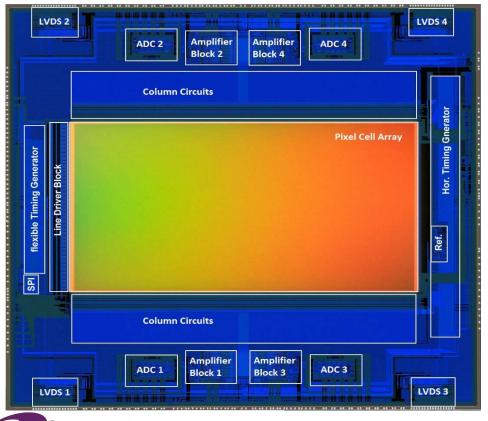


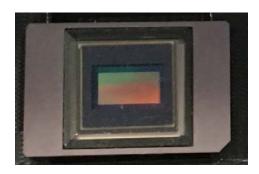
#### 16 LVDS lanes





#### Used in the LDX series for HDTV and 4k





Die area:15x14mm









#### Why FPGA's

- ♣ Low volume market
  - Investments in ASIC's run's into the M\$\$\$
- Flexibility
  - Throughput time
  - Has some trial and error type of development to reduce t2t
  - Gives developers the possiblity to work at bleeding edge<sup>©</sup>
  - Adding functionality over time...they always tend to 90%-ish
- ♣ Full video processing chain in FPGA
  - 720p, 1080p, 1080i, 4k
  - Matrix, White balance, Gain, colorimetry, contour, skin contour, gamma, PQ, HLG, pixelcorrector, chromatic aberation corrections
  - Frame rates: p30 p180/360
  - IP, PTP, Jpeg2000



#### FPGA's used

♣ Intel /Altera

■ Stratix 10 MX Video processing

Arria V
Triax Transmission

■ Cyclone 10 Sensor Board

■ Max10 Configuration Interface

**♣** Xilinx

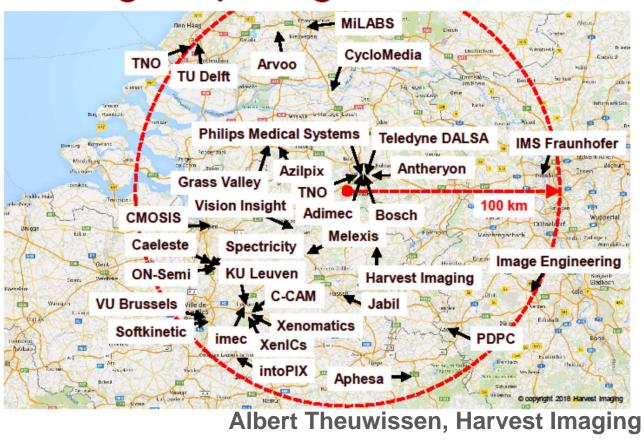
■ Ultrascale+ IP Transmission

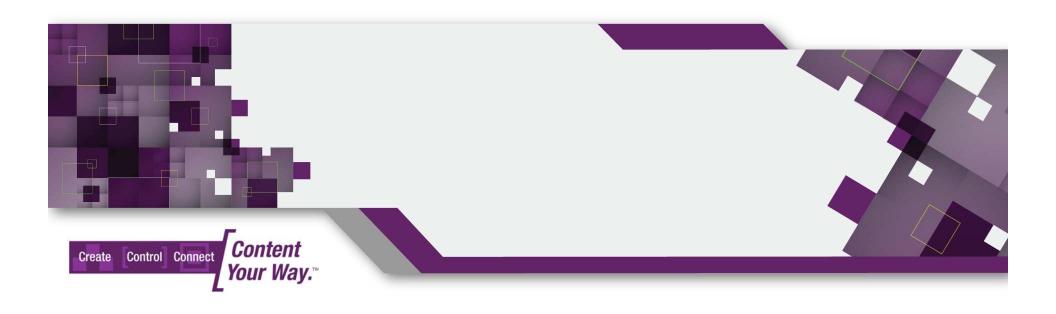
■ Kintex 7 Video processing





# "Image Capturing" Circle







#### Intermezzo: Cellphone camera

- Ever wondered why your small cellphone camera makes such amazing good pictures?
  - ♣ When ratio between pixel-size (H) and f-number (F) is constant then the number of photons on the pixel is constant and MTF at Nyquist is the same

Sensitivity 
$$\Box \left(\frac{H}{F}\right)^2$$
 Sharpness\_MTF  $\Box \left(\frac{H}{F}\right)$ 

♣ It is because in a small region of illumination and f/numbers you get the same sensitivity (read SNR) and sharpness as in broadcast cameras



#### International achievements for imaging

#### → 7-Emmy's

- 1967 Plumbicon
- 1992 Triax
- 1993 Colorsplitter, prism
- 1994 Skin contour
- 2003 HD-Dynamic Pixel Management, DPM
- 2010 Highspeed HD Slow Motion Camera Systems & Flicker Reduction LDK 8300
- 2014 Application of HD-DPM and HDTV TRIAX, LDK6000

#### ♣ Oscar technical achievement award

■ 2017 VIPER Filmstream camera

#### ♣ Jean-Pierre Noblanc Award

■ 2006 3T-CMOS imager development

#### ♣ David Sarnoff Award

■ 2016 Transition from CCD to CMOS Imagers in broadcast cameras







