

# Veilige industriële netwerk oplossingen in de praktijk

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16 maart 2017 ••• Hart van Holland Nijkerk

**Industrial Ethernet**

# Veilige industriële netwerk oplossingen in de praktijk

De industrie wordt met de *opkomst van industriële netwerken en IoT* meer en meer uitgedaagd om door en *over de verschillende domein lagen* heen transparant *informatie te ontsluiten* om zodoende invulling te geven aan de toenemende vraag naar *BIG DATA* en *connectiviteit*.

*In de praktijk* kan de invulling en realisatie van *transparantie en connectiviteit* complex worden als *verschillende infrastructuren, industriële communicatie componenten en protocollen* naast elkaar worden gebruikt en met elkaar verbonden worden.

Jaap Westeneng, Product Manager Asset Management, Endress+Hauser

# BIG MINING is like gold mining...



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# Industrial Ethernet

**...It is team work...**



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**Industrial Ethernet**

**...pays off well...**



London Good Delivery Bar  
weights around 12.5 kilo  
(400 troy ounces)

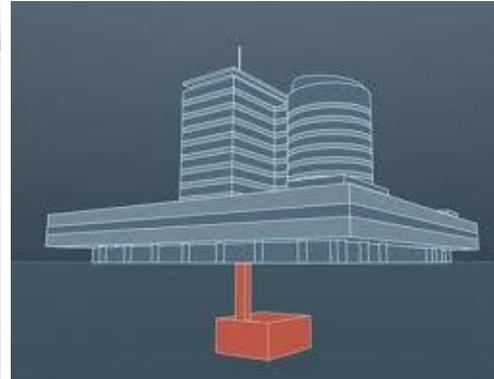
1 gram = € 40,00

**London Good Delivery Bar = € 500.000,00**



1 troy ounce = 31,1035 gram

...and needs to be secured



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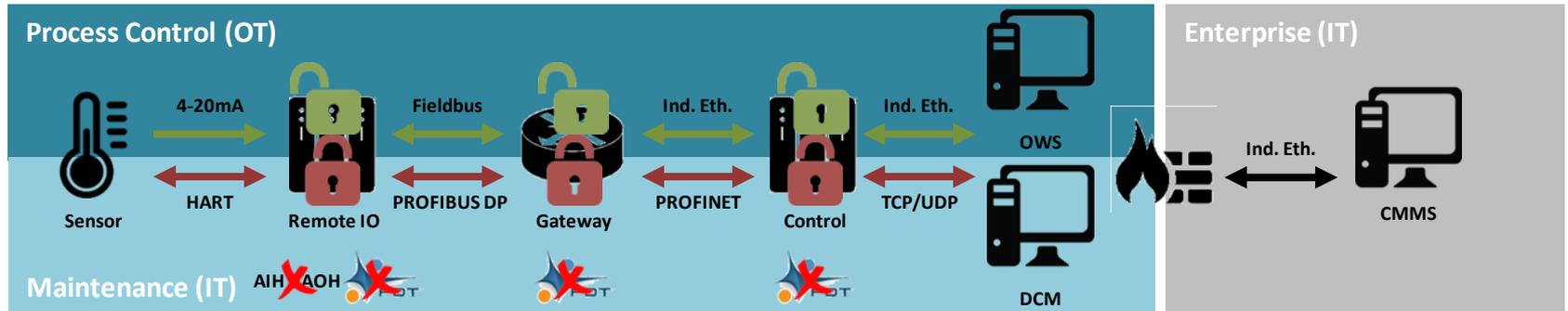
Industrial Ethernet

...some DATA is really hard to get



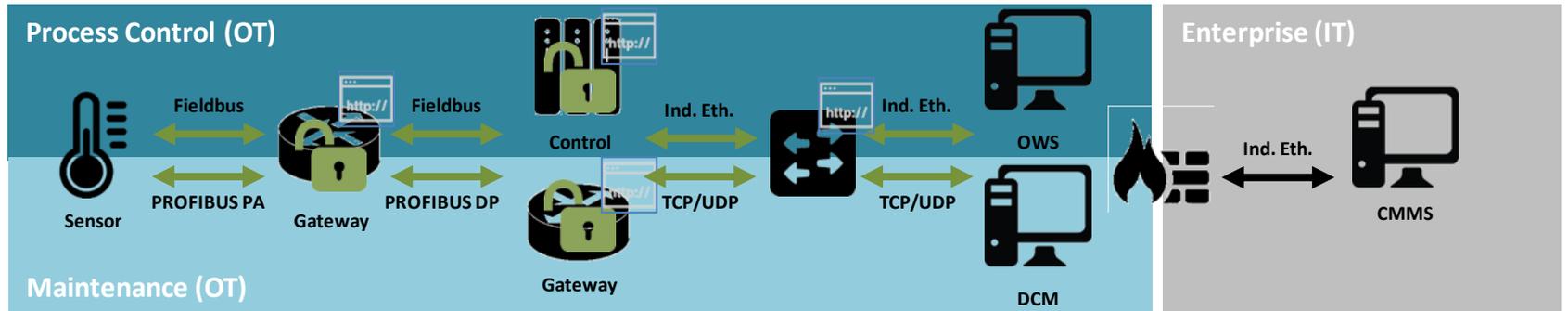
# The Challenge #1

- From process control domain smart device (e.g. HART) can't be managed and maintained centrally because OT components doesn't provide a smart pass-through channel (e.g. FDT/DTM).



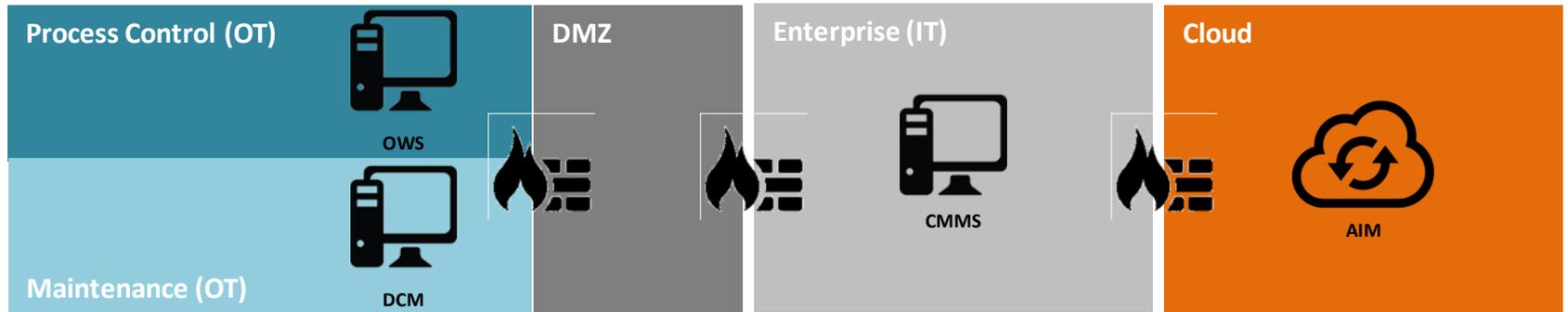
# The Challenge #2

- If all OT components will become smart there will be a proliferation of unstructured data publishers!



# The Challenge #3

- Direct secure connection between OT and cloud applications are technically feasible but not allowed by corporate policies (e.g. no Internet connection in OT)

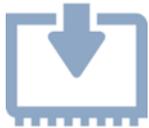




# From switch to managed (**smart**) switch



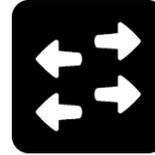
Event logging



Firmware updates



Embedded OPC UA server



Switch



Digital communication protocols  
(IGMP, SNMP, DHCP, SMTP, HTTP, Telnet, Syslog, SNMP, LLDP,...)



Virtual Local Area Network (VLAN)



Embedded webserver



Network Address Translation (NAT)



# From gateway to smart gateway



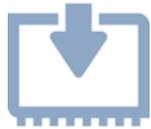
Embedded OPC UA server



Communication protocol gateway



Event logging



Firmware updates



Communication protocol transparency



Mail notification



Embedded webserver



Device diagnostics



# From device to smart device



## 4-20 mA



Embedded device verification



Embedded Device Driver



Monitoring + Optimization



Embedded webserver



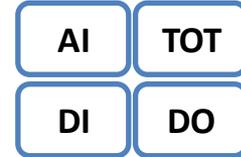
Device diagnostics

Embedded OPC UA server

Process value



Digital communication protocols  
(HART, Modbus, PROFIBUS, PROFINET, EtherNet/IP,...)



Multiple digital process variables



# IloT Vision

- The promise of ***connecting everything*** within an ***industrial environment*** to get ***complete visibility into its operations*** and ***allow the best real-time decisions to be made***—with or without human intervention—will transform how we manufacture for years to come. The premise for this next industrial evolution is the **Industrial Internet of Things (IIoT)**.

## IIoT Benefits

Cost savings from:



- Minimized energy usage
- Integration with the supply chain
- Fewer on-site personnel
- Less time dedicated to low-level tasks

Better customer service through:



- Predictive maintenance
- Remote troubleshooting and patching
- Product improvement based on customer use

Smarter automation, providing:



- Auto-tuning and optimizing based on surroundings
- Notification reporting for diagnosis and resolution
- On-demand assembly driven by business systems

Visibility, any time and anywhere, enabling:



- Better decision-making
- Increased time to value
- Increased system safety and security
- Remote asset monitoring and managing

# The Premise

(IT & OT) ⇒ IOT

## Industrial Internet of Things

The concept of connecting all hardware and software components within an *industrial environment* for *complete visibility into operations at any time of day and from any location*.

# Critical capabilities for enabling IIoT Platform



- **Connectivity**

This includes all necessary hardware and software to network within the plant and the enterprise, standards for integrating machines, clouds, applications and the technology for quickly and efficiently managing devices, moving data, and triggering events.



- **Cloud**

Includes all of the various clouds across an enterprise to implement computing and storage capabilities wherever they are most needed—at the edge, within the plant, at the enterprise, or outside the firewall



- **Big Data Analytics**

Includes the use of a broad set of statistical and optimization tools to cleanse, monitor, and analyze both structured and unstructured data for enabling unprecedented insights



- **Application Development**

Includes the needed tools for quickly and easily creating new mash up software applications that leverage all other areas of the IIoT platform as well as quickly and easily moving existing legacy applications on top of the platform as well.

# ISA/IEC-62443/ISA-99 Based Industrial Control System (ICS) Cyber security

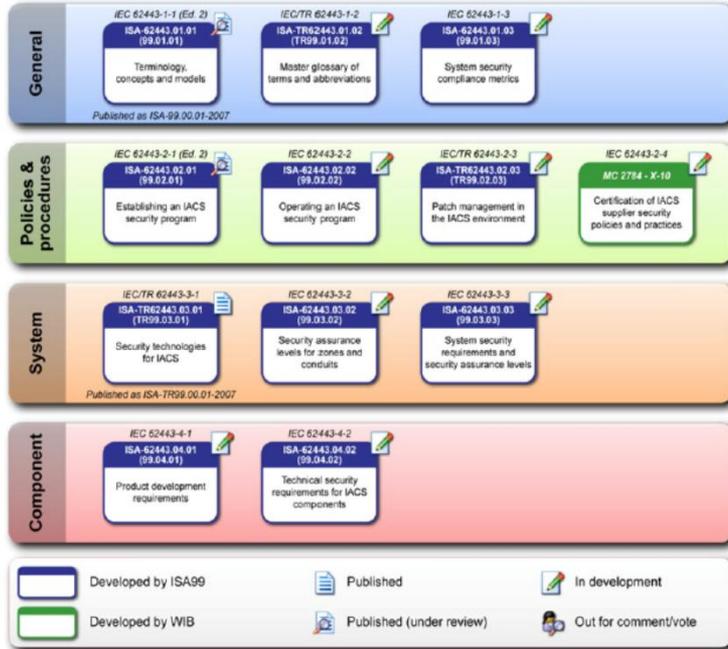
## 7 Steps to Industrial Control System Security

- Assess existing systems
- Document policies and procedures
- Train personnel and contractors
- Segment the control system network
- Control access to the system
- Harden the components of the system
- Monitor and maintain system security

Source <http://www.exida.com/ICS-Cybersecurity/7-Steps-to-Control-System-SCADA-System-Security>



# ISA/IEC-62443/ISA-99 Based Industrial Control System (ICS) Cyber security



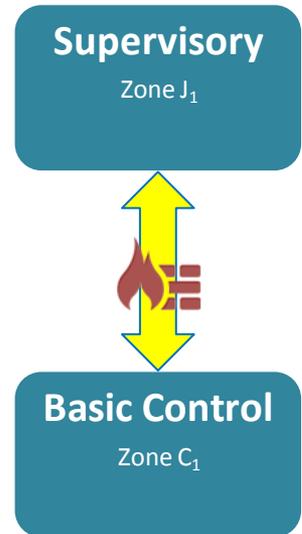
The ANSI/ISA-99 standards provide the base documents for the ISO/IEC standards in **Industrial Control Security**, known as **IEC-62443**.

Over the next few years, these standards are expected **to become the core standards for Industrial Control Security worldwide**.

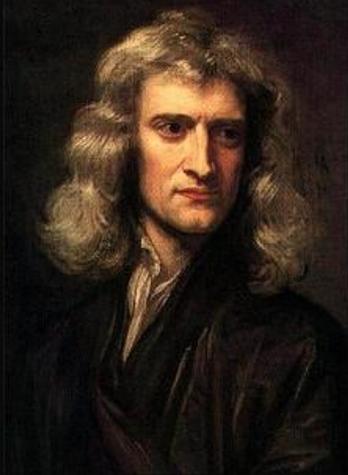
Source <http://www.exida.com/ICS-Cybersecurity/7-Steps-to-Control-System-SCADA-System-Security>

# ISA/IEC-62443/ISA-99 Based Industrial Control System (ICS) Cyber security

- **Zone** is defined as a grouping of logical or physical assets that share common security requirements based on factors such as criticality and consequence.
- **Conduit** is a path for the flow of information between two zones.
  - It can provide the security functions that allow different zones to communicate securely.
  - Any transfer of electronic data between zones must have a conduit.



# Newton's Third Law



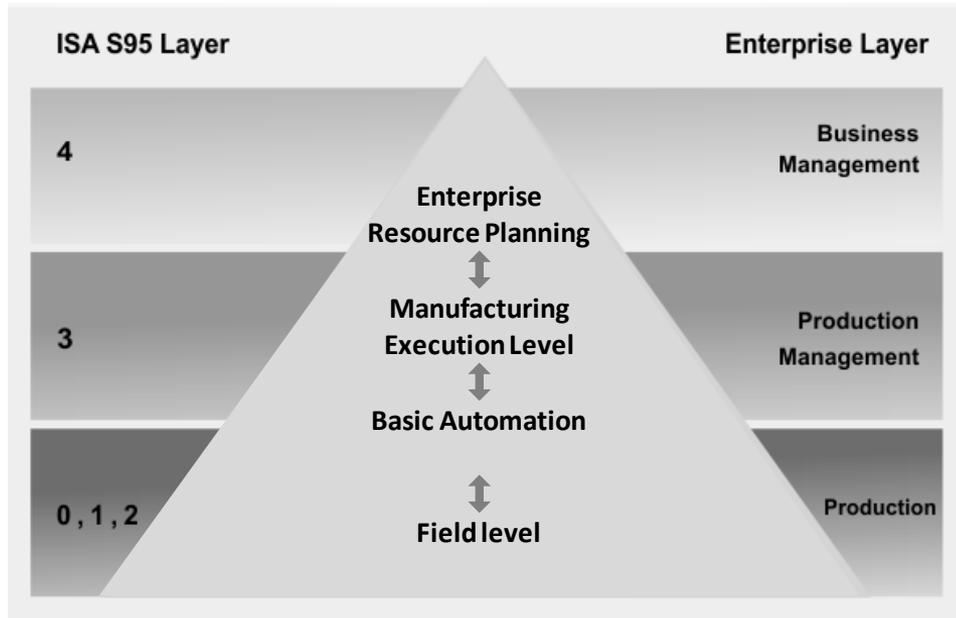
To every action there is always opposed an equal reaction.

(Isaac Newton)

Newton, Sir Isaac (1642-1727)

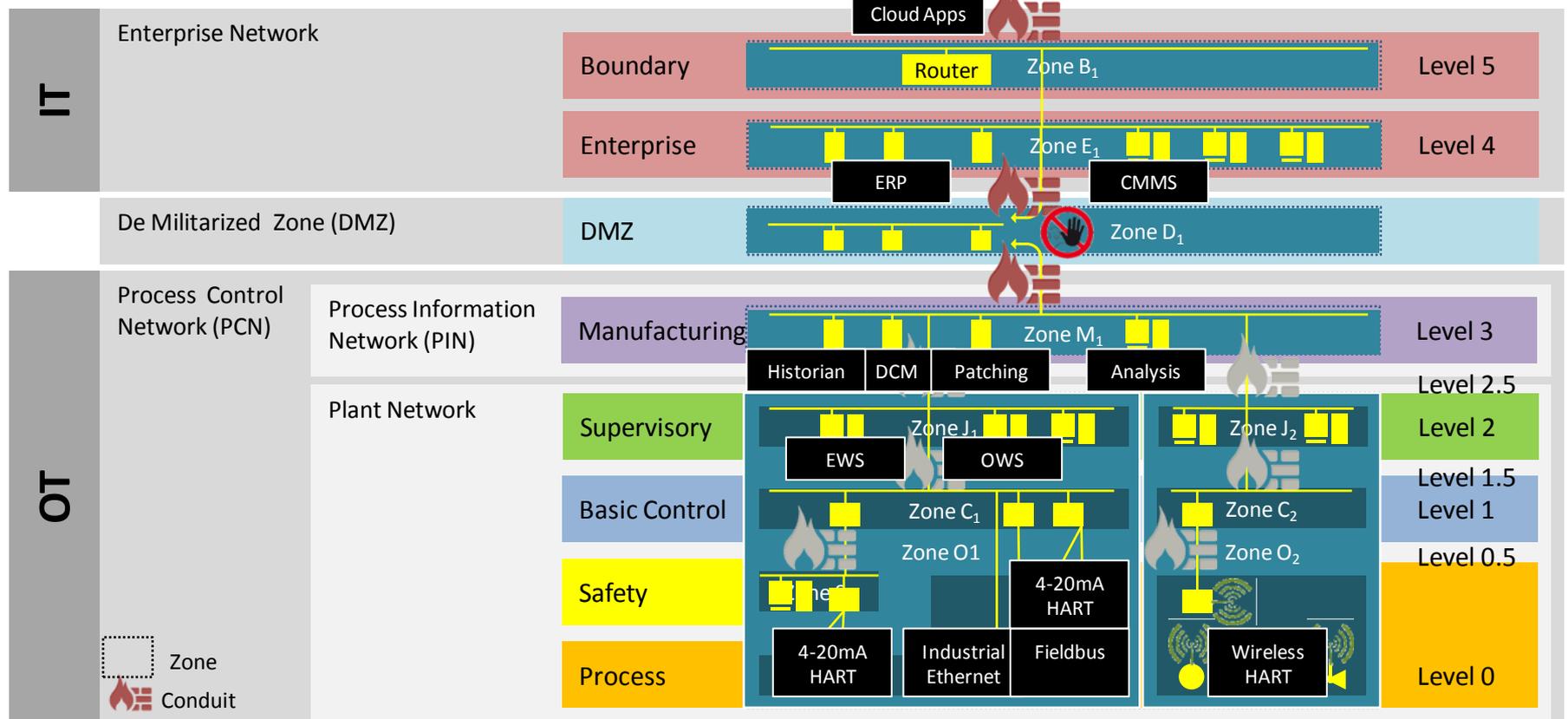


# Is this the picture you have in mind for the Automation structure?



- Proven and widely accepted structure.
- Highly available and mature systems.
- Supports sustainable operations with long life cycles.

# OT & IT | ISA-99 based Industrial Control System (Perdue model)



# OT | Device Configuration Management (DCM) [Challenge #1]

Maintenance



Pass-through  
(Smart switch)

EtherNet/IP



http://

Bypass  
(Smart Fieldbus Gateway)

HART



http://

Pass-through  
(Remote IO + AIH + AOH)

EtherNet/IP

HART



http://

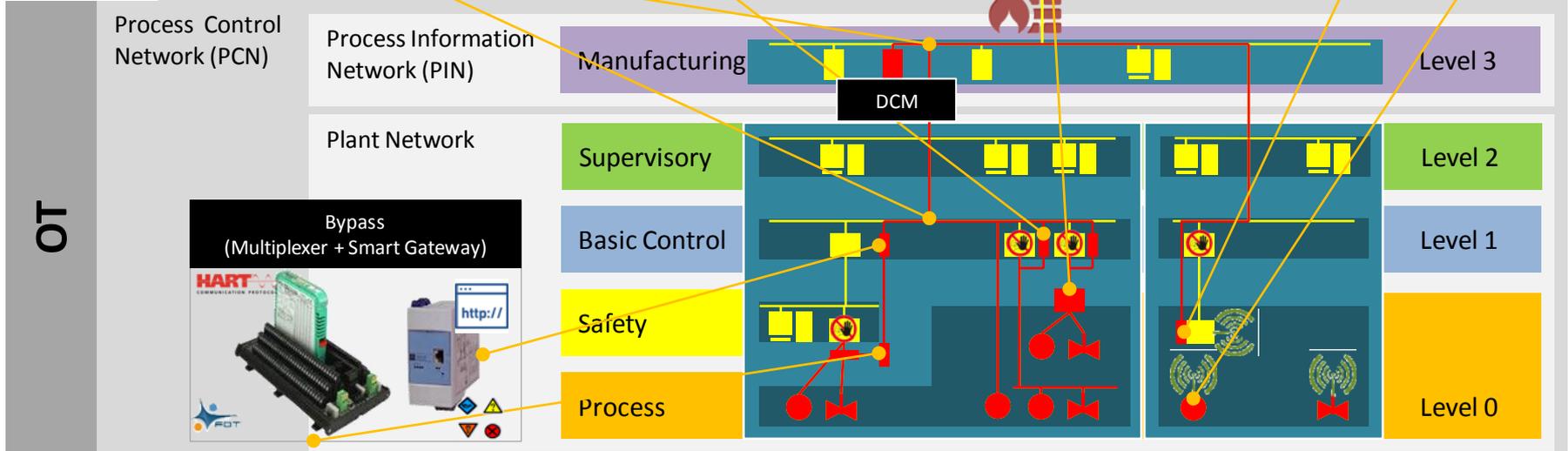
Bypass  
(Smart Wireless)

EtherNet/IP

HART



http://



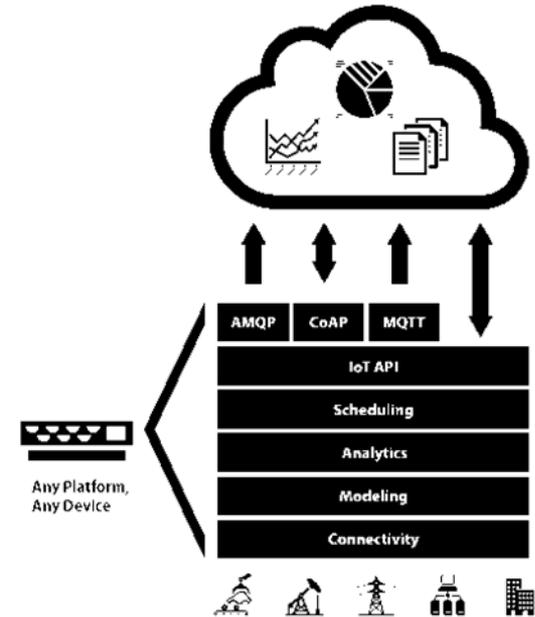
# Definition

## Edge

The part of the network that *bridges the gap* between **Information Technology** and **Operation Technology**, where the rich resources available in the cloud are not directly available.

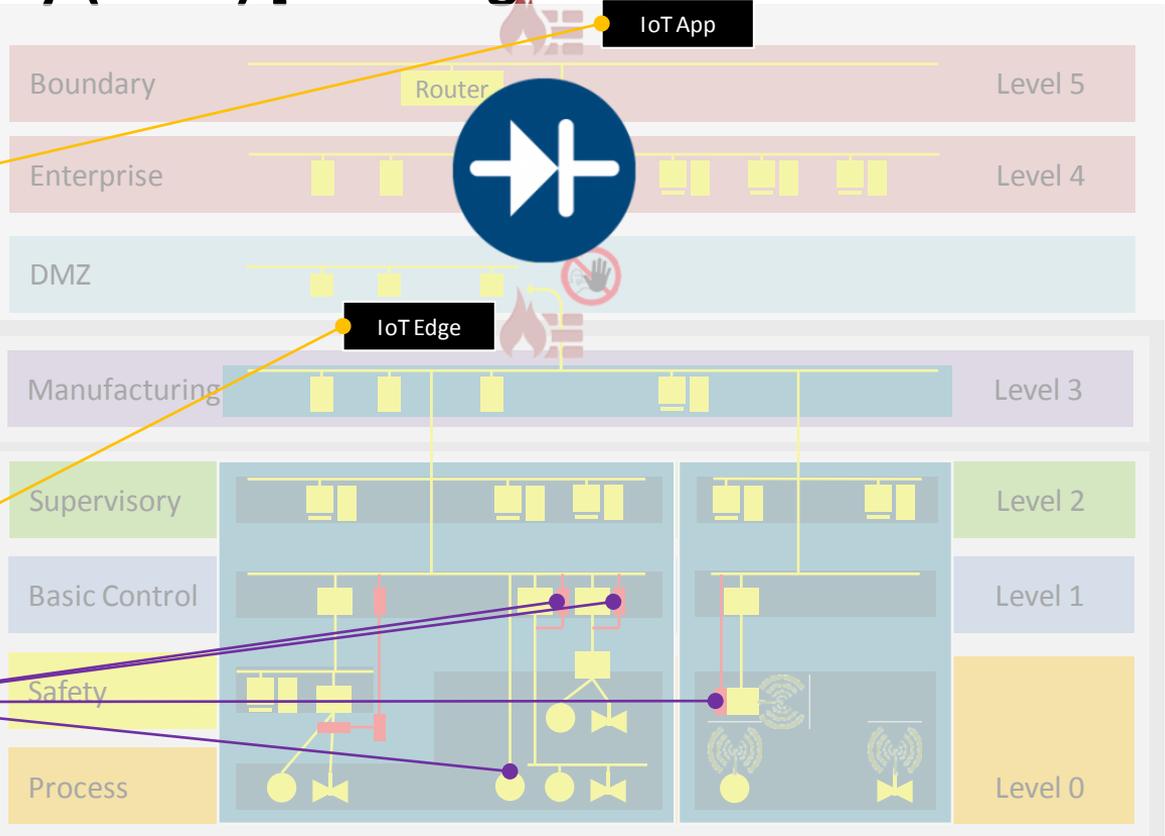
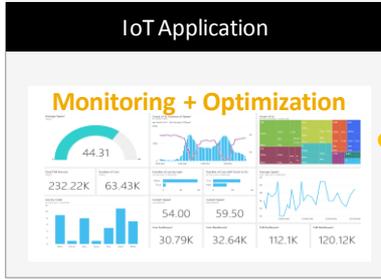
# IoT Edge Solution

- In order to *seamlessly integrate industrial data into IIoT*, a new communications platform is required.
- **Within OT**, the platform *must understand the various network topologies and data protocols* that will be encountered.
- **Within IT**, the platform *must be able to transform the data it collects and push it into the cloud via IIoT standards*.
- With the lack of computer networking infrastructure in OT, this platform must be embeddable and run within a standalone appliance or an **edge-based device where IT and OT converge**.



# OT-IT | IoT Edge Gateway (M+O) [Challenge #2]

Monitoring  
Optimization



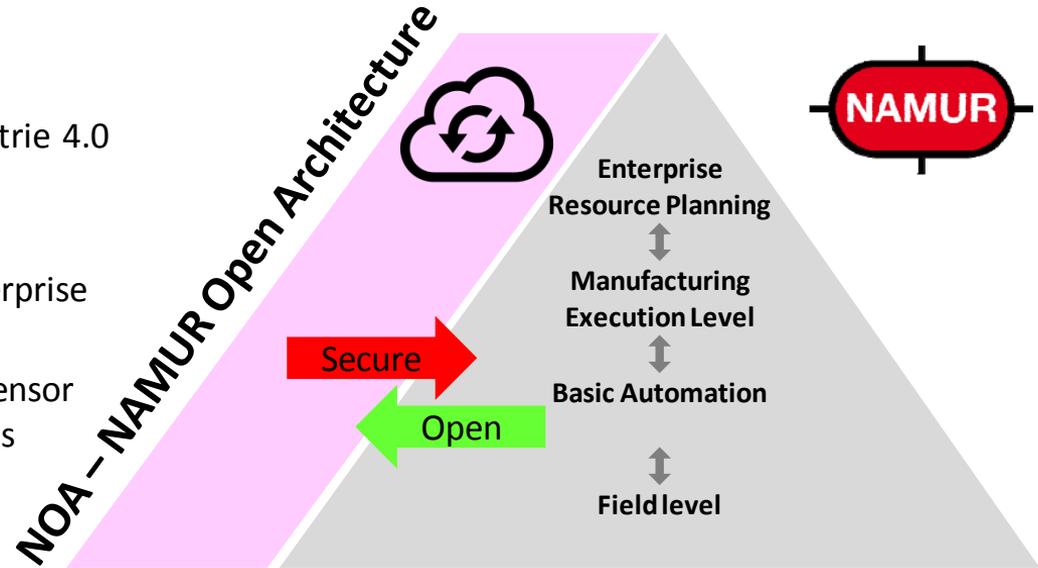
OT

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# Industrial Ethernet

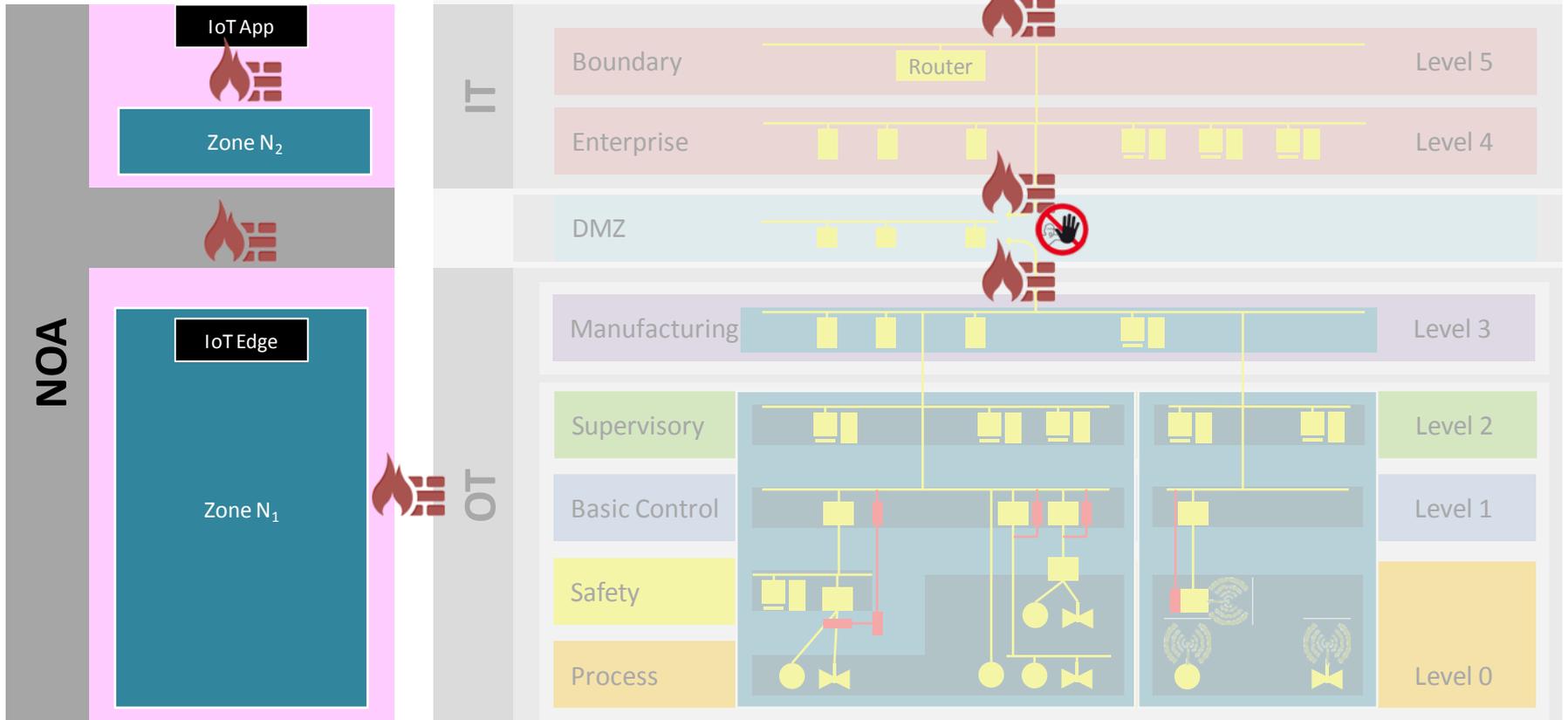
# Is current Automation Structure ready for IoT?

- Additive to existing structures
- Open for new approaches within Industrie 4.0
- Based on existing standards
- Simple integration of fast changing IT components from field level up to enterprise level
- Significant improvements of cost per sensor due to open and integrative approaches
- No risk of availability and safety of installed base



Enhancement of existing approaches as a baseline for the efficient and flexible utilization of Industrie 4.0 with the process industry

# NOA | IoT Edge Gateway (M+O) [Challenge #3]



# Information



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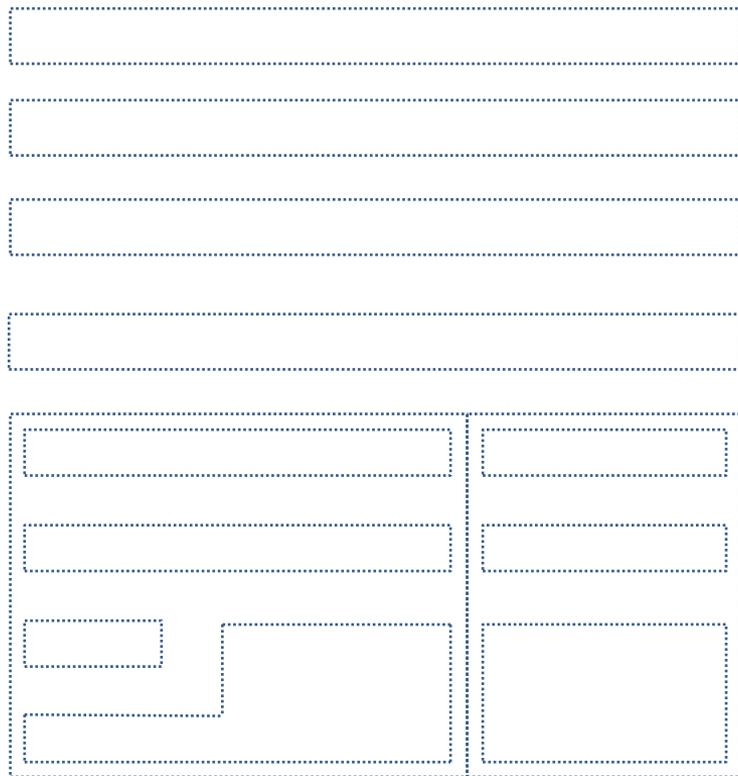
Plant Asset Management solutions

Industrial Communication Technologies



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# Industrial Ethernet



Zone B<sub>1</sub>

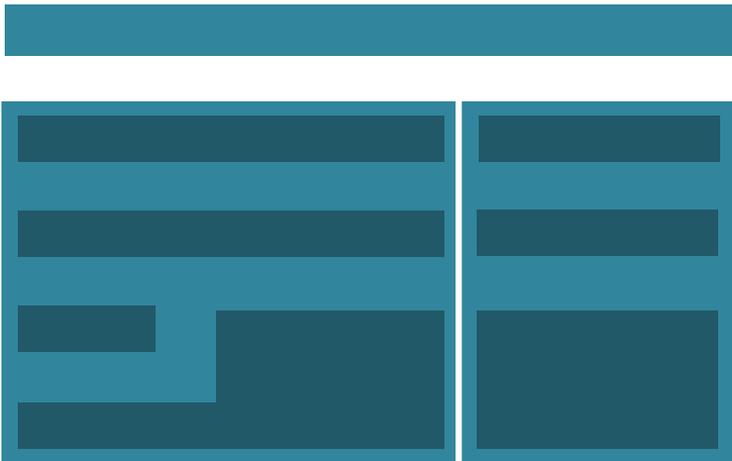
Zone E<sub>1</sub>

Zone D<sub>1</sub>

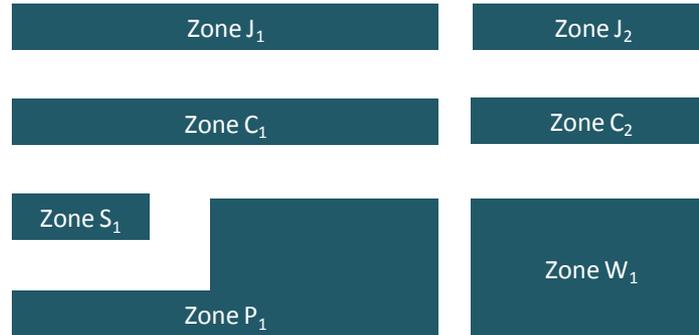
Zone M<sub>1</sub>

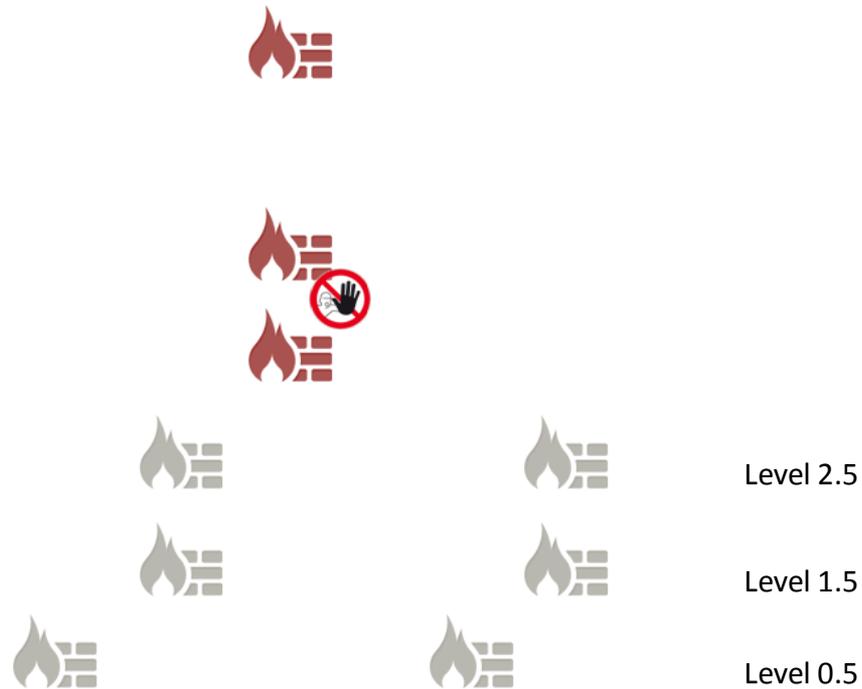
Zone O<sub>1</sub>

Zone O<sub>2</sub>



■ Zone

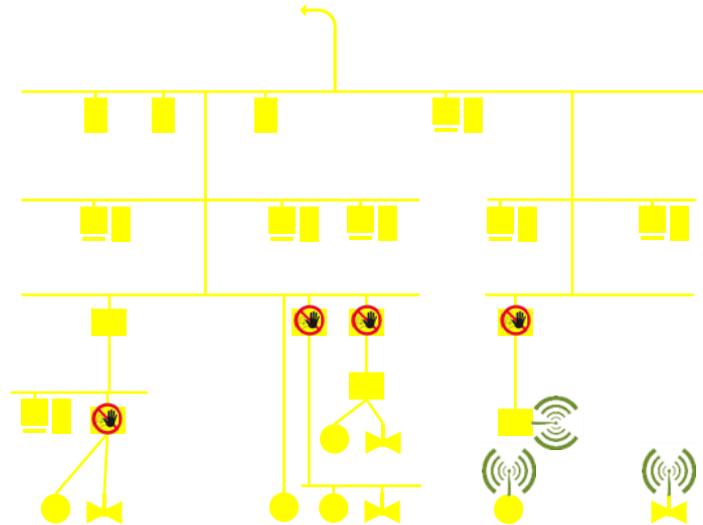




 Conduit

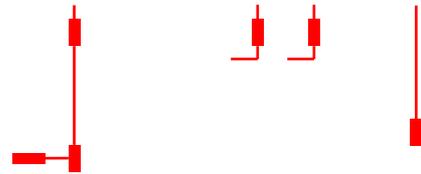
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# Industrial Ethernet



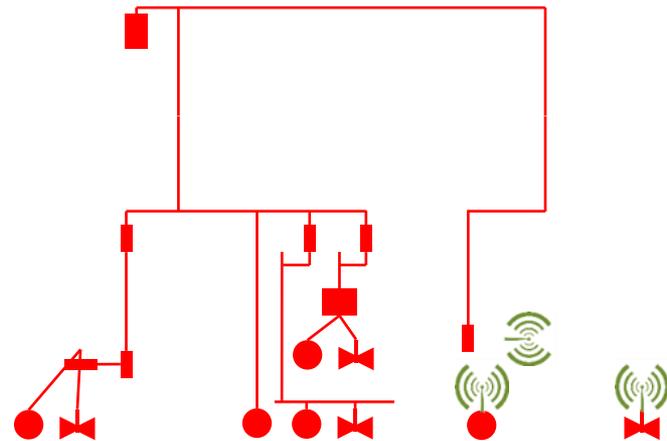
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# Industrial Ethernet



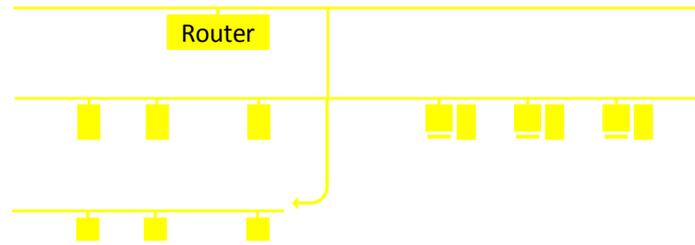
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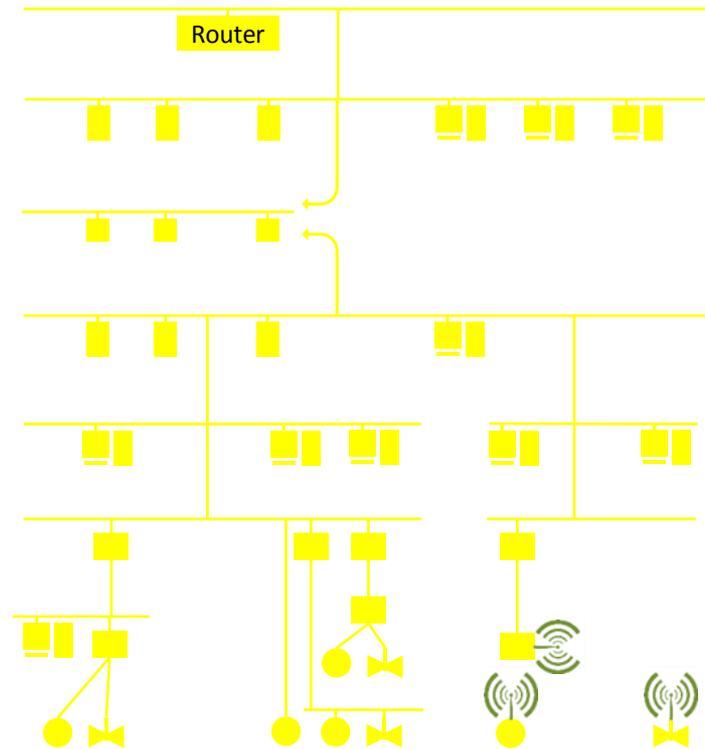
# Industrial Ethernet

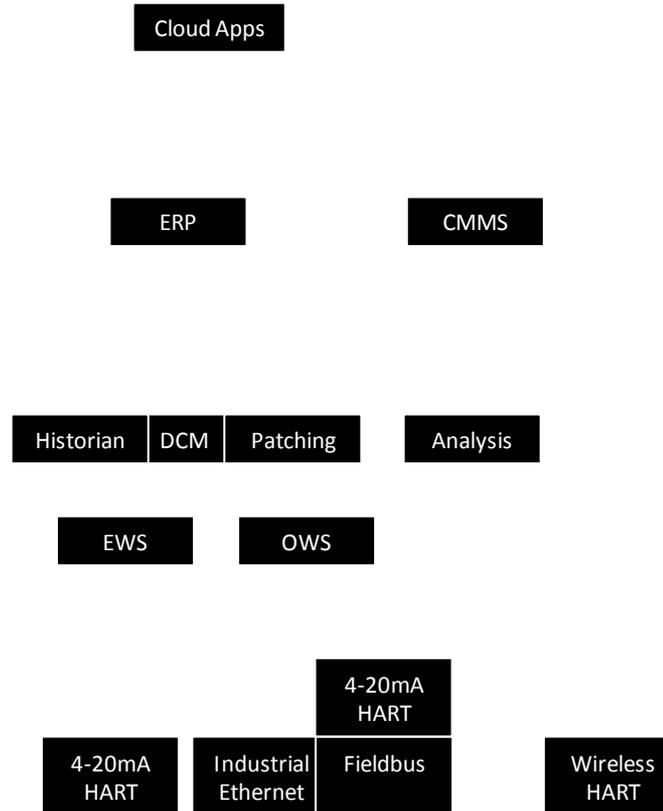


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